

FITTING INSTRUCTIONS



PART NUMBER: **T2H450**

Holden Astra Sedan & Hatch 09/98 to 12/05
Towing Capacity 1000Kg / Ball Load 80Kg
Lug # L231

- 1) Remove carpet out of boot.
- 2) Release quarter panel trims.
- 3) Remove 3 tort bits from underside of rear bumper and remove impact foam from in between rear bumper and beaver panel and discard.
- 4) Drop the exhaust off of the rear rubbers.
- 5) Ensuring all trims and carpet are out of the way, drill 6 holes through the floor panel using the 3 holes on each side of the rails as a guide. Coat holes with rust inhibitor.
- 6) Place 3 bolts through the top on each side using the plates on top and the metal sleeve provided in between floor and bottom of the rail.
- 7) Holding the 3 tags used to mount the bar up, position towbar over the exposed bolts and tighten using spring washers and nuts provided.
- 8) Remount the bottom side of the bar and mount the tongue and ball and tighten.
- 9) Fit door sticker to door.

**RECOMMENDED ASSEMBLY
TORQUE LISTING**

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>
M6	Nm 9.5
M8	21.7
M10	43.4
M12	77.3
M16	189.8