

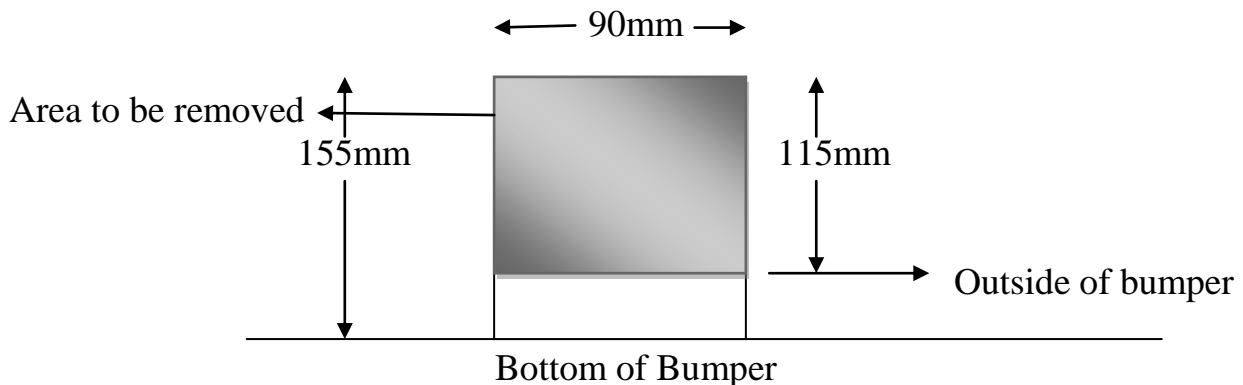
# FITTING INSTRUCTIONS



PART NUMBER: T2H580

Holden Cruze Sri Hatch  
Towing Capacity 1200Kg / Ball Load 75Kg  
Lug # L233C

- 1) Remove bumper via 3x torx screws from wheel arches.
- 2) Remove 2x plastic clips from underside of bumper.
- 3) Unplug number plate light plug behind bumper.
- 4) Remove tail lights as it helps in bumper removal.
- 5) Carefully pull bumper sides out.
- 6) Use a small flat blade screw driver to help unclip bumper from where tail lights were removed.
- 7) Pull bumper straight back – some force is required.
- 8) Place bumper on stand.
- 9) Remove impact beam.
- 10) Fit towbar to where impact beam was removed.
- 11) Place large steel washer on top stud then fit M10 flange nuts supplied.
- 12) Fit M12 bolt spring & flat washers from under side of chassis.
- 13) Drill remaining holes in towbar and fit 3/8 bolt spring & flat washers.
- 14) Cut bumper. Inside bumper skin needs to be cut out as well:



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- 15) Fit bumper.
- 16) Fit sticker to inside of door.
- 17) Tighten bolts to torque settings below.

<u>RECOMMENDED ASSEMBLY TORQUE LISTING</u>	
<u>Diameter</u>	<u>Grade 8.8 Bolt</u>
M6	Nm 9.5
M8	21.7
M10	43.4
M12	77.3
M16	189.8