

# FITTING INSTRUCTIONS



PART NUMBER:T2M454

Ford Laser Sedan 1999 on / Mazda 323 Protégé Sedan 09/98 on /  
Astina Hatch 02/01 on  
Towing Capacity 750 Kg / Ball Load 60 Kg  
Lug # L203

- 1) Remove bumper bar
  - a.) Remove screws from wheel arch.
  - b.) Remove 4 x 14 mm nuts, two from inside of boot and two from under vehicle holding the bumper on to the rear beaver panel.
  - c.) Remove tail lights to expose either plastic scrivenets or screws for bumper removal.
  - d.) Remove two screws from centre of top of bumper if fitted.
- 2) Slide bumper rearward and place upside down being careful not to damage.
- 3) Remove studs from bumper bar and replace with bolts from tow bar that have rectangle plate welded to them.
- 4) Fit tow bar to vehicle and fit 3/8 bolts into bottom of chassis into nuts welded to tow bar and tighten to hold tow bar to back of beaver panel.
- 5) Using tow bar as guide re drill out 11mm holes in beaver panel to re fit bumper.
- 6) Fit M10 bolts to bottom inside section of tow bar and re fit bumper.
- 7) Re fit bumper and put nuts and washers on the inside of bumper studs and underneath vehicle.
- 8) Tighten all bolts to torque settings below.
- 9) Bolt on tongue with bolts supplied.
- 10) Fit door sticker supplied to door.

**RECOMMENDED ASSEMBLY**

**TORQUE LISTING**

<b><u>Diameter</u></b>	<b><u>Grade 8.8 Bolt</u></b>
M6	Nm 9.5
M8	21.7
M10	43.4
M12	77.3
M16	189.8