

FITTING INSTRUCTIONS



PART NUMBER: **T2M480**

Mazda 3 Sedan not SP23 or MPS 06/03 to 03/09

Towing Capacity 900 Kg / Ball Load 75 Kg

Lug # L266

- 1) Remove bumper bar
 - a.) Remove screws and clips from wheel arch.
 - b.) Remove two plastic scrivets from bottom of bumper.
 - c.) Flex bumper sideways to unclip from body.
 - d.) Remove boot trim.
 - e.) Remove tail lights.
 - f.) Remove one screw and one scrivet from behind tail lights.
- 2) Remove impact beam and discard.
- 3) Release exhaust mount from chassis rail.
- 4) Fit tow bar to rear of car by sliding forward arms down chassis rail.
- 5) Fit 2 x M12 bolts and washers through bottom of chassis rail into welded nuts on forward arms of tow bar.
- 6) Fit 8 x 10mm wiz nuts to studs at rear of car.
- 7) Tighten all bolts to torque listing.
- 8) Refit exhaust.
- 9) Refit bumper.
- 10) Refit boot trim.
- 11) Fit tongue with bolts supplied.
- 12) Fit door sticker supplied to door.

RECOMMENDED ASSEMBLY

TORQUE LISTING

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>
M6	Nm 9.5
M8	21.7
M10	43.4
M12	77.3
M16	189.8