

# FITTING INSTRUCTIONS



PART NUMBER: **T2M550**

Mazda 3 Hatch 04/09 on  
900 kg Towing Capacity/75 kg Ball Load  
Lug # L233C

- 1) Remove bumper bar.
  - 1.a) Remove bolts and screws from wheel arches.
  - 1.b) Gently fix bumper sideways to unclip from body.
  - 1.c) Remove two plastic scrivenets from bottom of bumper bar.
  - 1.d) Remove boot trim.
  - 1.e) Remove tails lights.
  - 1.f) Remove one screw and one scrivet from behind tail lights.
- 2) Remove spare wheel.
- 3) Remove impact beam and discard.
- 4) Fit tow bar to rear of car by putting over body studs x 8 to replace impact beam.
- 5) Fit 8 x 10mm wiz nuts.
- 6) Fit 12mm bolt, plate and washers to shipping hook.
- 7) Using tow bar as guide, drill 1 x 11mm hole into spare wheel well.
- 8) Fit 10mm bolt and plate from boot down through tow bar.
- 9) Fit nut and washer from under vehicle.
- 10) Tighten all bolts to torque listing.
- 11) Refit bumper.
- 12) Refit spare wheel.
- 13) Refit boot trim.
- 14) Fit tongue with bolts supplied.
- 15) Fit door sticker supplied to door.

**RECOMMENDED ASSEMBLY TORQUE**  
**LISTING**

<b><u>Diameter</u></b> <b><u>Bolt</u></b>	<b><u>Grade 8.8</u></b> <b><u>Nm</u></b>
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M16	189.8