

# FITTING INSTRUCTIONS



PART NUMBER:T2M581

Mazda 3 SP25 Sedan - 04/09 – on  
Towing Capacity 900Kg / Ball Load 75 Kg  
Lug # L247C

- 1) Remove 1x plastic clip each side from inside of the wheel arch and 1x screw from under side of wheel arch.
- 2) Remove 2x plastic clips from under side of bumper and 2x screws from top of bumper once boot has been opened.
- 3) Remove tail lights by removing 3x 10mm nuts from the rear of each tail light.
- 4) Remove 1x plastic clip from in tail light cavity.
- 5) Gently peel bumper outwards from the wheel arch and follow around to rear of car.
- 6) Remove bumper.
- 7) Remove impact beam by removing 8x nuts discard nuts.
- 8) Offer tow bar to vehicle and loosely fit 2x M12 bolts spring washers and top plates from underside of vehicle.
- 9) Drill 10mm hole using tow bar as a guide through into boot cavity fit top plate on inside of boot.
- 10) Fit impact beam back in place and fit flat washers and whiz nuts provided.
- 11) Tighten all bolts and nuts.
- 12) Refit bumper.

**RECOMMENDED ASSEMBLY  
TORQUE LISTING**

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>
	<u>Nm</u>
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M16	189.8

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