

FITTING INSTRUCTIONS



PART NUMBER: T2S084

Subaru Outback 08/96 to 08/03
Towing Capacity 1400 Kg / Ball Load 90 Kg
Lug # L269

- 1) Ensure all hardware items have been included.
- 2) Remove rear bumper.
- 3) Remove plastic trim clips retaining metal frame to bumper skin and remove.
- 4) Mark and centre pop spot welds holding bumper mounting arms to cross beam.
- 5) Using sharp pilot and then 8.5 mm drill bits, drill pop marks and separate mounting arms from cross beam.
- 6) Position bumper cross beam on top of tow bar side arms and align with rear most holes.
- 7) Position bumper mounting arms L/H and R/H to underside of tow bar side arms to align with rear most holes, fit 8mm bolts supplied making sure bumper mounting arm nuts align with corresponding holes in tow bar and tighten.
- 8) Cut tow bar opening from bumper cover as per drawing.
- 9) Refit tow bar, cross beam to bumper skin. Refit plastic trim clips removed in instruction 3.
- 10) Refit tow bar bumper combination to vehicle using bolts supplied and tighten to torque listing.
- 11) Refit all bumper mounting bolts and clips.
- 12) Fit door sticker supplied to door.

RECOMMENDED ASSEMBLY

TORQUE LISTING

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>
M6	Nm 9.5
M8	21.7
M10	43.4
M12	77.3
M16	189.8