

Make / Model TOYOTA/HILUX

Other

Year 4/04 ON

### Part number T2 T128

|                         |      |    |
|-------------------------|------|----|
| Maximum towing capacity | 1400 | kg |
| Maximum ball load       | 140  | kg |
| Bar weight              | 19   | kg |

Fit with wiring harness part No. EL 5755.

## Fitting Instructions

### Warning:

Safety First: Always use correct safety equipment.

This towbar is NOT to be drilled, cut, welded or modified in any way.

Check the surrounding area before drilling into chassis or body panels for fuel lines, wiring harnesses and other components that may be a hazard.

### General:

Before fitting this towbar read fitting instructions and check installation hardware is correct.

Check that the towbar is suitable for the vehicle and be wary of any changes to the vehicle design that may conflict with the fitting of this towbar.

After drilling, blow any filings clear, remove any swarf and treat exposed metal with a rust inhibitor.

If this vehicle requires a bumper cut out, please check to make sure that you measure twice and check twice before cutting any panels as some bumper profiles can change.

If you are not sure then ask your towbar supplier.

Tighten all bolts as specified on the last page.

1. REMOVE ALL BOLTS FROM TOWBAR TAKING NOTE OF LOCATIONS AND ASSEMBLY.
2. INSTALL TOWBAR USING M12 BOLTS AND WASHERS SUPPLIED INTO EXISTING CAPTIVE NUTS ON THE REAR SIDES OF CHASSIS,[LEAVE LOOSE]
3. FIT M10 BOLTS, PLATES, WASHERS AND NUTS THROUGH REAR BOTTOM HOLES IN CHASSIS. PLATE ON WIRE TO BE INSTALLED DOWN INSIDE OF CHASSIS AND BOLTED WITH 1/2 BOLTS AND WASHERS FROM THE OUTSIDE OF TOWBAR.
4. TIGHTEN ALL BOLTS TO SPECIFIED RATINGS.
  - 4.1. ATTACH RATINGS STICKER TO DRIVERS SIDE DOOR PILLAR.
  - 4.2. ATTACH BALL MOUNT WITH M16 BOLTS AND WASHERS SUPPLIED.

### **Torque table for bolt tightening**

| <b>Metric GRADE 8.8</b> | <b>UNC GRADE 8</b> |
|-------------------------|--------------------|
| M6 – 12.5 Nm            | 3/8 – 50 Nm        |
| M8 – 30 Nm              | 1/2 - 125 Nm       |
| M10 – 60 Nm             | 5/8 – 245 Nm       |
| M12 – 103 Nm            |                    |
| M14 – 167 Nm            |                    |
| M16 – 270 Nm            |                    |