

# FITTING INSTRUCTIONS



PART NUMBER: T2T315

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Toyota Hiace Van & Commuter Bus 11/89 to 04/05  
Towing Capacity 1000Kg / Ball Load 80Kg  
Lug # L237

1. Remove fuel filler cover.
2. Lower exhaust.
3. Fit tow bar over exhaust and to outside of chassis rail.
4. Fit 2 x M12 bolts into side of chassis rail and one into the bottom of chassis rail into captive nuts. Note: on Commuter Bus there are no captive nuts into side of chassis on passenger side. You will need to frill up through the floor using the tow bar as guide and fit the relevant bolts and plates.
5. Tighten bolts to torque listing. Note: Use open ended spanner to tighten bolt above fuel filler so as not to damage it.
6. Refit fuel filler cover.
7. Refit exhaust.
8. Fit tongue with bolts supplied.
9. Fit door sticker supplied to door.

**RECOMMENDED ASSEMBLY  
TORQUE LISTING**

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>
	<u>Nm</u>
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M16	189.8