

FITTING INSTRUCTIONS



PART NUMBER: **T4H485**

Holden Commodore VE Wagon - 05/08- on
Towing Capacity 2100Kg / Ball Load 210Kg
Lug # L4120

- 1) Remove bumper bar.
 - 1.a Remove plastic scrivenets and screws from each wheel arch.
 - 1.b Gently flex bumper bar sideways to release plastic clips from body of car.
 - 1.c Remove three plastic scrivenets from underside of bumper bar.
 - 1.d Pull bumper bar rearward to release plastic clips from car.
- 2) Measure and cut bumper. Use lower genuine markings. Do not cut into paint work.
- 3) Remove rear trim in boot and side trim to expose bumper bar bolts.
- 4) Remove bumper bar bolts and retain tie down mounts if fitted.
- 5) Remove and discard bumper bar irons, impact beam and bolts.
- 6) Lower exhaust and remove heat shield. Note: Both sides if fitted.
- 7) Slide tow bar into chassis rail.
- 8) Fit 2 x M10 bolts and washers with plates down through holes in boot and into welded nuts in tow bar. Note: Re fit tie mounts instead of plates if retained.
- 9) Fit 2 x 12mm bolts, plates and washers from under vehicle, through chassis rail and into welded nuts in tow bar.
- 10) Tighten all bolts to torque listing.
- 11) Re fit heat shield and exhaust.
- 12) Refit bumper bar and internal trim.
- 13) Fit ball mount with pin and clip supplied.
- 14) Fit door sticker supplied to door.

ECU REQUIRED FOR THIS VEHICLE
ECU SOLD SEPERATELY

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**RECOMMENDED ASSEMBLY
TORQUE LISTING**

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>
M6	Nm 9.5
M8	21.7
M10	43.4
M12	77.3
M16	189.8