

FITTING INSTRUCTIONS



PART NUMBER: **T4T034**

Toyota Land Cruiser S/Cab & D/Cab Cab Chassis

01/85 to 07/96

Towing Capacity 2500 Kg / Ball Load 250 Kg

08/96 – on

Towing Capacity 3500KG / Ball Load 350 Kg

Lug # L4120

- 1) Fit tow bar to vehicle via 4 x M12 x 1.25 bolts and washers into rear of cross member into captive nuts.
- 2) Fit 2 x M10 x 1.25 bolts and washers into side of chassis rail into captive nuts.
- 3) Fit 4 x M10 x 1.25 bolts and washers into cross member.
- 4) Fit 2 x 12mm bolts with washers down through chassis rail and through tow bar.
- 5) Fit 12mm nuts and washers.
- 6) Tighten all bolts to torque listing.
- 7) Fit ball mount with pin and clip supplied.
- 8) Fit door sticker supplied to door.

RECOMMENDED ASSEMBLY TORQUE LISTING

| <u>Diameter</u> | <u>Grade 8.8 Bolt</u> |
|------------------------|------------------------------|
| | Nm |
| M6 | 9.5 |
| M8 | 21.7 |
| M10 | 43.4 |
| M12 | 77.3 |
| M16 | 189.8 |