

FITTING INSTRUCTIONS



PART NUMBER: **T4Z542**

Hyundai iLoad & iMax Van (not 2.5L manual) 02/08 - on Towing Capacity 1500 kg / Ball Load 150 Kg Lug # L4120

- 1) Remove 7x plastic scrivit's from under side of bumper and 2x from in wheel arch.
- 2) Remove 1x screw from wheel arch where top of bumper meets vehicle.
- 3) Remove tail lights and remove 1x scrivit from under tail light each side.
- 4) Peel bumper outwards from wheel arch both sides (may require small amount of force) then pull rearward and remove bumper.
- 5) Undo 2x bolts from under vehicle that are holding the impact beam in place, and discard bolts and impact beam.
- 6) Offer tow bar to vehicle line up hole's on chassis rails and fit M12 x 130mm bolts to the passenger side and the M12 x 140mm to the driver's side using top plates on opposite side of chassis rails to tow bar, fit spring washers and nuts leaving loose.
- 7) Fit ½" x 1 3/4" UNC bolts and spring washers through tow bar and shipping hooks into large plates.
- 8) Tighten all bolts through chassis rails then the ½" bolts.
- 9) Cut bumper as follows: (Note: as bumper profiles can change please check Your measurements before cutting to make sure the dimensions are correct).

**RECOMMENDED ASSEMBLY
TORQUE LISTING**

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>	<u>Nm</u>
M6		9.5
M8		21.7
M10		43.4
M12		77.3
M16		189.8

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- 10) Wire the plug into loom behind driver's side tail light running a wire across to passenger side for left turn signal.