

FITTING INSTRUCTIONS



PART NUMBER: **T4Z548**

Hyundai i45 Sedan 05/10 - on
Towing Capacity 1700 Kg / Ball Load 170 Kg
Lug # L4120

- 1) Remove tail lights by undoing 4x 8mm nut from behind tail light.
- 2) Remove 3 x screws from around wheel arch both sides.
- 3) Remove 5x plastic clips from under side of bumper
- 4) Remove 2x plastic clips from under tail light both sides
- 5) Behind trim on passenger side in boot unplug reversing sensors
- 6) From underneath undo 2x 12mm nuts that hold impact beam in place
- 7) Gently peel bumper outwards from wheel arches and follow around to rear of car, remove bumper.
- 8) Remove impact beam from bumper and discard leaving wiring loom attached to bumper.
- 9) Peel off foam sticker covering bottom holes in chassis rails
- 10) Offer tow bar to vehicle and insert 2x M10 bolts up through under side of chassis into tow bar using loose plates and spring washers and nuts.
- 11) Fit the rest of bolts and loose plates spring washers and nuts.
- 12) Remove spare wheel and drill 11mm holes through center brace using Tow bar as a guide, fit loose plate inside boot and use cup head bolts fit s/washer and nuts to outside of vehicle. Tighten all bolts.
- 13) Cut bumper as follows. Find center line and cut 80mm wide and 100mm up from bottom.
- 14) wiring: run wire across to passenger side for left turn signal

**RECOMMENDED ASSEMBLY
TORQUE LISTING**

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>
	Nm
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M16	189.8