

FITTING INSTRUCTIONS

PART NUMBER: **T4T002**



Toyota Hilux SR5 Tub Body with Factory Step – 04/05 onwards
Towing Capacity 2500kg / Ball Load 250kg
Lug # – L4180

- 1) Remove rear step and discard step brackets.
- 2) Fit towbar to vehicle.
- 3) Fit 4 M12 x 1.25mm bolts and washers into welded nuts on side of chassis rail
- 4) Slide plate on wire down chassis to line up with front hole in towbar and fit M12 x 1.5mm bolts and washers into plate on wire.
- 5) Place 1 on each side, steel plate 60mm x 40mm x 5mm to line up with holes in the bottom of chassis rail.
- 6) Fit 4 x M10 x 1.5 bolts through plate chassis and towbar and fit washers and nuts to bolts.
- 7) Tighten all bolts to torque listing below.
- 8) Fit genuine step with genuine bolts to towbar.
- 9) Fit ball mount with pin & clips supplied.
- 10) Fit door sticker supplied to door.

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**RECOMMENDED ASSEMBLY
TORQUE LISTING**

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>	<u>Nm</u>
M6		9.5
M8		21.7
M10		43.4
M12		77.3
M16		189.8