

FITTING INSTRUCTIONS

Holden Cruze (2009- ON) – T2H509



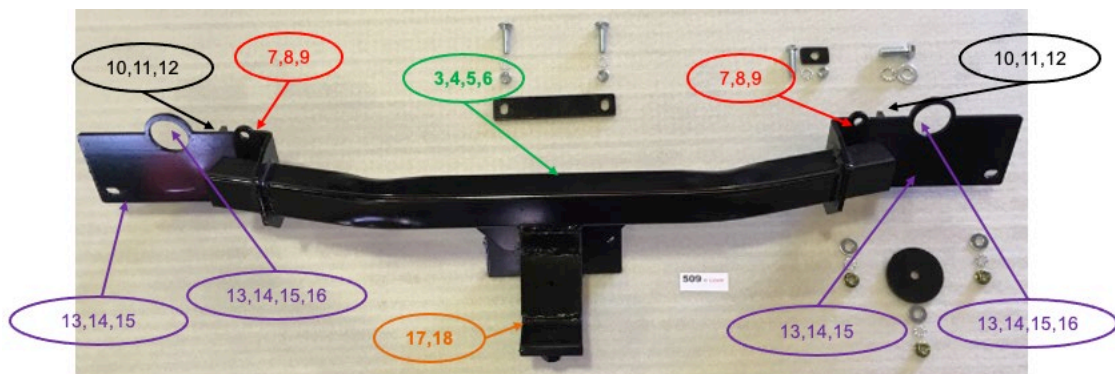
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|------------------------------------|--------------------------------------|
| Max Towing Capacity: 1200kg | Towbar Weight: 18kg |
| Max Ball Load: 75kg | Wiring Harness Part #: UNT304 |



Tools Required:

- Spanners, Sockets, Torque Wrench

| Kit Contents | | | | | |
|--------------|---------------------------|-----|----------|---------------------------|-----|
| Item No. | Description | Qty | Item No. | Description | Qty |
| 1. | Towbar – T2H509 | 1 | 10. | ½" x 1 ½" UNC Bolt | 2 |
| 2. | Ball Mount – L233C | 1 | 11. | ½" Flat Washer | 2 |
| 3. | 3/8" x 1 ½" Cup Head Bolt | 2 | 12. | ½" Shake proof washer | 2 |
| 4. | 3/8" Shake proof washer | 4 | 13. | M10 Flat washer | 6 |
| 5. | Plate | 1 | 14. | M10 Shake proof washer | 6 |
| 6. | 3/8" Nut | 2 | 15. | M10 x 1.5 Lock Nut - gold | 6 |
| 7. | 3/8" x 1 ½" Hex Head Bolt | 2 | 16. | Round plate | 2 |
| 8. | Small plate | 2 | 17. | M16 x 2 x 40 Bolt | 2 |
| 9. | 3/8" UNC Nut | 2 | 18. | M16 Spring washer | 2 |



Warning:

- This product is for towing purposes only and must only be loaded as shown in your vehicle Owners Manual.
- This towbar is NOT to be drilled, cut, welded or modified in any way.
- Check behind chassis rail and body panels before drilling to ensure no hazards are present

General:

- Before fitting this towbar read fitting instructions and check installation hardware is correct.
- Check that the towbar is suitable for the vehicle and be wary of any changes to the vehicle design that may conflict with the fitting of this towbar.
- After drilling, blow any filings clear, remove any swarf and treat exposed metal with a rust inhibitor.

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- If this vehicle requires a bumper cut out, please check to make sure that you measure twice and check twice before cutting any panels as some bumper profiles can change. If you are not sure, then please ask your towbar supplier

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| Step 1 Remove Rear Bumper | | |
|--|--------------|--------------------|
| Instructions | Tools | Torque Spec |
| a. Remove rear bumper b. Open boot to gain access for removal of taillights | Trim tool | N/A |

| Step 2 Towbar Fitment | | |
|---|---------------------|--------------------|
| Instructions | Tools | Torque Spec |
| a. Remove rear impact bean and discard. b. Remove exhaust from rear hangers. c. Remove all bolts from Towbar taking note of locations. d. Install towbar loosely using washers and nuts provided in kit. Large round plates for top most studs on vehicle. e. Install ½ inch bolt, plate and washers to existing hole on underside of subframe. | Spanners Sockets | 90Nm |

| Step 3 Bumper Cut to be done | | |
|---|--------------|--------------------|
| Instructions | Tools | Torque Spec |
| All bumper cuts are to be made from bottom centre of Bumper. a. Models up to 2013 80mm x 80mm. b. Cruze sedan 2013- ON 130mm x 80mm wide. | Airsaw | N/A |

| Step 4 Finishing Up | | |
|---|------------------------------------|--|
| Instructions | Tools | Torque Spec |
| a. Tighten all bolts to specified torque ratings with a torque wrench. b. Using holes on towbar as a guide, drill 11mm holes through bottom centre lip of wheel well/ through back panel into boot and bolt with hardware supplied, tighten to specified ratings. c. Refit exhaust to rear exhaust hangers. d. Reinstall rear bumper. e. Install ballmount and attach ratings sticker to inside of drivers door pillar. | Torque Wrench Drill Spanners | 3/8 – 50 Nm 1/2 - 125 Nm M10 – 60 Nm M16 –270Nm |

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WARRANTY STATEMENT

The manufacturer of TAG branded products, warrants your TAG Towbar for its full product life under the following conditions:

- You can show proof of purchase.
- The towbar has been correctly installed by a suitably qualified installer.
- The towbar has not been modified or abused in any way and has only been used for the purpose intended.
- The towbar was not fitted second hand to your vehicle.

The extent of this warranty includes materials and workmanship used in the manufacture of the towbar and is to the equivalent value of current, full replacement cost.

Nothing stated or implied in this warranty limits in any way, the statutory rights that you may have.

To make a claim visit the original installer in the first instance or, if you are unable to or are not satisfied with their help, then contact us directly by email at warranty@tagtowing.com