

FITTING INSTRUCTIONS

Toyota Camry & Aurion – T2T466



Max Towing Capacity: 1600kg

Towbar Weight: 19kg

Max Ball Load: 160kg

Wiring Harness Part #: UNT267 / UNT298



Tools Required:

- Spanners, Sockets, Torque Wrench, Air Saw, Drill

Kit Contents

Item No.	Description	Qty	Item No.	Description	Qty
1.	Towbar	1	7.	3/8 Nut -BSW	6
2.	Cup Head Bolt Plate	2	8.	M10 x 40 x 1.25 Bolt	10
3.	Small Cup Head Plate	1	9.	M10 Flat Washer	10
4.	Large Cup head Plate	1	10.	M10 Shakeproof Washer	10
5.	Cup head Bolt 3/8 x 1½	6	11.	M16 x 40 Bolt	2
6.	3/8 Shakeproof Washer	6	12.	M16 Spring Washer	2

Warning:

- This product is for towing purposes only and must only be loaded as shown in your vehicle Owners Manual.
- This towbar is NOT to be drilled, cut, welded or modified in any way.
- Check behind chassis rail and body panels before drilling to ensure no hazards are present

General:

- Before fitting this towbar read fitting instructions and check installation hardware is correct.
- Check that the towbar is suitable for the vehicle and be wary of any changes to the vehicle design that may conflict with the fitting of this towbar.
- After drilling, blow any filings clear, remove any swarf and treat exposed metal with a rust inhibitor.
- If this vehicle requires a bumper cut out, please check to make sure that you measure twice and check twice before cutting any panels as some bumper profiles can change. If you are not sure, then please ask your towbar supplier

FITTING INSTRUCTIONS

Toyota Camry & Aurion – T2T466



Step 1 Remove bolts from towbar taking note of locations		
Instructions	Tools	Torque Spec
<ul style="list-style-type: none">a. Remove 14mm headbolts holding exhaust bracket/s to subframe under rear of vehicle (discard).b. Remove 12mm headbolts holding exhaust towards front of vehicle (retain)c. Remove spare wheel.d. Bumper cut to be done 80mm wide x 75mm high from bottom centre of bumper.	<ul style="list-style-type: none">-14mm Spanner-12mm Spanner-Air saw	N/A

Step 2 Remove Scrivits from bottom centre tabs of bumper		
Instructions	Tools	Torque Spec
<ul style="list-style-type: none">a. Fit towbar into place behind bumper securing with M10 bolts and washers supplied into rear facing captive nuts only. Tighten these bolts ensuring to line up holes for exhaust bracket bolts but do not install.[trial fit then remove]b. With holes in towbar as a guide drill into wheel well through centre towbar brackets and secure with cup head bolts and plates inserted from inside wheel well and nuts and washers fitted underside of vehicle.c. Drill remaining 2 holes each side of wheel well and secure with cup head bolts, plates, nuts and washers supplied. [tighten all bolts installed at this point to specified ratings but ensure holes for exhaust remain lined up whilst doing so]d. Fit exhaust brackets back onto vehicle into remaining captive nuts and tighten all bolts to specified ratings.	<ul style="list-style-type: none">-Drill-Spanner-Torque wrench	M10 - 60Nm

FITTING INSTRUCTIONS

Toyota Camry & Aurion – T2T466



Step 3 Finishing up		
Instructions	Tools	Torque Spec
a. Refit spare wheel, bumper support tab scrivit and forward exhaust hanger bolts b. Fit ball mount using M16 bolts and washes provided and tighten c. Attach ratings sticker to drivers side door pillar	18mm socket & spanner, Torque wrench	M16 - 270Nm



WARRANTY STATEMENT

The manufacturer of TAG branded products, warrants your TAG Towbar for its full product life under the following conditions:

- You can show proof of purchase.
- The towbar has been correctly installed by a suitably qualified installer.
- The towbar has not been modified or abused in any way and has only been used for the purpose intended.
- The towbar was not fitted second hand to your vehicle.

The extent of this warranty includes materials and workmanship used in the manufacture of the towbar and is to the equivalent value of current, full replacement cost.

Nothing stated or implied in this warranty limits in any way, the statutory rights that you may have.

To make a claim visit the original installer in the first instance or, if you are unable to or are not satisfied with their help, then contact us directly by email at warranty@tagtowing.com