

# FITTING INSTRUCTIONS

Ford Terrirotry (04/2004-ON) – T4F028



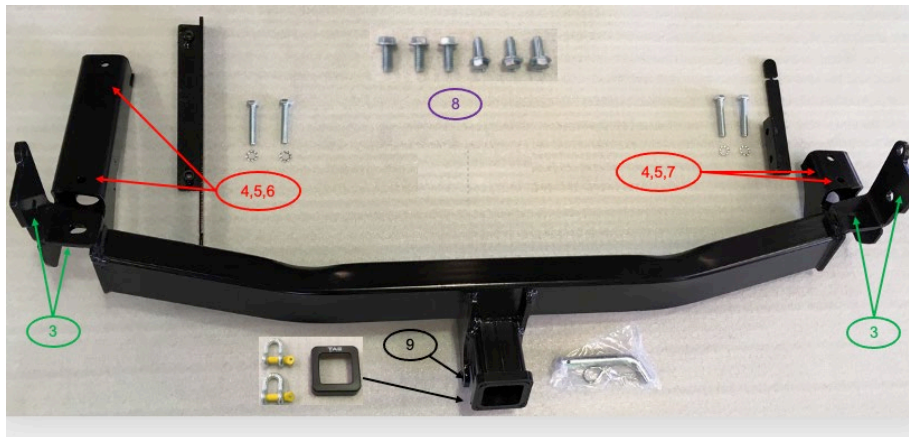
<b>Max Towing Capacity:</b> 2700kg	<b>Towbar Weight:</b> N/A
<b>Max Ball Load:</b> 270kg	<b>Wiring Harness Part #:</b> UNT201 / UNT251



## Tools Required:

- Spanners, Sockets, Torque Wrench

Kit Contents					
Item No.	Description	Qty	Item No.	Description	Qty
1.	Towbar – TF028	1	6.	Bracket (long) 2 x M10 x1.5 Nut	1
2.	Ball Mount – L4120	1	7.	Bracket (short) 2 x M10 x1.5 Nut	1
3.	M12 x 30 Tap tight	6	8.	M12 x 30 Tap tight bolt	6
4.	M10 x 1.6 x 60 bolt	4	9.	Class 4 Pin	1
5.	M10 Shake proof washer	4	10.	Compliance Label	1



## Warning:

- This product is for towing purposes only and must only be loaded as shown in your vehicle Owners Manual.
- This towbar is NOT to be drilled, cut, welded or modified in any way.
- Check behind chassis rail and body panels before drilling to ensure no hazards are present

## General:

- Before fitting this towbar read fitting instructions and check installation hardware is correct.
- Check that the towbar is suitable for the vehicle and be wary of any changes to the vehicle design that may conflict with the fitting of this towbar.
- After drilling, blow any filings clear, remove any swarf and treat exposed metal with a rust inhibitor.
- If this vehicle requires a bumper cut out, please check to make sure that you measure twice and check twice before cutting any panels as some bumper profiles can change. If you are not sure, then please ask your towbar supplier

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Step 1   Removal of Parts		
Instructions	Tools	Torque Spec
a. Remove bumper bar. b. Remove clips and screws from wheel arch c. Remove tail lights. d. Remove bolt and screw from behind each tail light. e. Remove plastic scrivets from under vehicle.	Trim tool, Spanners, Screwdrivers	N/A

Step 2   Bumper Cut (04/2004 to 05/2011)		
Instructions	Tools	Torque Spec
<p><b><u>Cut 20mm below raised line in bumper</u></b></p> <p>The diagram shows a cross-section of a bumper with a raised line. A vertical cut is indicated as 20mm deep, and a horizontal cut is indicated as 90mm wide, starting from the bottom of the bumper.</p>		
a. Do bumper cut by following genuine markings on inside of bumper. b. Note: As bumper profiles can change please check measurements before cutting	Air Saw.	N/A

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Step 2   Bumper Cut (05/2011 On)		
<p>** Bumper shape different on passenger side</p>		
Instructions	Tools	Torque Spec
<p>c. Do bumper cut by following genuine markings on inside of bumper.</p> <p>d. Note: As bumper profiles can change please check measurements before cutting</p>	Air Saw.	N/A

Step 3   Install Towbar		
Instructions	Tools	Torque Spec
<p>a. Remove forward arms off towbar.</p> <p>b. Fit cross bar to rear of car using M12 corflex bolts.</p> <p>c. Cut rear beaver panel to join forward arms with rear towbar. Approximately 50mm x 25mm.</p> <p>d. Using forward arms as a guide, drill 4 x 10mm holes.</p> <p>e. Slide tapped plates into chassis rail and fit 5 x M10 bolts and washers through forward arms and into tapped plates.</p>	<p>Spanners</p> <p>Sockets</p> <p>Drill</p>	N/A

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<b>Step 4</b>		<b>Finishing Up</b>	
<b>Instructions</b>		<b>Torque Spec</b>	
a. Tighten all bolts to Torque Spec.		M10- 43.4Nm	
b. Re-fit bumper and tail lights.		M12-77.3Nm	
c. Fit ball mount with pin and clip supplied.			
d. Fit door sticker supplied to inside drivers side pillar.			

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## WARRANTY STATEMENT

The manufacturer of TAG branded products, warrants your TAG Towbar for its full product life under the following conditions:

- You can show proof of purchase.
- The towbar has been correctly installed by a suitably qualified installer.
- The towbar has not been modified or abused in any way and has only been used for the purpose intended.
- The towbar was not fitted second hand to your vehicle.

The extent of this warranty includes materials and workmanship used in the manufacture of the towbar and is to the equivalent value of current, full replacement cost.

Nothing stated or implied in this warranty limits in any way, the statutory rights that you may have.

To make a claim visit the original installer in the first instance or, if you are unable to or are not satisfied with their help, then contact us directly by email at [warranty@tagtowing.com](mailto:warranty@tagtowing.com)