

FITTING INSTRUCTIONS

Holden Commodore VE Sedan – T4H047



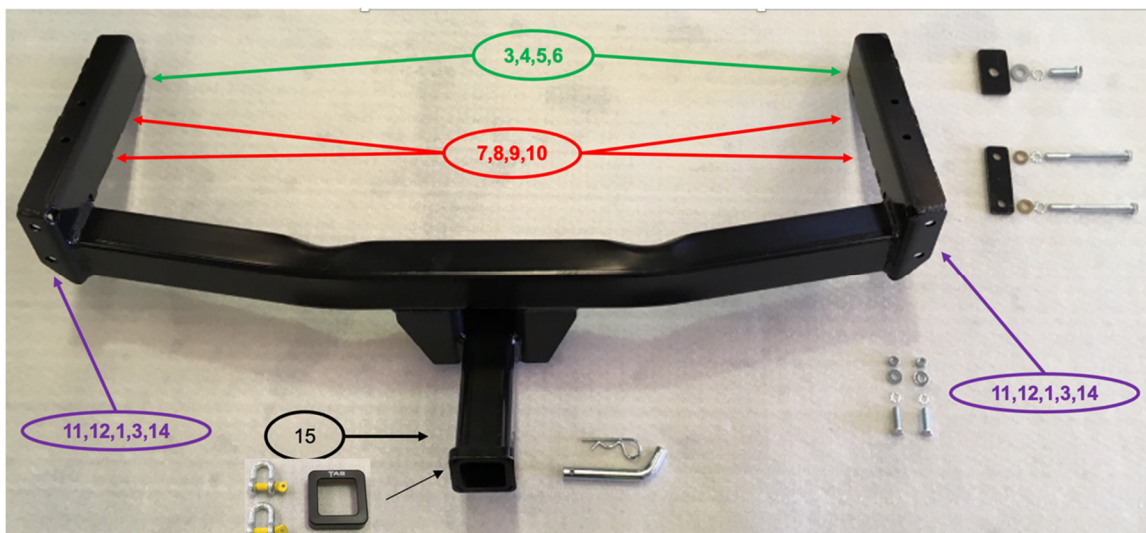
Max Towing Capacity: 2100kg	Towbar Weight: 26kg
Max Ball Load: 210kg	Wiring Harness Part #: UNT259



Tools Required:

- Spanners, Sockets, Torque Wrench

Kit Contents					
Item No.	Description	Qty	Item No.	Description	Qty
1.	Towbar – T4H047	1	9.	M10 Flat washer	4
2.	Ball Mount – L4120	1	10.	Plate with 2 x M10 - holes	2
3.	M12 x 1.5 x 35 Bolt	2	11.	M8 x 1.25 x 30 Bolt	4
4.	M12 Shake proof washer	2	12.	M8 Shake Proof Washer	4
5.	M12 Flat Washer	2	13.	M8 Flat Washer	4
6.	Plate with M12 size hole	2	14.	M8 x 1.25 Nut	4
7.	M10 x 1.5 x 110 Bolt	4	15.	Class 4 Pin & Clip	1
8.	M10 Shake proof washer	4	16.	Compliance Sticker	1



Warning:

- This product is for towing purposes only and must only be loaded as shown in your vehicle Owners Manual.
- This towbar is NOT to be drilled, cut, welded or modified in any way.
- Check behind chassis rail and body panels before drilling to ensure no hazards are present

General:

- Before fitting this towbar read fitting instructions and check installation hardware is correct.
- Check that the towbar is suitable for the vehicle and be wary of any changes to the vehicle design that may conflict with the fitting of this towbar.

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- After drilling, blow any filings clear, remove any swarf and treat exposed metal with a rust inhibitor.
- If this vehicle requires a bumper cut out, please check to make sure that you measure twice and check twice before cutting any panels as some bumper profiles can change. If you are not sure, then please ask your towbar supplier

Step 1 Preparing For Towbar Fitment		
Instructions	Tools	Torque Spec
a. Remove screws and scrivenets from wheel arches. [retain] b. Remove scrivenets from bottom of bumper. c. Remove bumper pulling out at sides first, then rearwards from centre being careful with fitment of bumper under taillights. [disconnect rear sensors if fitted]	Spanners Trim Removal Tool Screwdriver	

Step 2 Remove Rear Impact Beam		
Instructions	Tools	Torque Spec
a. Remove aluminium impact beam from vehicle. [retain] b. Open boot of vehicle and remove floor carpet and side trims [retain] c. remove 2x bolts each side of boot floor holding brackets for impact beam. [discard bolts & brackets] d. Drop exhaust from rear hangers, remove heat shields. [retain]	Spanners Sockets	

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Step 3 Install Towbar		
Instructions	Tools	Torque Spec
<ul style="list-style-type: none">a. Fit towbar onto vehicle sliding side arms into subframe and line up with existing holes in floor of vehicle.b. assemble long M10 bolts, spring washers and plates provided and insert into holes of vehicle securing into factory fittings of underside subframe. [nuts not required on the bottom of these bolts]c. Assemble 1/2-inch bolts, spring washers and plates provided and install into underside fitting of towbar.d. Tighten all bolts to specified ratings.	Sockets Torque Wrench	M10-60Nm UNC ½ - 125Nm

Step 4 Refit Exhaust and Exhaust Shields		
Instructions	Tools	Torque Spec
<ul style="list-style-type: none">a. Refit exhaust shields and exhaust onto vehicle.b. Refit impact beam onto rear provisions of towbar with m8 bolts, washers, and nuts.c. Factory cut out to be done on bumper.	Air Saw Sockets Spanners	

Step 5 Refit Bumper		
Instructions	Tools	Torque Spec
<ul style="list-style-type: none">a. Refit bumper onto vehicle / reconnect rear sensors if disconnected.b. Fit ball mount with pin and clip provided.c. Attach door sticker to driver's side door pillar.		

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WARRANTY STATEMENT

The manufacturer of TAG branded products, warrants your TAG Towbar for its full product life under the following conditions:

- You can show proof of purchase.
- The towbar has been correctly installed by a suitably qualified installer.
- The towbar has not been modified or abused in any way and has only been used for the purpose intended.
- The towbar was not fitted second hand to your vehicle.

The extent of this warranty includes materials and workmanship used in the manufacture of the towbar and is to the equivalent value of current, full replacement cost.

Nothing stated or implied in this warranty limits in any way, the statutory rights that you may have.

To make a claim visit the original installer in the first instance or, if you are unable to or are not satisfied with their help, then contact us directly by email at warranty@tagtowing.com