

# FITTING INSTRUCTIONS

Ford Focus (5-Door) Hatch – T2F511



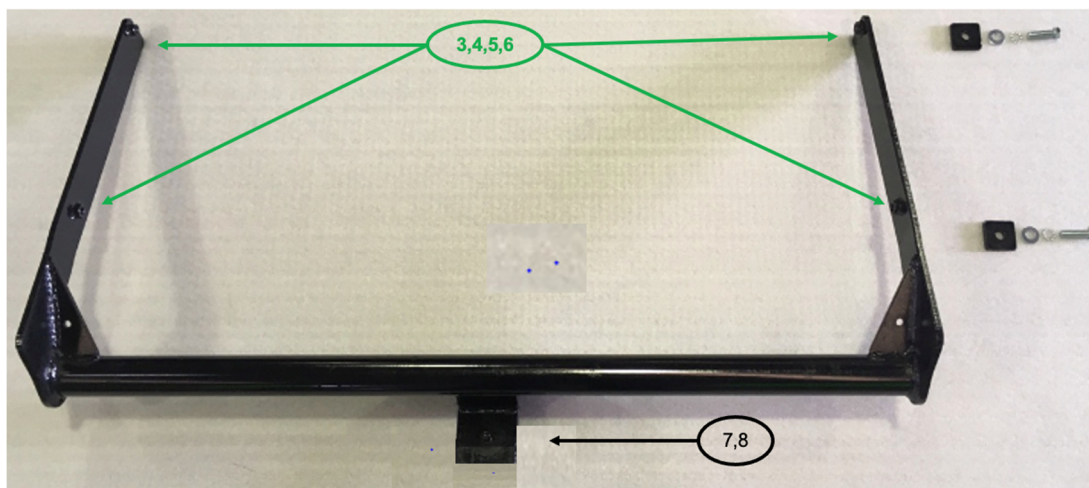
<b>Max Towing Capacity:</b> 900kg	<b>Towbar Weight:</b> kg
<b>Max Ball Load:</b> 90kg	<b>Wiring Harness Part #:</b> 05/2005 – 08/2011 UNT022 03/2011 – 03/2018 750016EJ



## Tools Required:

- Spanners, Sockets, Torque Wrench

Kit Contents					
Item No.	Description	Qty	Item No.	Description	Qty
1.	Towbar – T2F511	1	6.	Plate 40 x 40	4
2.	Ball Mount – L269c	1	7.	M16 x 2 x 40 Bolt	2
3.	M10 x 1.5 x 35 Bolt	4	8.	M16 Spring washer	2
4.	M10 Shake proof washer	4	9.	Compliance Label	1
5.	M10 Flat Washer	4			



## Warning:

- This product is for towing purposes only and must only be loaded as shown in your vehicle Owners Manual.
- This towbar is NOT to be drilled, cut, welded or modified in any way.
- Check behind chassis rail and body panels before drilling to ensure no hazards are present

## General:

- Before fitting this towbar read fitting instructions and check installation hardware is correct.
- Check that the towbar is suitable for the vehicle and be wary of any changes to the vehicle design that may conflict with the fitting of this towbar.
- After drilling, blow any filings clear, remove any swarf and treat exposed metal with a rust inhibitor.

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- If this vehicle requires a bumper cut out, please check to make sure that you measure twice and check twice before cutting any panels as some bumper profiles can change. If you are not sure, then please ask your towbar supplier

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<b>Step 1   Remove Bumper Bar</b>		
<b>Instructions</b>	<b>Tools</b>	<b>Torque Spec</b>
a. Remove torque screws from wheel arches. b. Remove 10mm Lock nut from wheel arch cavity. c. Lift tailgate and remove two screws. d. Remove two screws from underneath the bumper. e. Remove and discard impact beam.	Torque Spenners Spanners Screwdriver	

<b>Step 2   Towbar Fitment</b>		
<b>Instructions</b>	<b>Tools</b>	<b>Torque Spec</b>
a. Slide towbar into chassis rail. b. Remove tape from outside of chassis rail to expose the holes that line up with the towbar. c. Fit 4 x 10mm bolts, plates and washers into welded nut captives on towbar. d. Tighten all bolts to specified torque rating.	Spanners Sockets Torque Wrench	M10-43.4Nm

<b>Step 3   Finishing Up</b>		
<b>Instructions</b>	<b>Tools</b>	<b>Torque Spec</b>
a. Refit Bumper. b. Fit tongue with bolts supplied. c. Fit door sticker supplied, to inside of drivers door pillar.	Sockets Screwdrivers Spanners	M16-190Nm

**Note: 08/2011-On Models require an ECU to be fitted, ECU sold separately.**

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## WARRANTY STATEMENT

The manufacturer of TAG branded products, warrants your TAG Towbar for its full product life under the following conditions:

- You can show proof of purchase.
- The towbar has been correctly installed by a suitably qualified installer.
- The towbar has not been modified or abused in any way and has only been used for the purpose intended.
- The towbar was not fitted second hand to your vehicle.

The extent of this warranty includes materials and workmanship used in the manufacture of the towbar and is to the equivalent value of current, full replacement cost.

Nothing stated or implied in this warranty limits in any way, the statutory rights that you may have.

To make a claim visit the original installer in the first instance or, if you are unable to or are not satisfied with their help, then contact us directly by email at [warranty@tagtowing.com](mailto:warranty@tagtowing.com)