



**EXTREME
DUTY**

**Engineered durability,
extreme duty 4x4 performance.**



Application: TYP44900-XPB, TYP44900-XCB
Fitting Instructions for 100 Series 1HD-FTE Land Cruiser

1. Remove rear tail pipe from vehicle.
2. Remove intermediate pipe from vehicle.
3. Remove engine pipe from vehicle retaining all standard bolts.
4. Fit replacement exhaust mounts.
5. Fit Adaptor flange and ball gasket to turbo outlet. Refer Figure 1.



Figure 1

6. Fit engine pipe to vehicle with the standard bolts and tighten bolts finger tight.
7. Fit o² and exhaust temp sensor plugs to engine pipe.
8. Fit front intermediate pipe to vehicle with four M8x1.25x35mm bolts, eight M8 washers and tighten M8x1.25 lock nuts bolts finger tight.
9. Fit muffler to front intermediate pipe with four M8x1.25x35mm bolts with eight M8 flat washers tighten M8x1.25 lock nuts finger tight.
10. Fit rear intermediate pipe to vehicle with four M8x1.25x35mm bolts, eight M8 flat washers and tighten M8x1.25 lock nuts bolts finger tight.
11. Fit tail pipe to vehicle with four M8x1.25x35mm bolts and eight M8 flat washers tighten M8x1.25 lock nuts finger tight.
12. Tighten all bolts and nuts from front to back of the vehicle and test for leaks

NOTE: WE RECOMMEND FITTING THIS PRODUCT EITHER ON A 4 POST HOIST OR ON THE GROUND

ProMan

A ROCK SOLID REPUTATION

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