

# Fitting Instructions



SKU

PRODUCT

**T2H185**

**TAG Standard Duty Towbar  
to suit Holden Commodore  
(01/1978 - 1997)**



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version of these  
instructions

## SPECIFICATIONS

- Towbar Class: Standard Duty
- Towing Capacity: 1250kg

## IN THIS GUIDE

- Fitment Instructions
- Torque Settings
- Warranty Info

# Towbar Fitting Instructions



## Step-By-Step Instructions

### Warning:

Safety First: Always use correct safety equipment.

This towbar is NOT to be drilled, cut, welded or modified in any way.

Check the surrounding area before drilling into chassis or body panels for fuel lines, wiring harnesses and other components that may be a hazard.

### General:

Before fitting this towbar read fitting instructions and check installation hardware is correct.

Check that the towbar is suitable for the vehicle and be wary of any changes to the vehicle design that may conflict with the fitting of this towbar.

After drilling, blow any filings clear, remove any swarf and treat exposed metal with a rust inhibitor.

If this vehicle requires a bumper cut out, please check to make sure that you measure twice and check twice before cutting any panels as some bumper profiles can change.

If you are not sure then ask your towbar supplier.

Tighten all bolts as specified on the last page.

1. REMOVE ALL BOLTS FROM TOWBAR TAKING NOTE OF LOCATIONS.
  - 1.1. OPEN TAILGATE OF VEHICLE AND REMOVE FLOOR COVER, REMOVE SPARE WHEEL, AND DROP EXHAUST FROM REAR HANGERS.
  - 1.2. REMOVE BOLT FOR FUEL TANK STRAP ON DRIVERS SIDE OF VEHICLE AND DISCARD NYLON DISC.
  - 1.3. REMOVE SOUND PROOFING FROM TOP REAR SECTION OF BOOT ON LHS TO EXPOSE FACTORY DIMPLES.[USE LONG PLATE WITH OFFSET SLOTTED HOLES TO MATCH DIMPLES TO BE DRILLED]
  - 1.4. DRILL HOLES OUT TO SUIT SPACER TUBES PROVIDED,ASSEMBLE CUP HEAD BOLTS,PLATE , SPACER TUBES AND INSTALL DOWN AND THROUGH EXISTING HOLES IN BOTTOM OF SUBFRAME.
2. FIT TOWBAR INTO PLACE SECURING PASSENGER SIDE WITH NUTS AND WASHERS PROVIDED,SECURE DRIVERS SIDE WITH BOLT REMOVED FOR FUEL TANK STRAP AND TIGHTEN[DON'T FIT STRAP YET]

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3. USING HOLES IN CENTRE BRACE OF TOWBAR AS A GUIDE DRILL HOLES INTO WHEEL WELL AND SECURE WITH CUP HEAD BOLTS, PLATE NUTS AND WASHERS SUPPLIED.

3.1. USING HOLE IN DRIVERS SIDE MOUNT DRILL UP THROUGH BOTTOM AND TOP SECTIONS OF SUBFRAME, OPEN TOP SECTION TO SUIT SPACER TUBE AND SECURE WITH REMAINING CUP HEAD BOLT, PLATE AND SPACER TUBE. [REMOVE SOUND PROOFING TO SUIT TOP PLATE]

3.2. TIGHTEN ALL BOLTS TO SPECIFIED RATINGS, REINSTALL EXHAUST ONTO REAR HANGERS.

3.3. REINSTALL FUEL TANK STRAP WITH ORIGINAL FACTORY BOLT AND TIGHTEN.

4. FIT BALL MOUNT USING M16 BOLTS AND WASHERS SUPPLIED AND TIGHTEN.

4.1. ATTACH RATINGS STICKER TO DRIVERS SIDE DOOR PILLAR.

## Torque table for bolt tightening

<b>Metric GRADE 8.8</b>
M6 – 9.5 Nm
M8 – 21.7 Nm
M10 – 43.4 Nm
M12 – 77.3 Nm
M16 – 189.8 Nm

# Towbar Fitting Instructions



## **TAG Warranty Statement**

SWD warrants your TAG Towbar for its full product life under the following conditions:

- You can show proof of purchase.
- The towbar has been correctly installed by a suitably qualified installer.
- The towbar has not been modified or abused in any way and has only been used for the purpose intended.
- The towbar was not fitted second hand to your vehicle.

The extent of this warranty includes materials and workmanship used in the manufacture of the towbar and is to the equivalent value of current, full replacement cost.

Nothing stated or implied in this warranty limits in any way, the statutory rights that you may have.

To make a claim visit the original installer in the first instance or, if you are unable to or are not satisfied with their help, then contact us direct by phone on 1300 669122 or visit [www.swd.com.au](http://www.swd.com.au)