

# Fitting Instructions



SKU

PRODUCT

**T2H408**

**TAG Standard Duty Towbar  
to suit Holden Commodore  
(01/2000 - 2007)**



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version of these  
instructions

## SPECIFICATIONS

- Towbar Class: Standard Duty
- Towing Capacity: 1250kg

## IN THIS GUIDE

- Fitment Instructions
- Torque Settings
- Warranty Info

# Towbar Fitting Instructions



## Step-By-Step Instructions

### Warning:

Safety First: Always use correct safety equipment.

This towbar is NOT to be drilled, cut, welded or modified in any way.

Check the surrounding area before drilling into chassis or body panels for fuel lines, wiring harnesses and other components that may be a hazard.

### General:

Before fitting this towbar read fitting instructions and check installation hardware is correct.

Check that the towbar is suitable for the vehicle and be wary of any changes to the vehicle design that may conflict with the fitting of this towbar.

After drilling, blow any filings clear, remove any swarf and treat exposed metal with a rust inhibitor.

If this vehicle requires a bumper cut out, please check to make sure that you measure twice and check twice before cutting any panels as some bumper profiles can change.

If you are not sure then ask your towbar supplier.

Tighten all bolts as specified on the last page.

1. REMOVE ALL BOLTS FROM TOWBAR TAKING NOTE OF LOCATIONS.
  - 1.1. REMOVE UTE LINER IF FITTED.
  - 1.2. REMOVE SPARE WHEEL.
2. LOCATE FACTORY POP MARKS IN UTE FLOOR MATCHING THOSE OF PLATES PROVIDED AND DRILL TO SUIT SPACER TUBES.
  - 2.1. SLIDE SINGLE PLATES ON WIRE INTO BOTTOM OF SUBFRAME AND LINE UP WITH 2 MOST FORWARD HOLES ON DRIVERS SIDE.
  - 2.2. ASSEMBLE PLATES, BOLTS , SPACER TUBES FOR DRIVERS SIDE AND INSTALL. [ BEING CAREFULL NOT TO DROP ANY ITEMS INTO SUBFRAME,VARIED LENGTHS OF SPACER TUBES BEING INSTALLED LONGEST AT REAR TO SHORTEST AT FRONT]
  - 2.3. ASSEMBLE PLATES, BOLTS, SPACER TUBES FOR PASSENGER SIDE AND INSTALL [BE-ING CAREFULL AS WITH DRIVERS SIDE. SPACER TUBES ARE THE SAME LENGTH]
3. FIT TOWBAR FROM UNDERNEATH AND SECURE USING NUTS AND WASHERS SUPPLIED.
  - 3.1. TIGHTEN ALL BOLTS TO SPECIFIED RATINGS.

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3.2. REFIT SPARE WHEEL AND UTE LINER IF REMOVED.

4. FIT BALL MOUNT USING M16 BOLTS AND WASHERS SUPPLIED AND TIGHTEN.

4.1. ATTACH RATINGS STICKER TO DRIVERS SIDE DOOR PILLAR.

## Torque Table for Bolt Tightening

<b>Metric GRADE 8.8</b>	<b>UNC GRADE 8</b>
M6 – 12.5 Nm	3/8 – 50 Nm
M8 – 30 Nm	1/2 – 125 Nm
M10 – 60 Nm	5/8 – 245 Nm
M12 – 103 Nm	
M14 – 167 Nm	

## **TAG Warranty Statement**

SWD warrants your TAG Towbar for its full product life under the following conditions:

- You can show proof of purchase.
- The towbar has been correctly installed by a suitably qualified installer.
- The towbar has not been modified or abused in any way and has only been used for the purpose intended.
- The towbar was not fitted second hand to your vehicle.

The extent of this warranty includes materials and workmanship used in the manufacture of the towbar and is to the equivalent value of current, full replacement cost.

Nothing stated or implied in this warranty limits in any way, the statutory rights that you may have.

To make a claim visit the original installer in the first instance or, if you are unable to or are not satisfied with their help, then contact us direct by phone on 1300 669122 or visit [www.swd.com.au](http://www.swd.com.au)