

Fitting Instructions



SKU

PRODUCT

T2H424

**TAG Standard Duty Towbar
to suit Holden Commodore
(01/2000 - 09/2002)**



Scan for latest
version of these
instructions

SPECIFICATIONS

- Towbar Class: Standard Duty
- Towing Capacity: 1600kg

IN THIS GUIDE

- Fitment Instructions
- Torque Settings
- Warranty Info

Towbar Fitting Instructions



Step-By-Step Instructions

Warning:

Safety First: Always use correct safety equipment.

This towbar is NOT to be drilled, cut, welded or modified in any way.

Check the surrounding area before drilling into chassis or body panels for fuel lines, wiring harnesses and other components that may be a hazard.

General:

Before fitting this towbar read fitting instructions and check installation hardware is correct.

Check that the towbar is suitable for the vehicle and be wary of any changes to the vehicle design that may conflict with the fitting of this towbar.

After drilling, blow any filings clear, remove any swarf and treat exposed metal with a rust inhibitor.

If this vehicle requires a bumper cut out, please check to make sure that you measure twice and check twice before cutting any panels as some bumper profiles can change.

If you are not sure then ask your towbar supplier.

Tighten all bolts as specified on the last page.

1. REMOVAL OF BUMPER FROM VEHICLE.

1.1. REMOVE SCREWS FROM WHEEL ARCHES AND SCRIVETS FROM TOP AND BOTTOM OF BUMPER.

1.2. SEDANS WILL HAVE RETAINING NUTS LOCATED BEHIND SIDE TRIM IN BOOT TO BE REMOVED.

1.3. REMOVE BUMPER BY PULLING OUT AT SIDES FIRST THEN REARWARDS FROM MIDDLE.

2. REMOVE BOLTS AND KIT FROM TOW BAR.

2.1. REMOVE IMPACT BEAM AND BRACKETS FROM VEHICLE TAKING NOTE OF ASSEMBLY. [RETAIN]

2.2. REMOVE NUTS FROM FACTORY STUDS LOCATED ON THE UNDERSIDE REAR OF VEHICLE. [DISCARD]

3. FIT TOWBAR ONTO VEHICLE PLACING BOTTOM BRACKET OF TOWBAR ONTO UNDERSIDE STUDS FIRST AND THEN ONTO STUDS ON REAR OF VEHICLE. [SOME FORCE WITH A HAMMER REQUIRED]

Towbar Fitting Instructions



- 3.1. FIT SPACER PLATES FROM KIT TO UNDERSIDE STUDS PLACING THEM BETWEEN FLOOR OF BOOT AND TOWBAR AND SECURING WITH NUTS SUPPLIED.
 - 3.2. FIT BRACKETS FOR IMPACT BEAM BACK ONTO VEHICLE AND SECURE WITH WASHERS SUPPLIED AND ORIGINAL NUTS AND TIGHTEN.
 - 3.3. MAKE AJUSTMENTS TO BRACKETS WITH A HAMMER TO SUIT IMPACT BEAM AND REIN-STALL.
4. TIGHTEN ALL BOLTS TO SPECIFIED RATINGS.
- 4.1. REFIT BUMPER ONTO VEHICLE AFTER REMOVING FACTORY CENTRE POP OUT.
 - 4.2. FIT BALL MOUNT USING M16 BOLTS AND WASHERS SUPPLIED AND TIGHTEN.
 - 4.3. ATTACH RATINGS STICKER TO DRIVERS SIDE DOOR PILLAR.

Torque Table for Bolt Tightening

Metric GRADE 8.8	UNC GRADE 8
M6 – 12.5 Nm	3/8 – 50 Nm
M8 – 30 Nm	1/2 – 125 Nm
M10 – 60 Nm	5/8 – 245 Nm
M12 – 103 Nm	
M14 – 167 Nm	

TAG Warranty Statement

SWD warrants your TAG Towbar for its full product life under the following conditions:

- You can show proof of purchase.
- The towbar has been correctly installed by a suitably qualified installer.
- The towbar has not been modified or abused in any way and has only been used for the purpose intended.
- The towbar was not fitted second hand to your vehicle.

The extent of this warranty includes materials and workmanship used in the manufacture of the towbar and is to the equivalent value of current, full replacement cost.

Nothing stated or implied in this warranty limits in any way, the statutory rights that you may have.

To make a claim visit the original installer in the first instance or, if you are unable to or are not satisfied with their help, then contact us direct by phone on 1300 669122 or visit www.swd.com.au