

Fitting Instructions



SKU

PRODUCT

T2M457

TAG Standard Duty Towbar to suit Ford Laser (03/1999 - 2002), Mazda 323 (09/1998 - 2003), 323 Astina (09/1998 - 05/2004)



Scan for latest version of these instructions

SPECIFICATIONS

- Towbar Class: Standard Duty
- Towing Capacity: 750kg

IN THIS GUIDE

- Fitment Instructions
- Torque Settings
- Warranty Info

Step-By-Step Instructions

Warning:

Safety First: Always use correct safety equipment.

This towbar is NOT to be drilled, cut, welded or modified in any way.

Check the surrounding area before drilling into chassis or body panels for fuel lines, wiring harnesses and other components that may be a hazard.

General:

Before fitting this towbar read fitting instructions and check installation hardware is correct.

Check that the towbar is suitable for the vehicle and be wary of any changes to the vehicle design that may conflict with the fitting of this towbar.

After drilling, blow any filings clear, remove any swarf and treat exposed metal with a rust inhibitor.

If this vehicle requires a bumper cut out, please check to make sure that you measure twice and check twice before cutting any panels as some bumper profiles can change.

If you are not sure then ask your towbar supplier.

Tighten all bolts as specified on the last page.

1. Remove bumper bar
 - 1.1. Remove screws from wheel arch.
 - 1.2. Remove 4 x 14 mm nuts, two from inside of boot and two from under vehicle holding the bumper on to the rear beaver panel.
 - 1.3. Remove tail lights to expose either plastic scrivenets or screws for bumper removal.
 - 1.4. Remove two screws from centre of top of bumper if fitted.
2. Slide bumper rearward and place upside down being careful not to damage.
3. Remove studs from bumper bar and replace with bolts from tow bar that have rectangle plate welded to them.
4. Fit tow bar to vehicle and fit 3/8 bolts into bottom of chassis into nuts welded to tow bar and tighten to hold tow bar to back of beaver panel.
5. Using tow bar as guide re drill out 11mm holes in beaver panel to re fit bumper.
6. Fit M10 bolts to bottom inside section of tow bar and re fit bumper.
7. Re fit bumper and put nuts and washers on the inside of bumper studs and underneath vehicle.
8. Tighten all bolts to torque settings below.
9. Bolt on tongue with bolts supplied.
10. Fit door sticker supplied to door.

Towbar Fitting Instructions



Torque table for bolt tightening

Metric GRADE 8.8
M6 – 9.5 Nm
M8 – 21.7 Nm
M10 – 43.4 Nm
M12 – 77.3 Nm
M16 – 189.8 Nm

TAG Warranty Statement

SWD warrants your TAG Towbar for its full product life under the following conditions:

- You can show proof of purchase.
- The towbar has been correctly installed by a suitably qualified installer.
- The towbar has not been modified or abused in any way and has only been used for the purpose intended.
- The towbar was not fitted second hand to your vehicle.

The extent of this warranty includes materials and workmanship used in the manufacture of the towbar and is to the equivalent value of current, full replacement cost.

Nothing stated or implied in this warranty limits in any way, the statutory rights that you may have.

To make a claim visit the original installer in the first instance or, if you are unable to or are not satisfied with their help, then contact us direct by phone on 1300 669 122 or visit www.swd.com.au