

Fitting Instructions



SKU

PRODUCT

T2M554

**TAG Standard Duty Towbar
to suit Mazda 3
(04/2009 - 01/2014)**



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version of these
instructions

SPECIFICATIONS

- Towbar Class: Standard Duty
- Towing Capacity: 900kg

IN THIS GUIDE

- Fitment Instructions
- Torque Settings
- Warranty Info

Step-By-Step Instructions

Warning:

Safety First: Always use correct safety equipment.

This towbar is NOT to be drilled, cut, welded or modified in any way.

Check the surrounding area before drilling into chassis or body panels for fuel lines, wiring harnesses and other components that may be a hazard.

General:

Before fitting this towbar read fitting instructions and check installation hardware is correct.

Check that the towbar is suitable for the vehicle and be wary of any changes to the vehicle design that may conflict with the fitting of this towbar.

After drilling, blow any filings clear, remove any swarf and treat exposed metal with a rust inhibitor.

If this vehicle requires a bumper cut out, please check to make sure that you measure twice and check twice before cutting any panels as some bumper profiles can change.

If you are not sure then ask your towbar supplier.

Tighten all bolts as specified on the last page.

1. Remove rear beaver trim from inside boot x4 clips.
2. Release both quarter panel trims x2 clips.
3. Remove tail lights:
 - 3.1. X3 10mm nuts.
 - 3.2. 2 electrical plugs for each light.
 - 3.3. Lights pull out towards the rear of the car.
4. Lift out boot floor and remove the spare tyre.
5. Remove the rear bumper:
 - 5.1. Remove clip from inside of both wheel arches.
 - 5.2. Hold guard liner out to access 8mm bolt for bar corners.
 - 5.3. Remove x2 8mm bolts and x2 10mm bolts from the underside of the vehicle.
 - 5.4. Unclip number plate light electrical plug from impact beam and undo fitting.

Towbar Fitting Instructions



- 5.5. Unclip bumper and store safely.
6. Remove impact beam – 8x 14mm nuts.
7. Fit towbar over the impact beam bolts as well as the impact beam and tighten.
8. Using the extra hole in the towbar brackets as a guide, drill through the beaver panel on either side as well as the two holes required in the spare wheel well from underneath.
9. Coat all the drilled holes with an anti-corrosive and insert and tighten all the remaining bolts. (Including the nut, bolt and plate over the tow hook).
10. Carefully refit bumper and tail lights in opposite order to dismantling.
11. Fit tongue with bolts supplied.
12. Fit door sticker supplied to door.

Torque table for bolt tightening

Metric GRADE 8.8
M6 – 9.5 Nm
M8 – 21.7 Nm
M10 – 43.4 Nm
M12 – 77.3 Nm
M16 – 189.8 Nm

TAG Warranty Statement

SWD warrants your TAG Towbar for its full product life under the following conditions:

- You can show proof of purchase.
- The towbar has been correctly installed by a suitably qualified installer.
- The towbar has not been modified or abused in any way and has only been used for the purpose intended.
- The towbar was not fitted second hand to your vehicle.

The extent of this warranty includes materials and workmanship used in the manufacture of the towbar and is to the equivalent value of current, full replacement cost.

Nothing stated or implied in this warranty limits in any way, the statutory rights that you may have.

To make a claim visit the original installer in the first instance or, if you are unable to or are not satisfied with their help, then contact us direct by phone on 1300 669122 or visit www.swd.com.au