

Fitting Instructions



SKU

PRODUCT

T2T466

**TAG Light Duty Towbar to suit
Toyota Aurion (07/2006 -
08/2017), Toyota Camry
(07/2006 - 08/2017)**



Scan for latest
version of these
instructions

SPECIFICATIONS

- Towbar Class: Standard Duty
- Towing Capacity: 1600kg

IN THIS GUIDE

- Fitment Instructions
- Torque Settings
- Warranty Info

Step-By-Step Instructions

Warning:

Safety First: Always use correct safety equipment.

This towbar is NOT to be drilled, cut, welded or modified in any way.

Check the surrounding area before drilling into chassis or body panels for fuel lines, wiring harnesses and other components that may be a hazard.

General:

Before fitting this towbar read fitting instructions and check installation hardware is correct.

Check that the towbar is suitable for the vehicle and be wary of any changes to the vehicle design that may conflict with the fitting of this towbar.

After drilling, blow any filings clear, remove any swarf and treat exposed metal with a rust inhibitor.

If this vehicle requires a bumper cut out, please check to make sure that you measure twice and check twice before cutting any panels as some bumper profiles can change.

If you are not sure then ask your towbar supplier.

Tighten all bolts as specified on the last page.

1. REMOVE ALL BOLTS FROM TOWBAR TAKING NOTE OF LOCATIONS.
 - 1.1. REMOVE 14MM HEAD BOLTS HOLDING EXHAUST BRACKET/S TO SUBFRAME UNDER REAR OF VEHICLE.[DISCARD]
 - 1.2. REMOVE 12MM HEAD BOLTS HOLDING EXHAUST TOWARDS FRONT OF VEHICLE. [RETAIN]
 - 1.3. REMOVE SPARE WHEEL.
 - 1.4. BUMPER CUT TO BE DONE 80MM WIDE X 75MM HIGH FROM BOTTOM CENTRE OF BUMPER.
2. REMOVE SCRIVETS FROM BOTTOM CENTRE TABS OF BUMPER.
 - 2.1. FIT TOWBAR INTO PLACE BEHIND BUMPER SECURING WITH M10 BOLTS AND WASHERS SUPPLIED INTO REAR FACING CAPTIVE NUTS ONLY. TIGHTEN THESE BOLTS ENSURING

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TO LINE UP HOLES FOR EXHAUST BRACKET BOLTS BUT DO NOT INSTALL. [TRIAL FIT THEN REMOVE]

- 2.2. WITH HOLES IN TOWBAR AS A GUIDE DRILL INTO WHEEL WELL THROUGH CENTRE TOWBAR BRACKETS AND SECURE WITH CUP HEAD BOLTS AND PLATES INSERTED FROM INSIDE WHEEL WELL AND NUTS AND WASHERS FITTED UNDERSIDE OF VEHICLE.
 - 2.3. DRILL REMAINING 2 HOLES EACH SIDE OF WHEEL WELL AND SECURE WITH CUP HEAD BOLTS, PLATES, NUTS AND WASHERS SUPPLIED. [TIGHTEN ALL BOLTS INSTALLED AT THIS POINT TO SPECIFIED RATINGS BUT ENSURE HOLES FOR EXHAUST REMAIN LINED UP WHILST DOING SO]
 - 2.4. FIT EXHAUST BRACKETS BACK ONTO VEHICLE INTO REMAINING CAPTIVE NUTS AND TIGHTEN ALL BOLTS TO SPECIFIED RATINGS.
3. REFIT SPARE WHEEL, BUMPER SUPPORT TAB SCRIVETS AND FORWARD EXHAUST HANGER BOLTS.
 - 3.1. FIT BALL MOUNT USING M16 BOLTS AND WASHERS PROVIDED AND TIGHTEN.
 - 3.2. ATTACH RATINGS STICKER TO DRIVERS SIDE DOOR PILLAR.

Torque table for bolt tightening

Metric GRADE 8.8	UNC GRADE 8
M6 – 12.5 Nm	3/8 – 50 Nm
M8 – 30 Nm	1/2 – 125 Nm
M10 – 60 Nm	5/8 – 245 Nm
M12 – 103 Nm	
M14 – 167 Nm	
M16 – 270 Nm	

TAG Warranty Statement

SWD warrants your TAG Towbar for its full product life under the following conditions:

- You can show proof of purchase.
- The towbar has been correctly installed by a suitably qualified installer.
- The towbar has not been modified or abused in any way and has only been used for the purpose intended.
- The towbar was not fitted second hand to your vehicle.

The extent of this warranty includes materials and workmanship used in the manufacture of the towbar and is to the equivalent value of current, full replacement cost.

Nothing stated or implied in this warranty limits in any way, the statutory rights that you may have.

To make a claim visit the original installer in the first instance or, if you are unable to or are not satisfied with their help, then contact us direct by phone on 1300 669122 or visit www.swd.com.au