

# Fitting Instructions



SKU

PRODUCT

**T4F009**

**TAG HEAVY DUTY TOWBAR to suit FPV Falcon (10/2004 - 06/2014), Pursuit (03/2003 - 2016), F6 (05/2005 - 2016), GS (09/2009 - 2016), Super Pursuit (04/2005 - 2010), Cobra (10/2007 - 2008), Ford Falcon (07/1998 - 10/2016)**



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## SPECIFICATIONS

- Towbar Class: Heavy Duty
- Towing Capacity: 2300kg

## IN THIS GUIDE

- Fitment Instructions
- Torque Settings
- Warranty Info

## Step-By-Step Instructions

### Warning:

Safety First: Always use correct safety equipment.

This towbar is NOT to be drilled, cut, welded or modified in any way.

Check the surrounding area before drilling into chassis or body panels for fuel lines, wiring harnesses and other components that may be a hazard.

### General:

Before fitting this towbar read fitting instructions and check installation hardware is correct.

Check that the towbar is suitable for the vehicle and be wary of any changes to the vehicle design that may conflict with the fitting of this towbar.

After drilling, blow any filings clear, remove any swarf and treat exposed metal with a rust inhibitor.

If this vehicle requires a bumper cut out, please check to make sure that you measure twice and check twice before cutting any panels as some bumper profiles can change.

If you are not sure, then ask your towbar supplier.

Tighten all bolts as specified on the last page.

1. Remove all bolts from tow bar taking note of locations and assembly.
  - 1.1. Remove spare wheel.
  - 1.2. Drop exhaust from rear hanger.
2. Install angle brackets using taptight bolts in kit provided, nuts welded on back of brackets to face rear of vehicle. Locations for taptight bolts will be found on underside centre of rear cross member. **[brackets to be slightly loose for now]**
  - 2.1. Long ½ inch bolts and plates to be inserted from outside of subframe but not through to second set of holes.
  - 2.2. Install tow bar feeding drivers side first between spring hangers and subframe; once tow bar has been put in place push long bolts through sides of subframe to hold towbar in place while 4 x3/8 bolts and washers to be installed into angle brackets. **[assistance with installation of towbar recommended]**

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- 2.3. Side bolts to be secured using ½ inch spring washers and nuts once fitted through towbar.
3. Fit tap tight bolts to underside of subframe for side arms of towbar. **[leave just loose]**
  - 3.1. **Tighten all bolts to specified ratings** starting with bolts through centre angles first, long bolts through sides of towbar next, then taptight bolts through side-arms. [don't forget taptight bolts holding angle brackets]
  - 3.2. Drill remaining holes in side-arm brackets and install tapped plate on wire through existing hole of subframe and secure with bolts and washers supplied.
4. Refit exhaust onto hanger / refit spare wheel.
  - 4.1. Attach ball mount with pin and clip supplied.
5. Attach ratings sticker to driver's side door pillar.

## Torque table for bolt tightening

<b>Metric GRADE 8.8</b>	<b>UNC GRADE 8</b>
M6 – 12.5 Nm	3/8 – 50 Nm
M8 – 30 Nm	1/2 – 125 Nm
M10 – 60 Nm	5/8 – 245 Nm
M12 – 103 Nm	
M14 – 167 Nm	
M16 – 270 Nm	

## TAG Warranty Statement

SWD warrants your TAG Towbar for its full product life under the following conditions:

- You can show proof of purchase.
- The towbar has been correctly installed by a suitably qualified installer.
- The towbar has not been modified or abused in any way and has only been used for the purpose intended.
- The towbar was not fitted second hand to your vehicle.

The extent of this warranty includes materials and workmanship used in the manufacture of the towbar and is to the equivalent value of current, full replacement cost.

Nothing stated or implied in this warranty limits in any way, the statutory rights that you may have.

To make a claim visit the original installer in the first instance or, if you are unable to or are not satisfied with their help, then contact us direct by phone on 1300 669122 or visit [www.swd.com.au](http://www.swd.com.au)