

Fitting Instructions



SKU

PRODUCT

T4T310

**TAG Heavy Duty Towbar to suit
Toyota Hilux (10/1983 - 03/2005)**



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version of these
instructions

SPECIFICATIONS

- Towbar Class: Heavy Duty
- Towing Capacity: 1800kg

IN THIS GUIDE

- Fitment Instructions
- Torque Settings
- Warranty Info

Towbar Fitting Instructions



Step-By-Step Instructions

Warning:

Safety First: Always use correct safety equipment.

This towbar is NOT to be drilled, cut, welded or modified in any way.

Check the surrounding area before drilling into chassis or body panels for fuel lines, wiring harnesses and other components that may be a hazard.

General:

Before fitting this towbar read fitting instructions and check installation hardware is correct.

Check that the towbar is suitable for the vehicle and be wary of any changes to the vehicle design that may conflict with the fitting of this towbar.

After drilling, blow any filings clear, remove any swarf and treat exposed metal with a rust inhibitor.

If this vehicle requires a bumper cut out, please check to make sure that you measure twice and check twice before cutting any panels as some bumper profiles can change.

If you are not sure then ask your towbar supplier.

Tighten all bolts as specified on the table in this document.

1. Remove all bolts from towbar.
 - 1.1. Remove spare wheel.
 - 1.2. Ensure captive nuts on vehicle are clean and free of any matter.
 - 1.3. Long ½ inch bolt, plate and spacer tube to be installed before bar is fitted into existing hole in cross member from the inside facing out.
2. Lift towbar into place securing loosely with 4 x M12 bolts and washers/flat washers to be used over slotted holes.
 - 2.1. Forward hole to be secured with washers and nuts provided on outside of towbar.
 - 2.2. Secure rear hole in bottom of chassis with 2 x M10 bolts, washers/tapped plate provided.
3. Tighten all bolts to specified ratings.
 - 3.1. Install ball mount.
 - 3.2. Remount spare wheel.
 - 3.3. Attach ratings sticker to driver's side door pillar.

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Torque table for bolt tightening

Metric GRADE 8.8	UNC GRADE 8
M6 – 12.5 Nm	3/8 – 50 Nm
M8 – 30 Nm	1/2 – 125 Nm
M10 – 60 Nm	5/8 – 245 Nm
M12 – 103 Nm	
M14 – 167 Nm	
M16 – 270 Nm	

TAG Warranty Statement

SWD warrants your TAG Towbar for its full product life under the following conditions:

- You can show proof of purchase.
- The towbar has been correctly installed by a suitably qualified installer.
- The towbar has not been modified or abused in any way and has only been used for the purpose intended.
- The towbar was not fitted second hand to your vehicle.

The extent of this warranty includes materials and workmanship used in the manufacture of the towbar and is to the equivalent value of current, full replacement cost.

Nothing stated or implied in this warranty limits in any way, the statutory rights that you may have.

To make a claim visit the original installer in the first instance or, if you are unable to or are not satisfied with their help, then contact us direct by phone on 1300 669122 or visit www.swd.com.au