# **Fitting Instructions**



SKU

PRODUCT

## **T4C521**

# TAG Heavy Duty Towbar to suit Mitsubishi Triton (10/2009 - 04/2015)





Scan for latest version of these instructions

#### **SPECIFICATIONS**

- Towbar Class: Heavy Duty
- Towing Capacity: 3000kg

#### IN THIS GUIDE

- · Fitment Instructions
- Torque Settings
- · Warranty Info

# **Towbar Fitting Instructions**



### **Step-By-Step Instructions**

#### Warning:

Safety First: Always use correct safety equipment.

This towbar is NOT to be drilled, cut, welded or modified in any way.

Check the surrounding area before drilling into chassis or body panels for fuel lines, wiring harnesses and other components that may be a hazard.

#### General:

Before fitting this towbar read fitting instructions and check installation hardware is correct.

Check that the towbar is suitable for the vehicle and be wary of any changes to the vehicle design that may conflict with the fitting of this towbar.

After drilling, blow any filings clear, remove any swarf and treat exposed metal with a rust inhibitor.

If this vehicle requires a bumper cut out, please check to make sure that you measure twice and check twice before cutting any panels as some bumper profiles can change.

If you are not sure, then ask your towbar supplier.

Tighten all bolts as specified on the table.

- 1. Remove number plate / remove rear step [retain 4 bolts]
  - 1.1. Remove rear step brackets from vehicle. [discard]
  - 1.2. Remove all bolts from towbar taking note of locations.
  - 1.3. Install internal chassis brackets left/right with welded nut towards the front.
- 2. Fit towbar in place using ½ inch bolts, washers and nuts facing in through sides.
  - 2.1. Flat washers to be used on all slotted holes.
  - 2.2. Forward hole in bottom of chassis to be drilled 4- ½ inch bolts, washers and nuts can then be installed.
  - 2.3. Tighten all bolts to specified ratings.
- 3. Refit bumper using 4 bolts retained with bumper brackets to the inside of towbar, ensuring to be level and square to vehicle when tightened.
- 4. Refit number plate / install ball mount with pin and clip provided.
  - 4.1. Attach ratings sticker to driver's side door pillar.

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## Torque table for bolt tightening

| Metric GRADE 8.8 | UNC GRADE 8  |
|------------------|--------------|
| M6 – 12.5 Nm     | 3/8 – 50 Nm  |
| M8 – 30 Nm       | 1/2 – 125 Nm |
| M10 – 60 Nm      | 5/8 – 245 Nm |
| M12 – 103 Nm     |              |
| M14 – 167 Nm     |              |
| M16 – 270 Nm     |              |

## **TAG Warranty Statement**

SWD warrants your TAG Towbar for its full product life under the following conditions:

- You can show proof of purchase.
- The towbar has been correctly installed by a suitably qualified installer.
- The towbar has not been modified or abused in any way and has only been used for the purpose intended.
- The towbar was not fitted second hand to your vehicle.

The extent of this warranty includes materials and workmanship used in the manufacture of the towbar and is to the equivalent value of current, full replacement cost.

Nothing stated or implied in this warranty limits in any way, the statutory rights that you may have.

To make a claim visit the original installer in the first instance or, if you are unable to or are not satisfied with their help, then contact us direct by phone on 1300 669122 or visit www.swd.com.au

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