

Fitting Instructions



SKU

PRODUCT

T2F384

TAG Light Duty Towbar to suit Ford Falcon & Fairmont (04/94 - 08/98), Fairlane & LTD (03/95 - 09/99)



Example Image Only

Towbars are designed specifically for each vehicle and may differ from the example above



Scan for latest version of these instructions

SPECIFICATIONS

- Towbar Class: Standard Duty
- Towing Capacity: 1600kg

IN THIS GUIDE

- Fitment Instructions
- Torque Settings
- Warranty Info

Towbar Fitting Instructions



Step-By-Step Instructions

Warning:

Safety First: Always use correct safety equipment.

This towbar is NOT to be drilled, cut, welded or modified in any way.

Check the surrounding area before drilling into chassis or body panels for fuel lines, wiring harnesses and other components that may be a hazard.

General:

Before fitting this towbar read fitting instructions and check installation hardware is correct.

Check that the towbar is suitable for the vehicle and be wary of any changes to the vehicle design that may conflict with the fitting of this towbar.

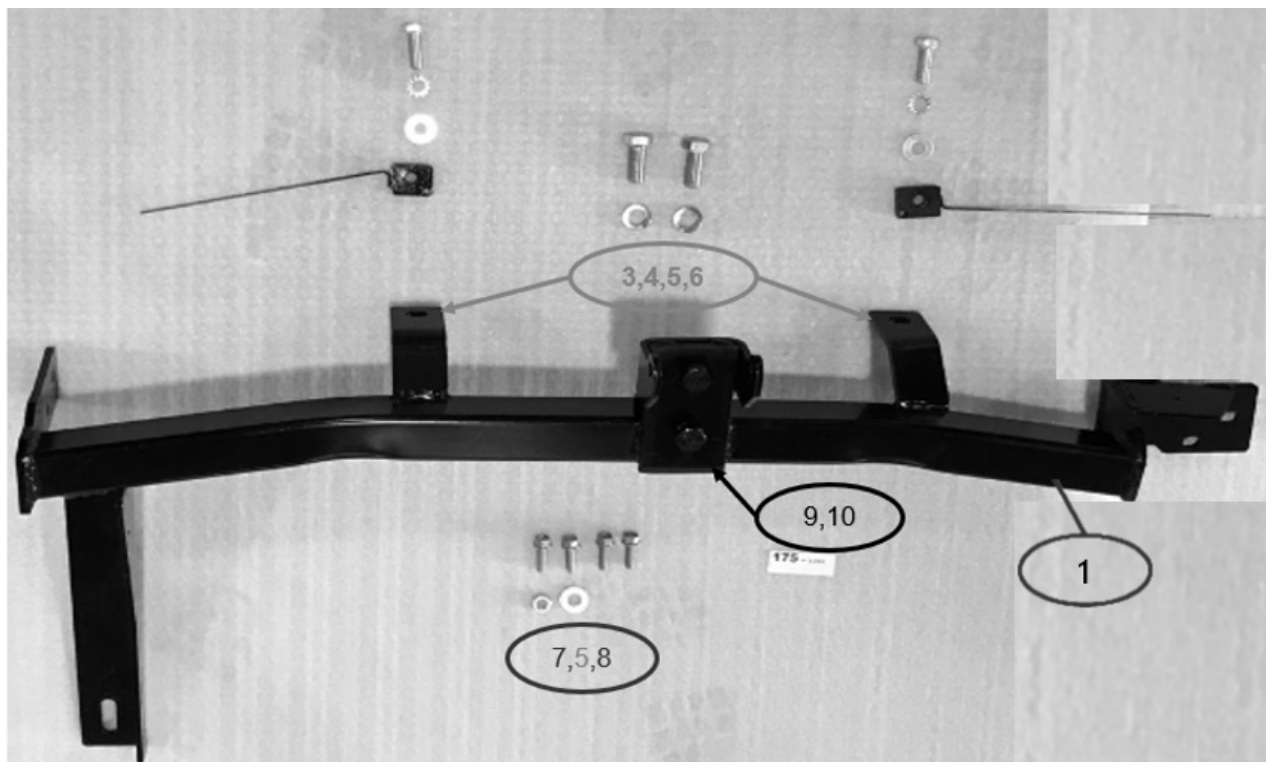
After drilling, blow any filings clear, remove any swarf and treat exposed metal with a rust inhibitor.

If this vehicle requires a bumper cut out, please check to make sure that you measure twice and check twice before cutting any panels as some bumper profiles can change.

If you are not sure then ask your towbar supplier.

Tighten all bolts as specified on the last page.

Towbar Fitting Instructions



Tools Required: Sockets, Screwdriver, Torque wrench

ITEM NO.	DESCRIPTION	QTY.	ITEM NO.	DESCRIPTION	QTY.
1	Towbar – T2F175	1	7	M10 x 40 x 1.5 Bolt on wire	2
NOT SHOWN	Ball Mount – L264	1	8	M10 Flat washer	2
3	½" x 1 ½" UNC Bolt	4	9	M10 Shake proof washer	2
4	½" Shake proof washer	4	10	M10 x 1.5 Nut	2
5	½" Flat Washer	4	11	M16 x 40 x 2 Bolt	2
6	½" UNC Nuts	4	12	M16 Spring Washer	2

Towbar Fitting Instructions



Step 1. Remove Spare Wheel & Bumper

- a. Remove screws and scrivenets from each wheel arch (1 x 10mm head bolt from top inside of each wheel arch).
- b. Remove spare wheel
- c. Drill out pop rivets from bottom of wheel well holding bumper support brace
- d. Remove 2 x small rubber grommets from wheel well [discard].
- e. Remove 2 large grommets [retain] each side to expose 14mm head bumper bolts to be removed carefully [Parts easily dropped into sub frame cavity] [retain bolts].
- f. Slide bumper rearwards [with help] disconnect number plate light and remove bumper completely placing on stand. [remove centre pop out]

Step 2. Fit Towbar

- a. From inside of boot place 4 x bolts on wire through factory fittings corresponding with those on towbar across rear section of vehicle.
- b. Fit towbar using washers and nuts provided then proceed to bolt remaining bolts on wire through bottom holes in subframe.
- c. Fit 2 x cup head bolts and plates through bottom of wheel well and fasten with nuts and washers provided.
- d. Tighten all bolts to specified ratings (Pg.2).
- e. With holes in centre horizontal plate as a guide drill 2 x 11mm holes through bottom section of subframe cavity.
- f. Place long tapped plate into cavity and bolt using 2 remaining 3/8 bolts and washers.
- g. Reinstall bumper /pop rivet bumper support before reinstalling spare wheel.

Towbar Fitting Instructions



Step 3. Fit Ball Mount and Apply Door Sticker

- a. Attach plastic hitch surround to receiver.
- b. Insert ball mount into hitch receiver and secure with the pull pin and R-clip.
- c. Apply one of the compliance labels to the pillar of the driver's door.
- d.** Leave the remaining label & the fitting instructions in the vehicle handbook.



Torque table for bolt tightening

Diameter	Pitch	Grade	Torque	Unit
M8	1.25	8.8	29	Nm
M10	1.25	8.8	57	Nm
M10	1.50	8.8	44	Nm
M12	1.25	8.8	101	Nm
M12	1.50	8.8	97	Nm
M12	1.75	8.8	77	Nm
M14	2.00	8.8	122	Nm
M16	2.00	8.8	190	Nm
Imperial Bolt Torque Settings				
3/8"	UNC	8	44.75	Nm
1/2"	UNC	8	108.5	Nm

TAG Warranty Statement

SWD warrants your TAG Towbar for its full product life under the following conditions:

- You can show proof of purchase.
- The towbar has been correctly installed by a suitably qualified installer.
- The towbar has not been modified or abused in any way and has only been used for the purpose intended.
- The towbar was not fitted second hand to your vehicle.

The extent of this warranty includes materials and workmanship used in the manufacture of the towbar and is to the equivalent value of current, full replacement cost.

Nothing stated or implied in this warranty limits in any way, the statutory rights that you may have.

To make a claim visit the original installer in the first instance or, if you are unable to or are not satisfied with their help, then contact us direct by phone on 1300 669122 or visit www.swd.com.au