

# Fitting Instructions



SKU

PRODUCT

**T2C593**

## **TAG Standard Duty Towbar to suit Mitsubishi Lancer (11/2011 - 2018), Lancer Sportback (11/2011 - 02/2014)**



Scan for latest version of these instructions

### SPECIFICATIONS

- Towbar Class: Standard Duty
- Towing Capacity: 1000kg

### IN THIS GUIDE

- Fitment Instructions
- Torque Settings
- Warranty Info

# Towbar Fitting Instructions



## Step-By-Step Instructions

### Warning:

Safety First: Always use correct safety equipment.

This towbar is NOT to be drilled, cut, welded or modified in any way.

Check the surrounding area before drilling into chassis or body panels for fuel lines, wiring harnesses and other components that may be a hazard.

### General:

Before fitting this towbar read fitting instructions and check installation hardware is correct.

Check that the towbar is suitable for the vehicle and be wary of any changes to the vehicle design that may conflict with the fitting of this towbar.

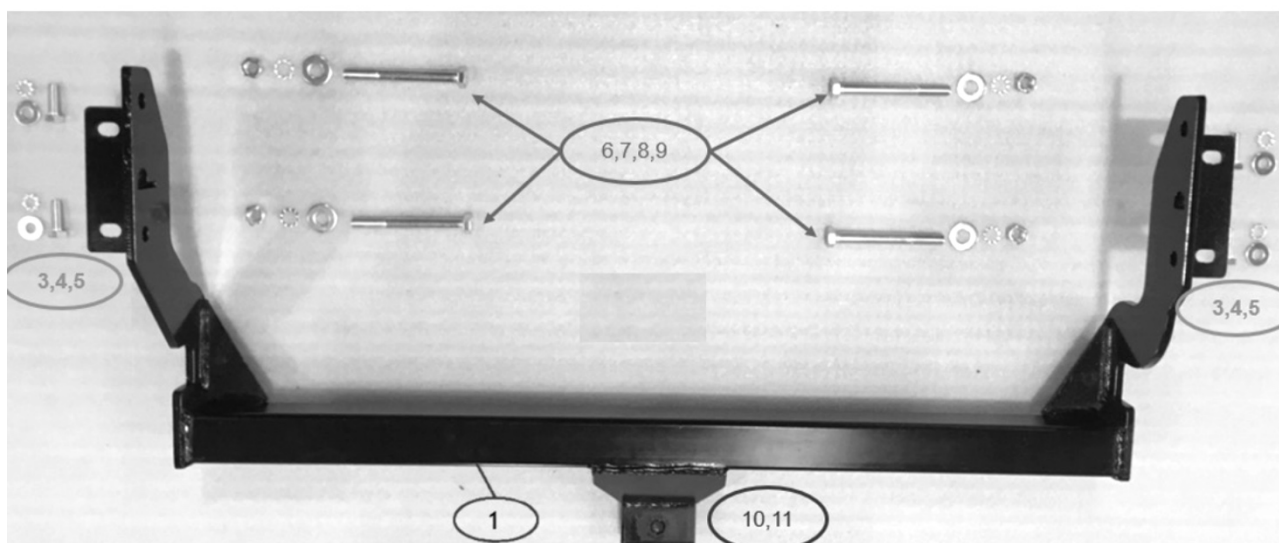
After drilling, blow any filings clear, remove any swarf and treat exposed metal with a rust inhibitor.

If this vehicle requires a bumper cut out, please check to make sure that you measure twice and check twice before cutting any panels as some bumper profiles can change.

If you are not sure then ask your towbar supplier.

Tighten all bolts as specified on the last page.

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Spanners, Sockets, Screwdriver, Torque wrench

ITEM NO.	DESCRIPTION	QTY.	ITEM NO.	DESCRIPTION	QTY.
1	Towbar – T2C593	1	7	M12 Flat washer	4
NOT SHOWN	Ball Mount – L264c	1	8	M12 Shake proof washer	4
3	M10 x 1.25 x 30 Bolt	4	9	M12 x 1.5 Nut	4
4	M10 Shake proof washer	4	10	M16 x 2 x 40 Bolt	2
5	M10 Flat Washer	4	11	M16 Spring Washer	2
6	M12 x 1.5 x 110 Bolt	4			

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## Step 1. Remove Exhaust & Modify Bumper

- a. Remove 2 x scrivets from underside of bumper. [retain]
- b. Undo exhaust from rear hangers.
- c. Bumper cut to be done 140mm high x 80mm wide from bottom centre of bumper.

## Step 2. Fit Towbar

- a. Fit towbar onto vehicle using 4 x M12 bolts nuts and washers through sides of towbar, then 4 x M10 bolts and washers into existing captive nuts under vehicle.
- b. Tighten all bolts to specified ratings (back page).
- c. Refit exhaust onto hangers/refit scrivets to underside of bumper.

## Step 3. Fit Ball Mount and Apply Door Sticker

- a. Attach plastic hitch surround to receiver.
- b. Insert ball mount into hitch receiver and secure with the pull pin and R-clip.
- c. Apply one of the compliance labels to the pillar of the driver's door.
- d. Leave the remaining label & the fitting instructions in the vehicle handbook.



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## Torque table for bolt tightening

<b>Metric GRADE 8.8</b>	<b>UNC GRADE 8</b>
M6 – 12.5 Nm	3/8 – 50 Nm
M8 – 30 Nm	1/2 – 125 Nm
M10 – 60 Nm	5/8 – 245 Nm
M12 – 103 Nm	
M14 – 167 Nm	
M16 – 270 Nm	

## TAG Warranty Statement

SWD warrants your TAG Towbar for its full product life under the following conditions:

- You can show proof of purchase.
- The towbar has been correctly installed by a suitably qualified installer.
- The towbar has not been modified or abused in any way and has only been used for the purpose intended.
- The towbar was not fitted second hand to your vehicle.

The extent of this warranty includes materials and workmanship used in the manufacture of the towbar and is to the equivalent value of current, full replacement cost.

Nothing stated or implied in this warranty limits in any way, the statutory rights that you may have.

To make a claim visit the original installer in the first instance or, if you are unable to or are not satisfied with their help, then contact us direct by phone on 1300 669122 or visit [www.swd.com.au](http://www.swd.com.au)