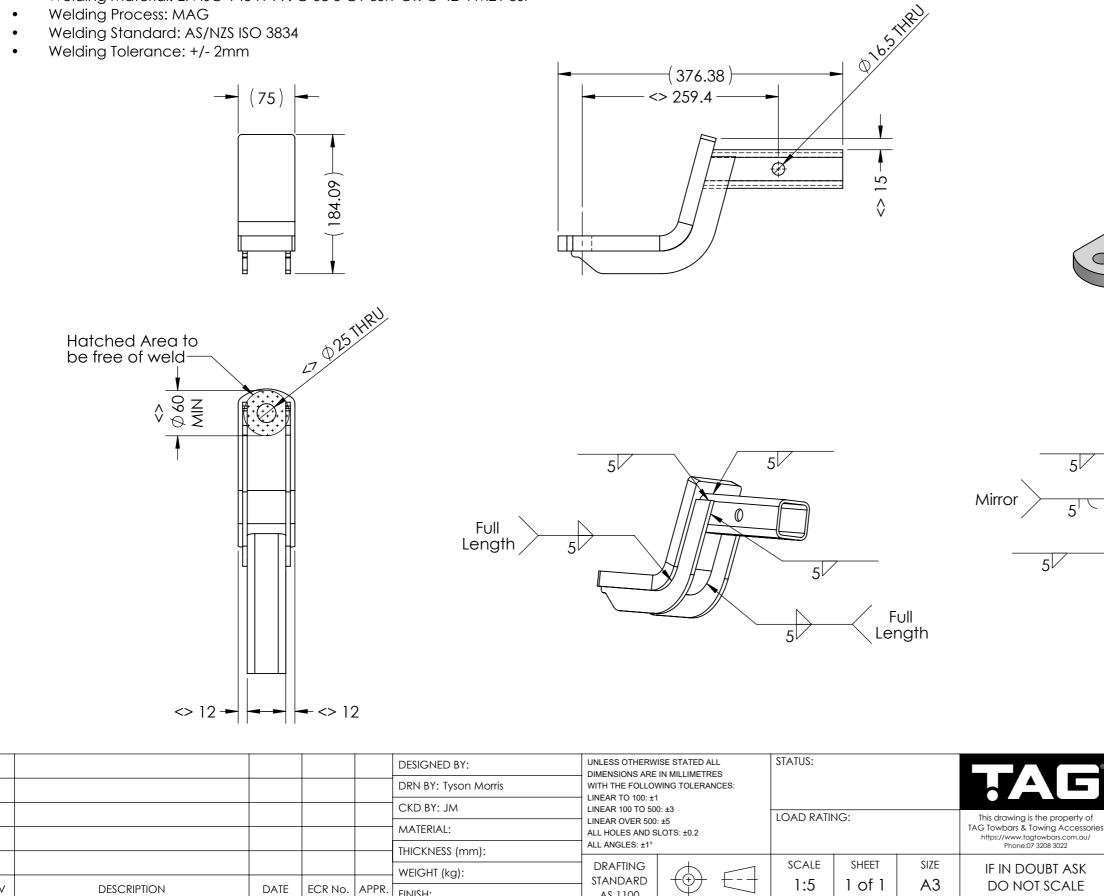
	ItemNo.	PartNo.	Rev	Description	QTY.	Mass	Thickness	Length	Process
<u>GENERAL NOTES:</u>	1	L4271	00	L4271 Stiffener Plate	2	0.41 kg	6		Cut
 Parts that look to be flush/coincident are to be flush/coincident U.N.O Total runout between parallel edges to be ±2mm 	2	L4271-01	00	L4271 Shank	1	0.96 kg	4.00	185.00	Cut, Punch, Linish, Die Grind
 <> = Significant Characteristic 	3	L4271-03	00	L4271 Tongue	1	3.48 kg	20.00	300.00	Cut, Punch, Linish, Bend

WELD NOTES:

- Any area of the assembly without weld detail is to be free of all weld material •
- Welding Material: EN ISO 14341-A : G 38 3 C1 3Si1 OR G 42 4 M21 3Si ٠
- Welding Process: MAG ٠
- Welding Standard: AS/NZS ISO 3834 ٠
- Welding Tolerance: +/- 2mm •



AS 1100

FINISH:

DESCRIPTION

REV

L4271

DESCRIPTION: Powder Coated Ball Mount



