



TEST REPORT

Report No.: 320012003-1-en

Report date: 11 August 2020

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Engineer: Mr Josef Hauder / KO

EXT: 816

CUSTOMER:

ECO Schulte GmbH & Co. KG

Iserlohner Landstraße 89, D-58706 Menden

TEST SPECIMEN:

Swing door drive with Flatscan installed in a double-leaf, glazed steel doorset within a block frame

Type: ECO ETS 42

NORMATIVE REFERENCES:

OENORM B 3850

OENORM EN 1363-1

OENORM EN 1634-1

OENORM EN 16034

TEST DATE:

2 December 2019

TESTED CLEARANCE:

2623 x 2905.5 mm (WxH)

FIRE-EXPOSED FACE:

Hinge side (opening face)

TEST DURATION:

37 minutes and 13 seconds

TEST RESULTS:

The swing door drive did not adversely affect the test result over the entire test period

ASSESSOR:

Mr Josef STOCKINGER

Mr Josef HAUDER

This Test Report contains:

10 text pages and **13** appendices

Appendices:

A: Photo documentation (2 pages)

B: Measurement data assessment (7 pages)

C: Design drawings (4 pages)

The test results of this Test Report shall only refer to the tested object as received.

This Report shall not be utilized or reproduced wholly or in part without prior written authorisation of IBS.





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1. Normative references

OENORM EN 1363-1:

Fire resistance tests – Part 1: General requirements

Version: 01/09/2012

OENORM EN 1634-1:

"Fire resistance and smoke control tests for door and shutter assemblies, openable windows and elements of building hardware — Part 1: Fire resistance test for doors and shutter assemblies and openable windows"

Version: 01/05/2018

OENORM B 3850:

"Fire resisting doorsets - Hinged and swing doors - Single and double leaf constructions"

Version: 01/04/2014

OENORM EN 16034:

"Pedestrian doorsets, industrial, commercial, garage doors and openable windows – Product standard, performance characteristics - Fire resistance and/or smoke control characteristics".

Version: 01/01/2015 (EN version: October 2014)

2. Test objective / programme

A fire test was carried out on 2 December 2019 in the testing laboratory of IBS Linz GmbH in order to determine the fire resistance of a swing door drive, installed in a double-leaf, glazed steel doorset within a block frame of Type: ECO ETS 42. The specimen was tested and assessed with regard to its fire integrity and thermal insulation criteria. The fire exposure was effected from the Hinge side (opening face).

The fire test was part of a test series. The selection of the test specimen, supporting structure and fire exposed face was done in the context of the test series.

3. Manufacturer / planner

Total construction

Manufacturer: Domoferm Export GmbH, Sonnenweg 1, A-2230 Gänserndorf

4. Manufacturer of materials used

- **Door closer**

Manufacturer ECO Schulte GmbH & Co. KG, Iserlohner Landstraße 89,
D-58706 Menden
Active leaf: Type: ECO ETS 42 with SGS 250, EN 2-4
Inactive leaf: Type: ECO ETS 42 with GS-620-ÖB, EN 2-4

- **Sensor for swing doors**

Manufacturer ECO Schulte GmbH & Co. KG, Iserlohner Landstraße 89,
D-58706 Menden
Type: Flatscan; Art.-No: 5030033586

5. Sampling

Detailed information about the taking of samples is deposited at the testing institute.

6. Test specimen description

6.1. Dimensions

Clearance:	2623 x 2905.5 mm (W x H)
Door leaf dimensions (active leaf):	1368 x 2910.5 mm (W x H)
Door leaf dimensions (inactive leaf):	1322 x 2910.5 mm (W x H)
Door leaf thickness	64 mm
Door leaf weight (active leaf):	135 kg
Door leaf weight (inactive leaf):	135 kg

Detailed information on the dimensions are also deposited at the testing institute.

6.2. General test specimen description

The test specimen consists of a double-leaf, glazed steel swing doorset with a butt-jointed door leaf, installed in a steel block frame offset in an associated supporting structure (type US632). There is one glazing section in each door leaf. The assembly of the door leaves is predominantly single-layer. On the opposite hinge side (closing face) of the test specimen, a swing door drive for each of the active and inactive leaves is mounted in the lintel area on the frame. The linkage is leaf-mounted to the closing device carrier and the sensors for swing doors (Flatscan) are attached to the door leaf. The door leaf carrying the closing device consists of 5-ply gypsum fibreboards.



Further details and descriptions of the test specimen are deposited at the testing institute.

7. Conditioning

On 27 November 2019, the test specimen was delivered and installed into the supporting structure (refer to section 8) and stored in an upright position in the testing laboratory. The concurrent ambient temperature was approx. 23 °C and the relative humidity was 50 %.

8. Supporting structure

The test specimen was installed into a test frame prepared by IBS GmbH with an associated supporting structure in accordance with clause 7.2.3 of OENORM EN 1363-1.

The vertical edges of the supporting structure were designed to be free in compliance with clause 7.2.3 of EN 1634-1.

9. Test specimen installation

The total construction consisting of the test specimen, an associated supporting structure and a test frame formed the front terminating element of the test furnace. In the contact areas with the test furnace, 30 mm mineral wool board strips were inserted circumferentially (raw density approx. 90 kg/m³). The construction stood locked into place on the floor of the testing laboratory and was secured to the test furnace at up to eight points (evenly distributed) on its outside by means of clamping fixtures and optionally secured with the indoor crane.

10. Measurements prior to testing, examination and preparation

10.1. Gap measurements

Detailed information on the gap measurements are deposited at the testing institute.



10.2. Opening and closing force

Detailed information on the opening and closing cycles can also be found deposited at the testing institute.

10.3. Evidence of opening and closing cycles

Immediately before test beginning, the test specimen was manually moved 25 times from a fully closed to a fully open position ($> 90^\circ$) and finally brought back into the closed position by the closing force in compliance with OENORM EN 16034:2014, Appendix A, Section A.2.2.

10.4. Final setting

The door element was opened to a width of 300 mm and brought to a closed position by the closing force.

11. Test description

Date of test: 2 December 2019

11.1. Fire exposure

The Hinge side (opening face) was set as the fire-exposed face (as per EN 1634-1, clause 13.4.2, table 2)

11.2. Test start

The initial temperatures recorded by the thermocouples were verified no later than 5 minutes prior to fire testing in order to ensure consistent measurement results and to specify reference values. Homogeneous reference values e.g. for deflection, if applicable, were set and the initial condition of the test specimen was established. The recording of the measurement values started in the “0” testing minute (see Appendix B).

11.3. Ambient temperature

During the entire fire test, the ambient temperature was continuously recorded by a 3 mm thick type K thermocouple from an adequate distance to the test rig. These temperature values are listed in Appendix B.

11.4. Fire chamber heating system

The test chamber was heated by natural gas.
($H_u = 10.10 \text{ kWh/Nm}^3$, $H_o = 11.11 \text{ kWh/Nm}^3$).

11.5. Fire chamber temperature

Standard temperature-time curve as per clause 5.1.1 of OENORM EN 1363-1.

11.6. Temperature measurement inside the fire chamber

12 plate thermometers complying with the requirements of OENORM EN 1363-1, clause 4.5.1.1. were applied in combination with NiCr-Ni (type K) thermocouples with a wire diameter of 1 mm. The thermocouples were placed as far inside the test furnace as possible to ensure a regular measurement of the entire fire-exposed surface of the test specimen.

The clearance between the test specimen and the plate thermometers was approx. 100 mm.

11.7. Pressure in the fire chamber

The pressure inside the fire chamber was set to make the neutral pressure stage lie 500 mm above the simulated floor but without exceeding 20 Pa on the upper edge of the test specimen.

11.8. Temperature measurements on unexposed face

In order to record the increase in temperature on the unexposed side of the test specimen against the initial temperature, NiCr-Ni thermocouples (type K, wire diameter 0.5 mm) meeting the requirements of clause 4.5.1.2 of OENORM EN 1363-1 were applied and arranged in accordance with the attached test protocol "Thermocouples on fire unexposed face".

Each thermocouple was provided with an inorganic insulating covering (density approx. 900 kg/m³) with the dimensions 30 x 30 mm and was glued on to the test specimen (adhesive "Furtol Core").

The increase in temperature on the fire-unexposed side as compared to the initial values was recorded by the measuring system and can be taken from the assessments in Appendix B.

11.9. Deformation measurements on unexposed side

To measure the deformation of the test specimen, 33 measurement points were arranged in accordance with OENORM EN 1634-1. The position of these measuring points and the results are deposited at the testing institute.

12. Observations during/after fire testing

12.1. Test protocol – 2 December 2019

During the fire test, the following changes could be observed:

Test minute	Test specimen face ¹	Observations
		Termination of fire test in the 38th testing minute

Detailed information on test observations are deposited at the testing institute.

12.2. Findings after test end

The Flatscan had fallen off on the fire-exposed side and melted.

Detailed information on the observations after test end can be found deposited at the testing institute.

¹ U: fire unexposed face, E = fire-exposed face

13. Comparison of test results with standard criteria

Standard	Performance criterion	Failure criterion		02/12/2019
		Total test duration		37 minutes, 13 minutes
OENORM EN 1634-1, clause 11.1	E	Cotton pad ignition	Conducted:	In agreement with the test specimen manufacturer this information is stored at the testing institute.
		Penetration of test specimen with a 6 mm gap gauge	Gap gauge could be inserted ≥ 150 mm into a gap	
		Penetration of test specimen with a 25 mm gap gauge	gap gauge penetrated the test specimen	
		Flames on fire-unexposed side	Flames > 10 s on fire-unexposed side	
OENORM EN 1634-1, clause 11.2.3	I Average tem- perature in- crease	Overrun of allowable mean temperature increase compared to the initial temperature on the unexposed side of the test specimen. max. allowable average value = 140 K	testing minute	In agreement with the test specimen manufacturer this information is stored at the testing institute.
			max. ΔT – average in K	
OENORM EN 1634-1, clause 11.2.5	I₁ Max. tempera- ture increase with supple- mentary procedure	Overrun of allowable average temperature increase compared to the initial temperature on the unexposed side of the test specimen. Door leaf: max. allowable single value = 180 K	testing minute	In agreement with the test specimen manufacturer this information is stored at the testing institute.
			at measuring point	
			ΔT in K	
		Overrun of allowable average temperature increase compared to the initial temperature on the unexposed side of the test specimen. Glazing: max. allowable single value = 180 K	testing minute	
			at measuring point	
			ΔT in K	
OENORM EN 1634-1, clause 11.2.4	I₂ maximum temperature increase	Overrun of allowable average temperature increase compared to the initial temperature on the unexposed side of the test specimen. Door leaf: max. allowable single value = 180 K	testing minute	In agreement with the test specimen manufacturer this information is stored at the testing institute.
			at measuring point	
			ΔT in K	
		Overrun of allowable average temperature increase compared to the initial temperature on the unexposed side of the test specimen. Glazing: max. allowable single value = 180 K	testing minute	
			at measuring point	
			ΔT in K	
		Overrun of allowable average temperature increase compared to the initial temperature on the unexposed side of the test specimen. Frame: max. allowable single value = 360 K	testing minute	In agreement with the test specimen manufacturer this information is stored at the testing institute.
			at measuring point	
			ΔT in K	
			max. ΔT in K	
OENORM EN 1363-1, clause 5.6		Ambient temperature at test begin	in °C	23.8
		ΔT max. = +20 K ΔT min. = -10 K	ΔT in K	-8.6 - + 0.1
OENORM EN 1363-1, clause 9.2	Furnace pres- sure	Pressure in fire room on top edge of test specimen	in Pa	12.2 – 20.4



14. Summary of test results

Based on the available test results, the swing door drive and the sensors for swing doors (Flatscan) are suitable for further assessment with regard to their suitability in tested fire protection doors.

15. Summary / result

The door construction described in this Test Report cannot be used for a classification according to OENORM EN 13501-2. The test was carried out to provide evidence that the built-in hardware components of fire doors are applicable.

This report shall thus only be valid for a further evaluation of the fittings.

For the installation of the fitting components in fire protection doors, the door manufacturer requires approval from an accredited inspection body. Additionally, complementary tests might be necessary in compliance with EN 1634-1 and/or EN 1634-2.

Assessments and classifications accomplished in accordance with other test regulations shall reside with the responsible bodies (e.g. outside the Austrian Republic).

Due to the nature of the fire tests, the fire-resistance duration, and the subsequent difficulties with quantifying the uncertainties connected with measuring the fire-resistance duration, it is not possible to specify the exact level of accuracy of this result.

This Test Report shall only be applicable in its full length together with the appendices listed and marked.

**IBS-INSTITUT FÜR BRANDSCHUTZTECHNIK UND
SICHERHEITSFORSCHUNG GESELLSCHAFT M.B.H.
Akkreditierte Prüf-, Inspektions- und Zertifizierungsstelle**

Mr Josef STOCKINGER
Engineer

Mr Konrad MAYR
Authorised Signatory

Information on multiple electronic signatures on documents can be found [here!](#)

Appendix A: Photo documentation



Photo 1: Overview photo at test start

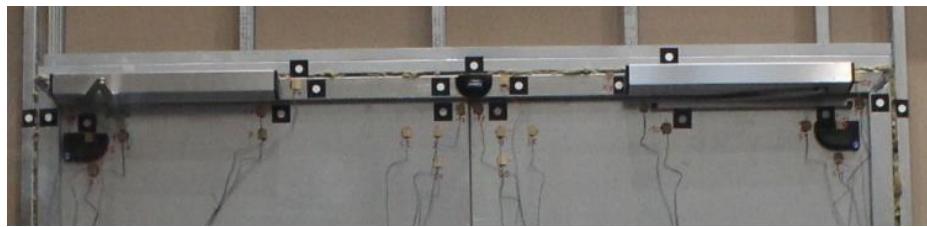


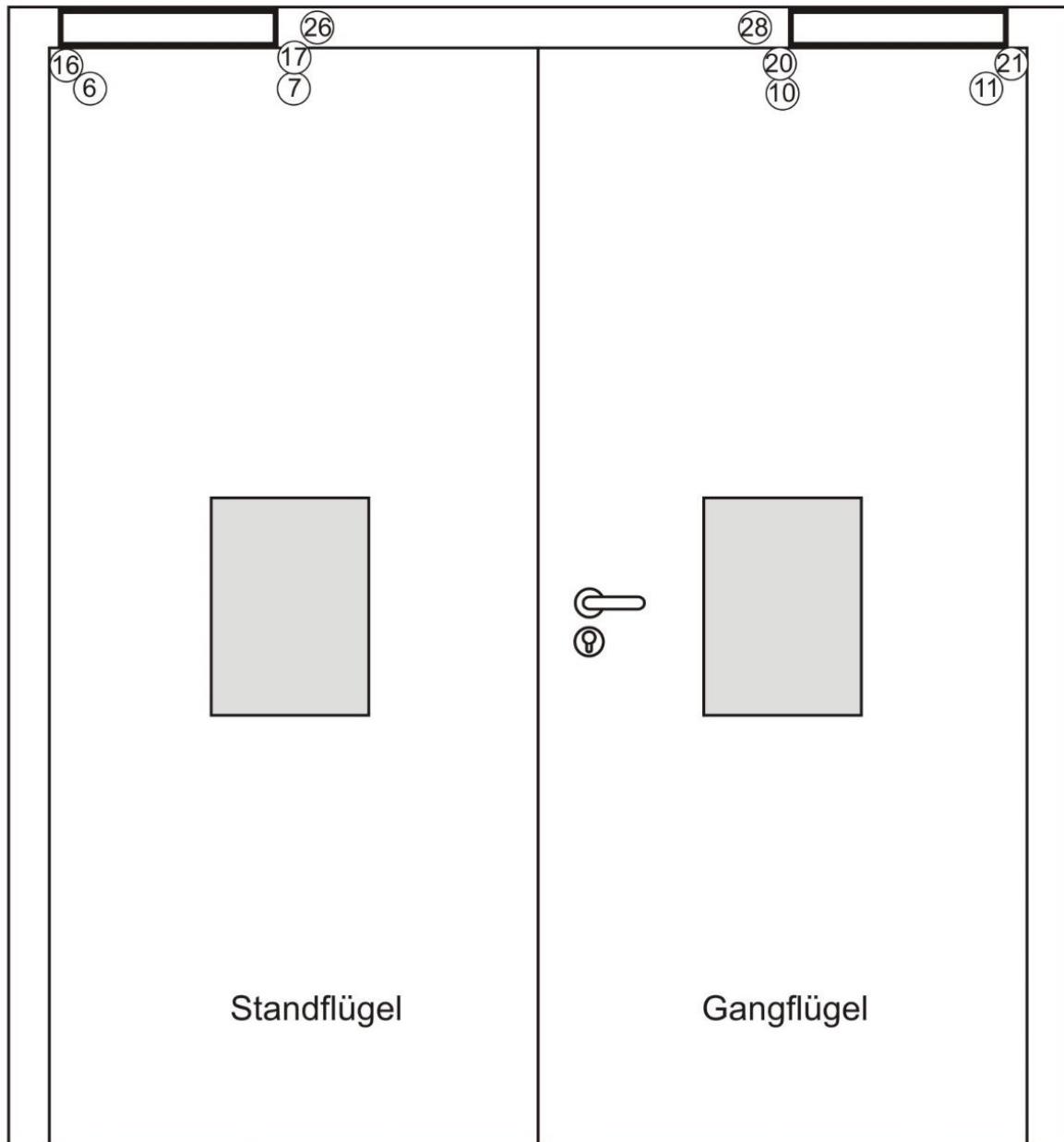
Photo 2: Detail view at test start



Photo 3: Detail view in the 30th testing minute



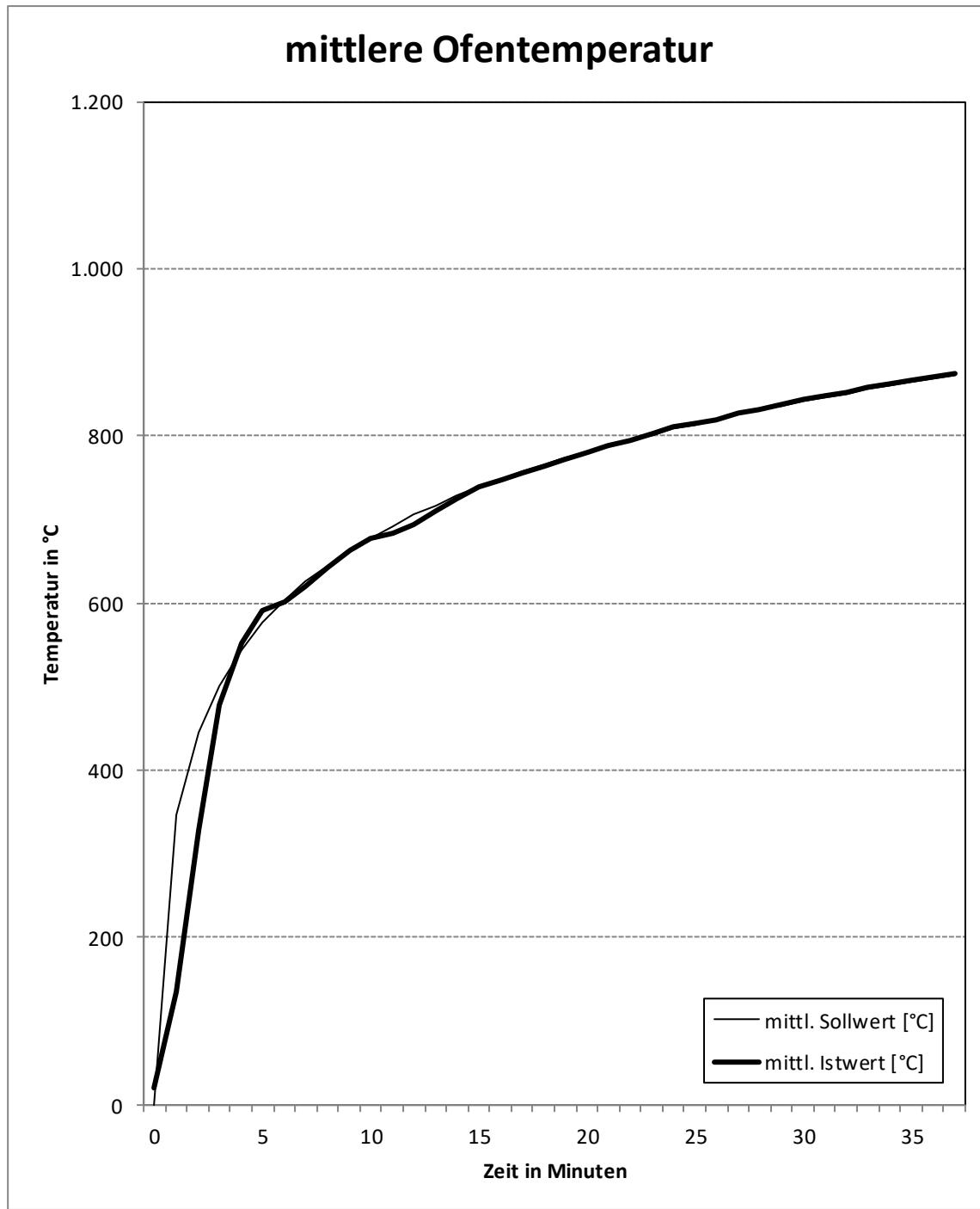
Photo 4: Detail view after test end

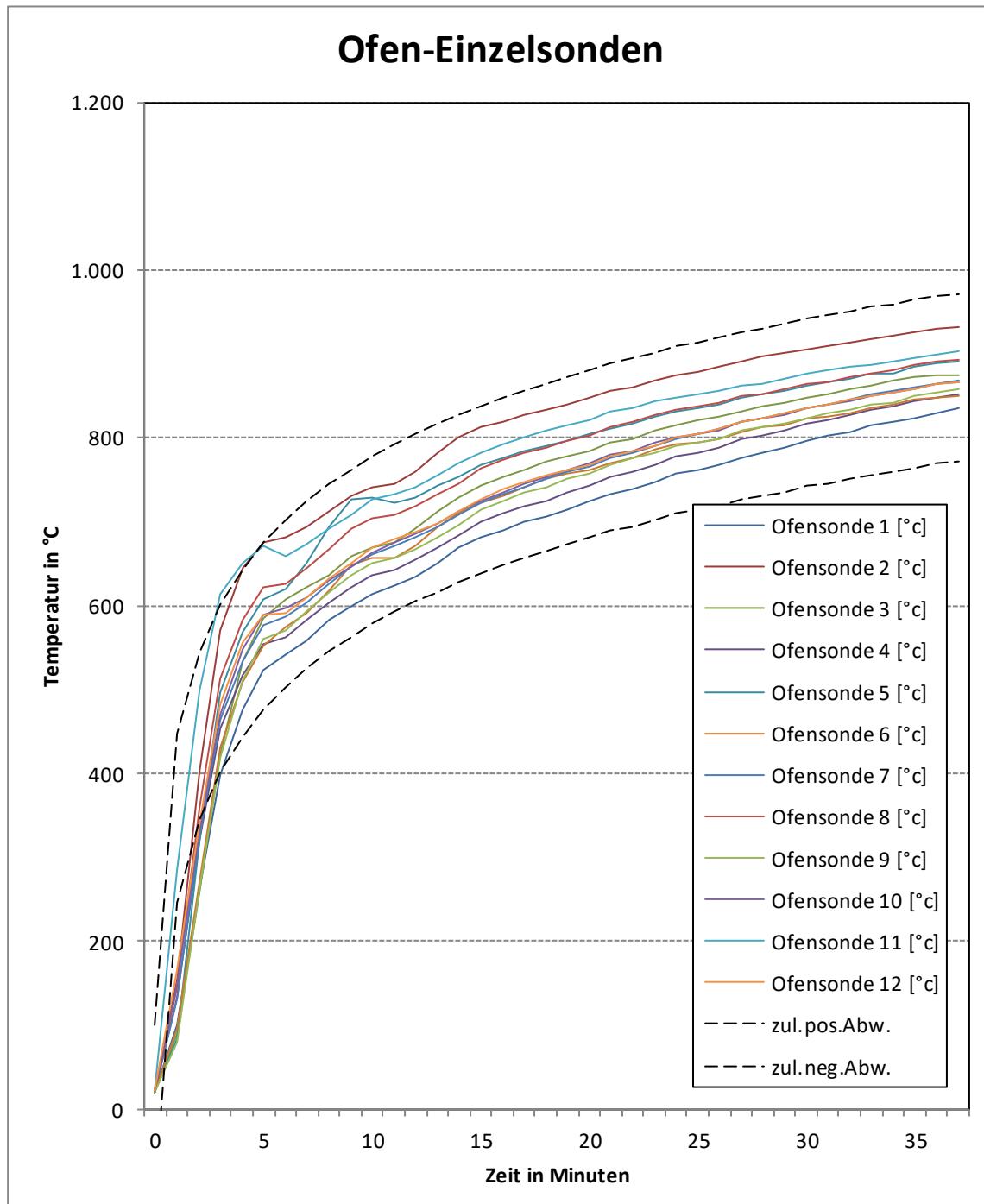
Appendix B: Measurement data assessment

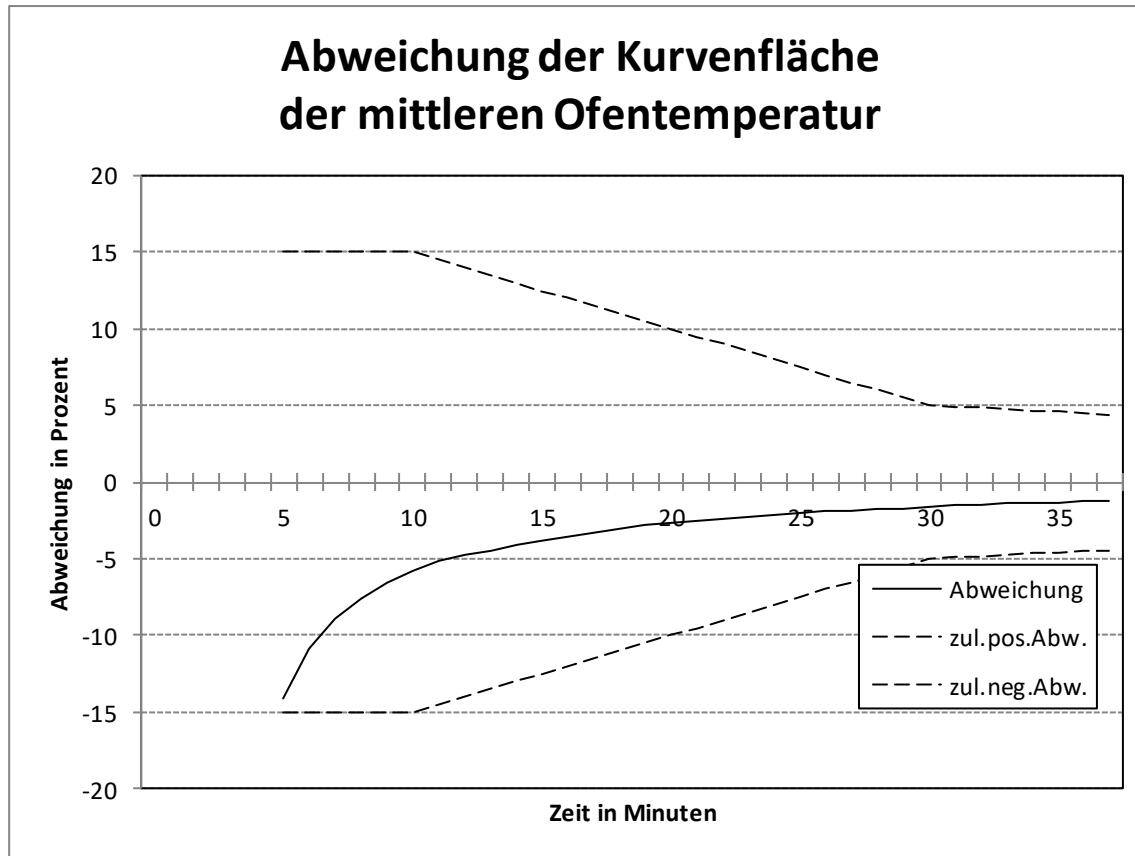
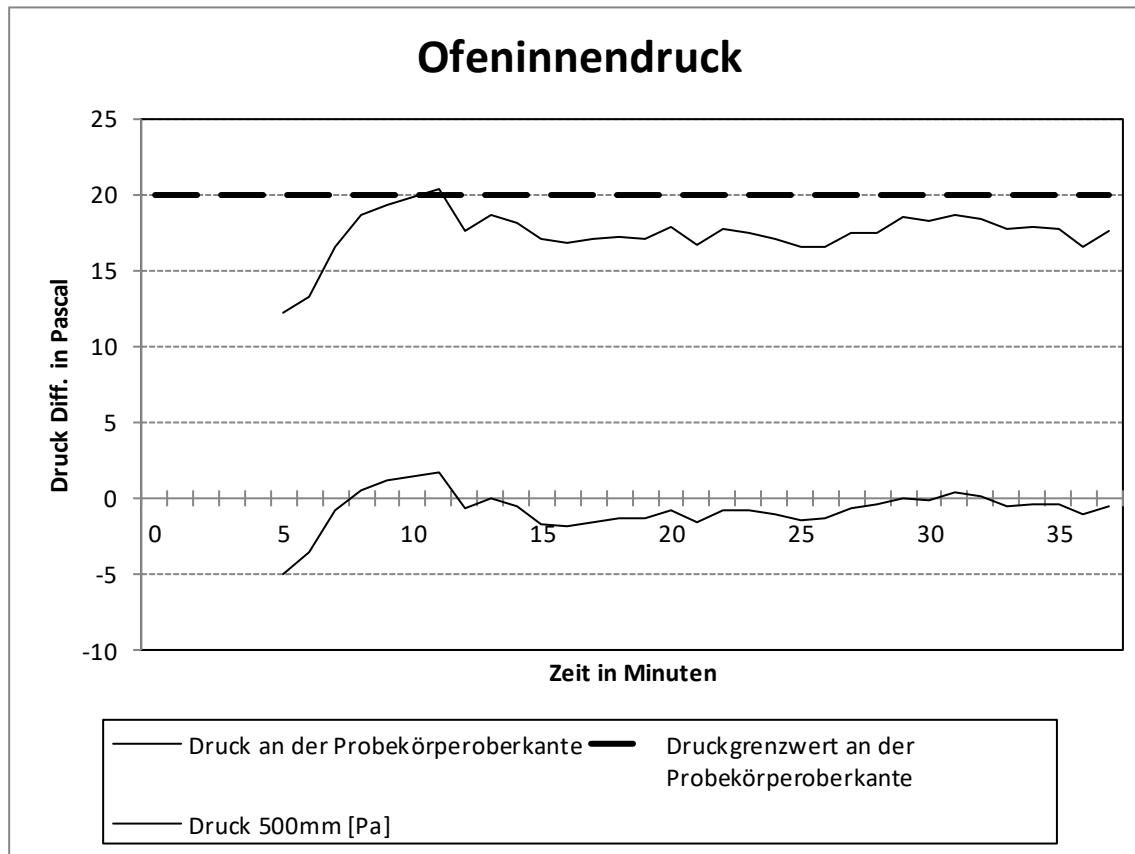
(Skizzenmaßstab mit Probekörper nicht ident)

MESSPUNKTE ENTSPRECHEND ÖNORM EN 1634-1

Messpunkte 6, 7, 10, 11 = Maximale Temperatur 100 mm EN
Messpunkte 16, 17, 20, 21 = Maximale Temperatur 25 mm EN
Messpunkte 26, 28 = Maximale Temperatur Zarge EN

Temperatures measured during fire resistance testing in test rig and on test specimen cold sideDruckgrenzwert 20 Pa: **an der Probekörperoberkante**

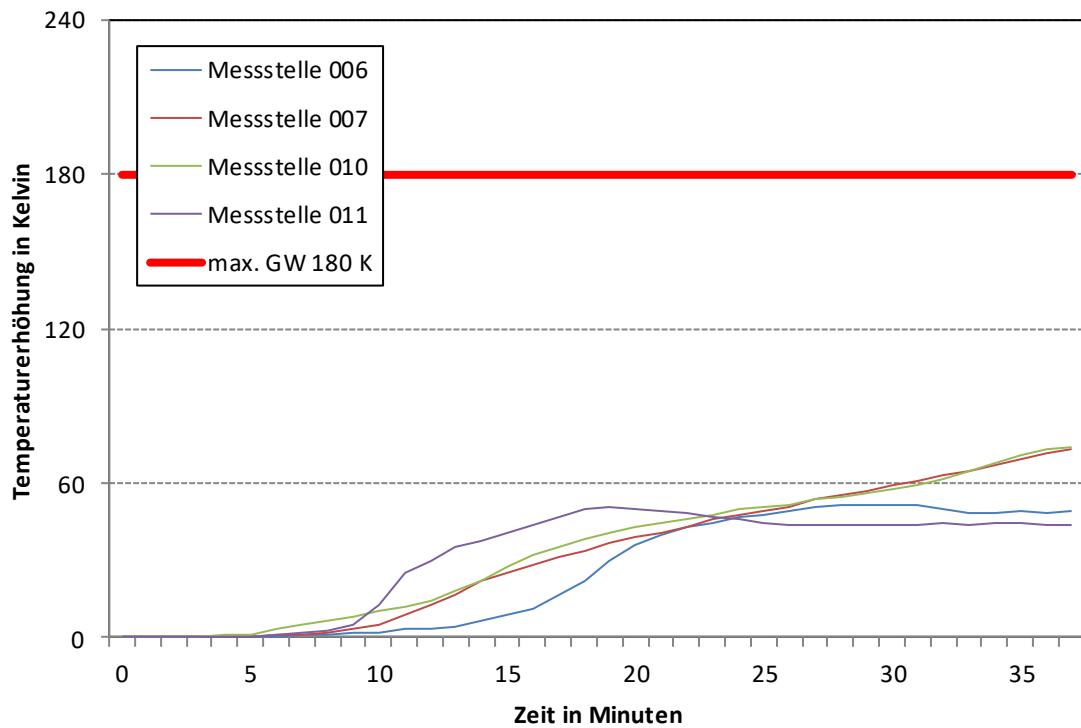
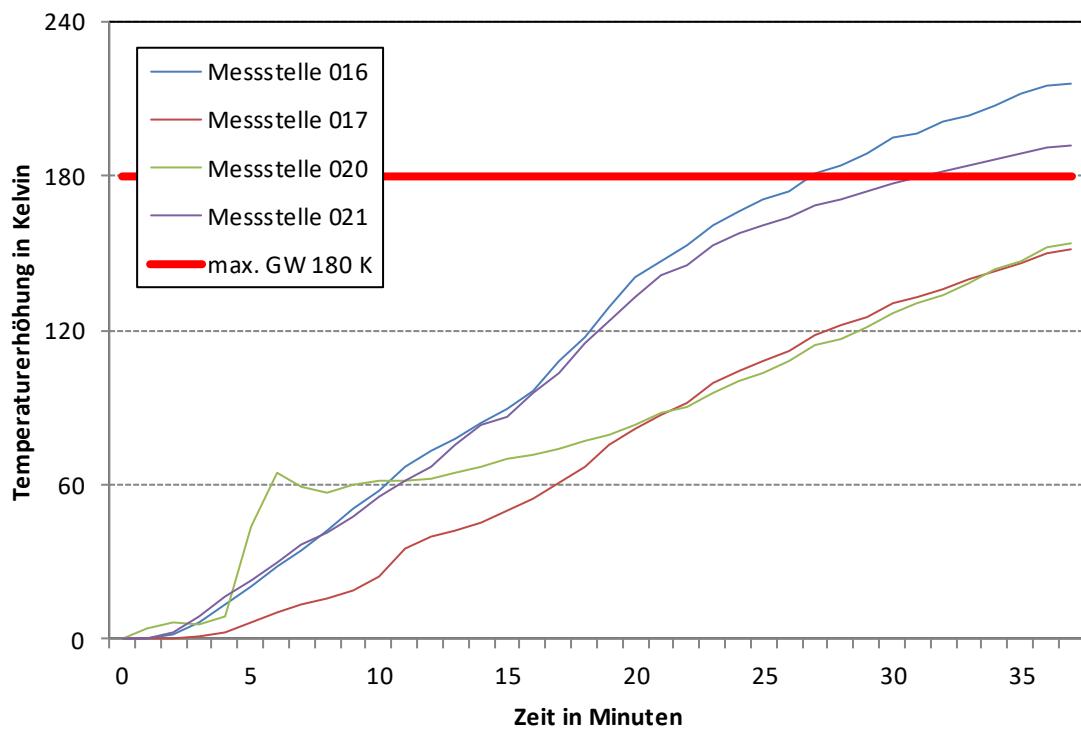


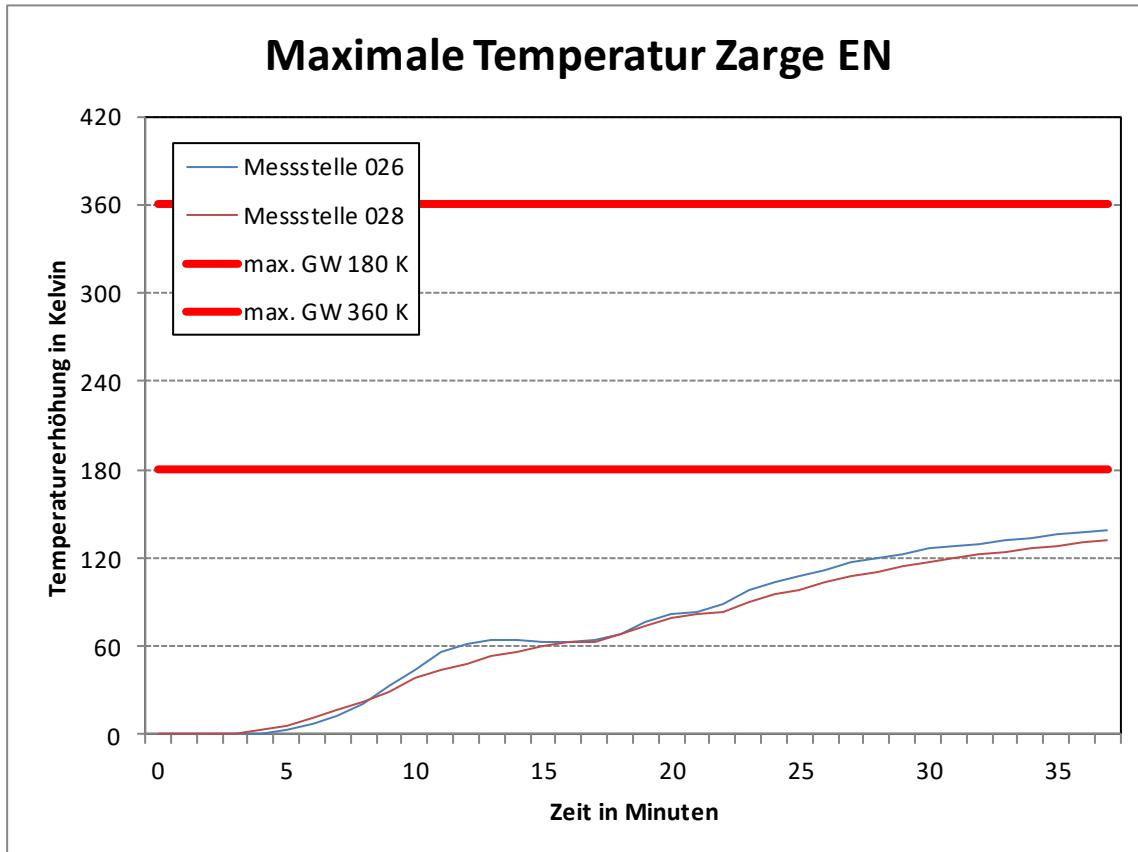


Max. Temperaturerhöhung für einen Einzelwert: 180 K Messpunkt: 6-7; 10-11; 16-17; 20-21; 26;28
 Max. Temperaturerhöhung für einen Einzelwert: 360 K Messpunkt: 26;28

Maximale Temperatur 100 mm EN					Maximale Temperatur 25 mm EN				Maximale Temperatur Zarge EN	
Zeit [Min]	Messpunkt [K]				Messpunkt [K]				Messpunkt [K]	
	6	7	10	11	16	17	20	21	26	28
0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0	0,0
1	0,1	0,1	0,1	0,1	0,0	0,0	4,4	0,3	0,1	0,1
2	0,2	0,1	0,4	0,2	2,1	0,2	6,5	2,8	0,1	0,3
3	0,3	0,1	0,5	0,2	6,2	1,1	5,6	8,9	0,4	0,6
4	0,3	0,2	0,8	0,5	13,6	2,9	9,2	17,0	1,1	2,8
5	0,5	0,4	1,3	0,7	20,8	6,7	43,5	22,7	3,3	5,8
6	0,7	0,9	3,7	0,9	28,6	10,7	64,9	30,1	7,9	11,2
7	0,8	1,3	5,3	1,7	34,6	13,3	59,5	36,4	12,9	16,9
8	1,2	2,2	6,4	2,8	42,1	16,1	56,8	41,1	21,4	21,8
9	1,7	3,4	8,1	5,1	50,7	19,2	60,0	47,8	33,4	29,3
10	2,2	4,9	10,3	13,1	57,5	24,3	61,3	55,5	44,3	38,0
11	3,1	8,6	12,0	25,1	66,9	35,1	61,3	61,5	55,6	43,8
12	3,7	12,6	14,0	29,9	73,5	39,9	62,2	66,8	61,7	47,9
13	4,6	16,8	17,9	35,6	77,6	42,3	64,5	75,7	63,9	53,7
14	6,6	21,7	22,0	37,4	84,1	45,6	66,6	83,3	63,9	56,4
15	8,9	25,5	27,4	40,3	89,7	50,1	69,8	86,4	63,3	59,9
16	11,3	28,3	32,0	44,0	96,7	54,5	71,5	95,6	62,4	62,5
17	16,9	31,6	34,9	47,1	108,1	61,1	73,6	103,1	64,6	63,6
18	22,1	33,7	38,2	49,7	117,5	66,9	76,7	115,2	68,9	69,0
19	29,5	36,5	40,3	50,5	129,2	75,6	79,4	123,6	76,1	73,9
20	36,0	39,1	42,8	50,1	140,3	81,8	83,5	133,0	82,0	79,7
21	39,5	41,0	44,9	49,2	147,0	87,1	88,1	141,4	84,0	81,4
22	42,6	42,9	45,9	48,6	153,2	91,9	90,3	145,4	88,5	83,5
23	44,8	45,9	48,0	46,9	160,9	99,3	95,7	153,2	97,8	90,5
24	46,7	47,7	49,7	45,8	166,1	104,1	100,5	157,7	103,4	96,1
25	48,0	49,3	50,4	44,5	170,8	108,1	103,0	160,7	108,0	98,7
26	49,2	50,9	51,7	43,4	173,9	112,1	107,9	164,0	112,0	103,2
27	50,4	53,5	53,5	43,4	180,6	118,4	114,1	168,5	117,7	108,0
28	51,3	55,2	54,3	44,1	184,1	121,8	116,5	170,5	120,3	110,4
29	51,6	56,8	56,0	43,9	188,7	125,0	121,3	174,0	122,7	114,1
30	51,6	59,5	57,9	43,9	194,7	130,3	126,3	177,1	126,1	117,7
31	51,4	60,5	59,6	44,1	196,4	132,5	130,3	179,3	127,6	119,9
32	50,1	62,8	61,6	44,4	201,3	136,3	133,8	181,4	129,9	122,2
33	48,6	65,0	64,4	44,1	203,6	140,0	138,4	183,9	132,3	123,8
34	48,4	66,6	67,7	44,7	207,0	142,5	143,5	186,6	133,9	126,8
35	49,0	69,2	70,5	44,4	211,5	146,0	147,0	188,4	135,9	128,4
36	48,5	71,8	73,4	43,9	214,6	149,7	152,0	191,2	137,8	130,8
37	48,9	73,0	74,2	44,0	215,7	151,4	154,1	192,0	138,8	132,2

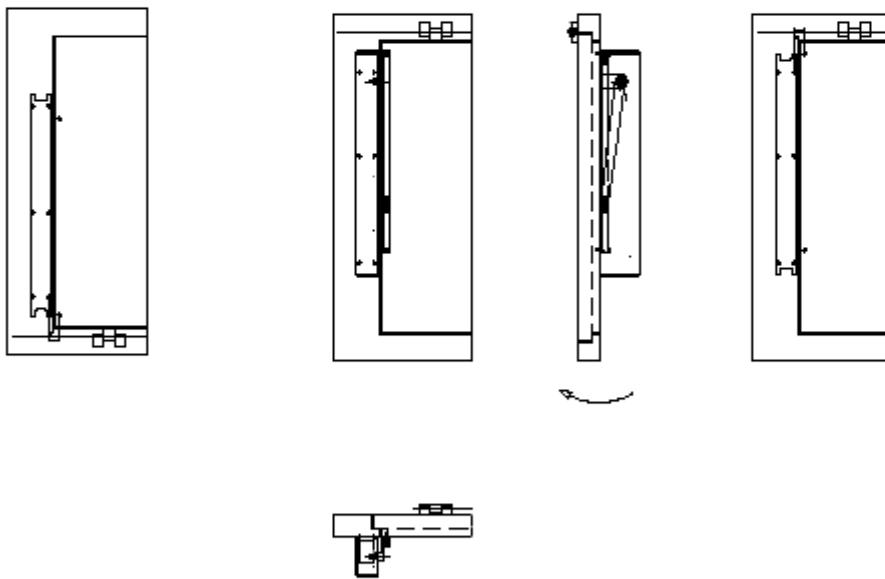
Die angegebenen Werte der Messdaten sind Temperaturerhöhungen gegenüber den Anfangswerten. (#NV = kein Messwert)

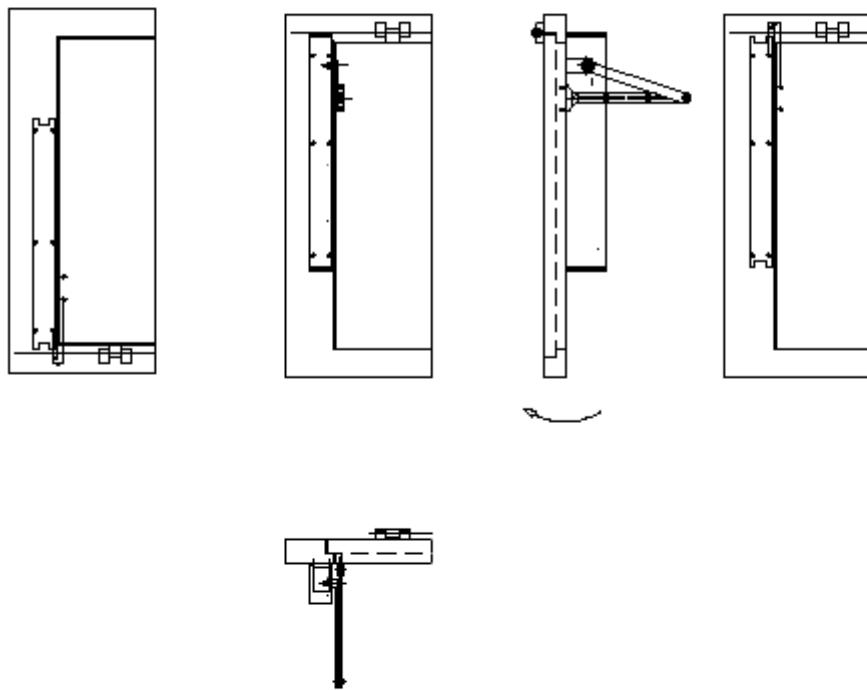
Maximale Temperatur 100 mm EN**Maximale Temperatur 25 mm EN**



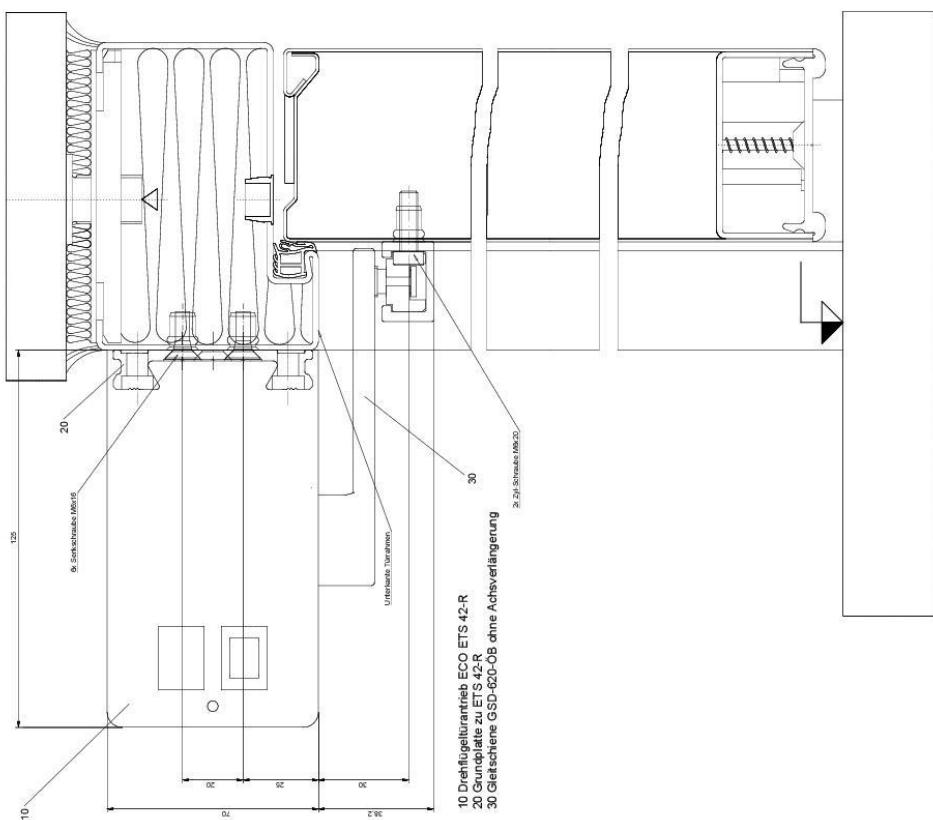
Further information on measuring data are deposited at the testing institute

Appendix C: Design drawings

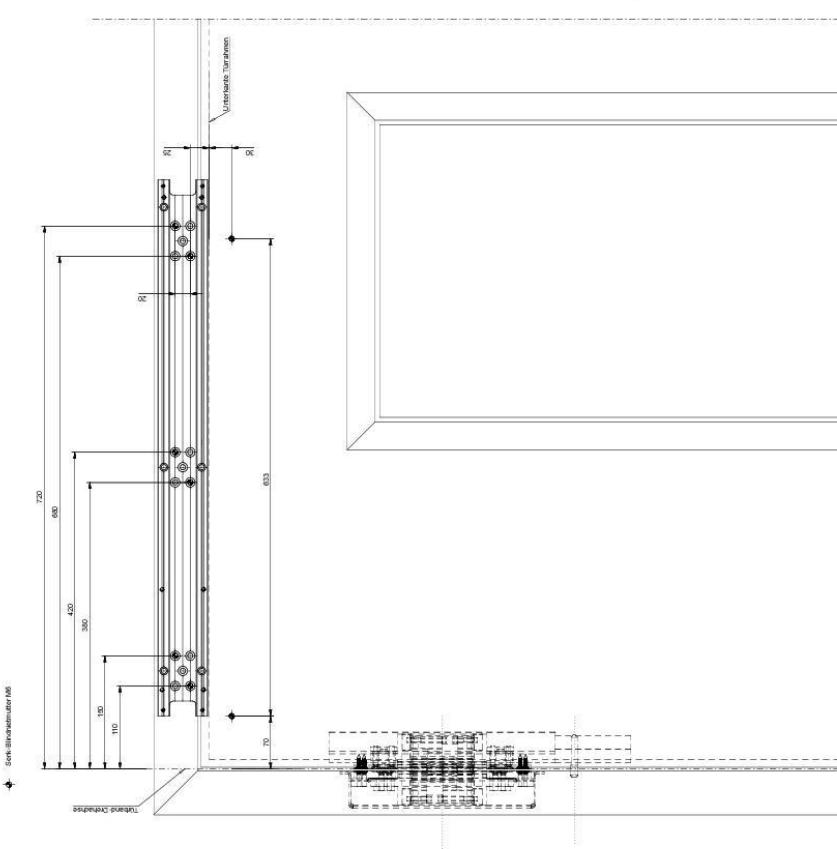




Seitenriss ETS 42-R mit Gleitschiene GSD-620-ÖB (M2:1)



Bohrbild Grundplatte ETS 42-R mit Gleitschiene GSD-620-ÖB (M1:2)



DOMO FERM

