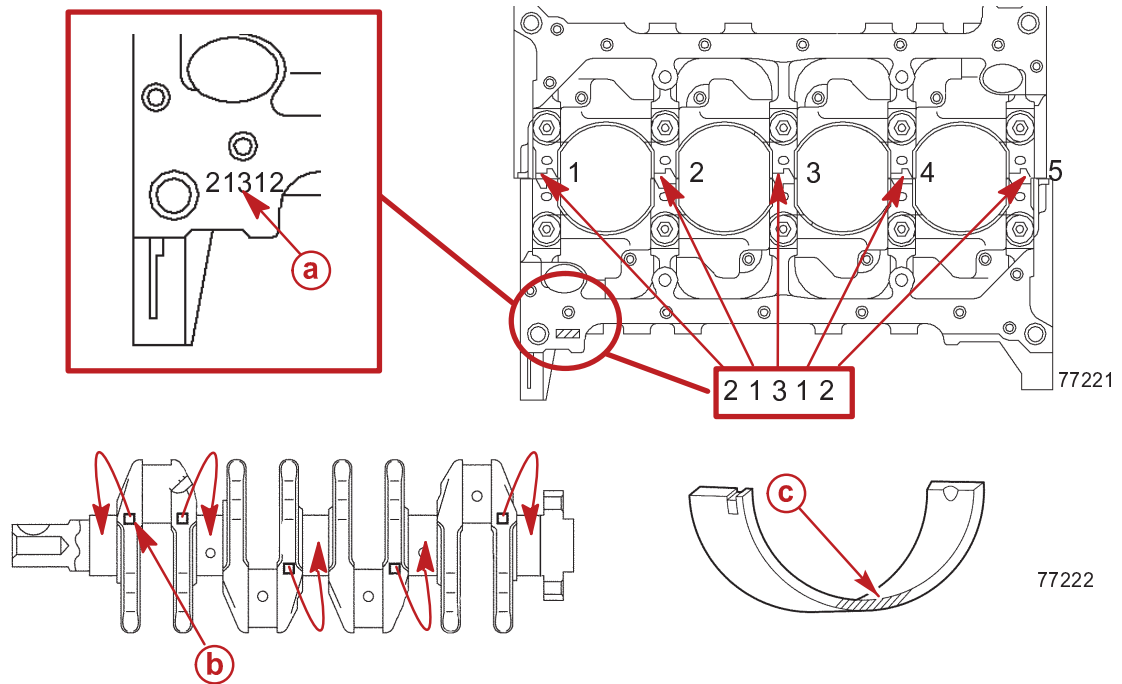


MAIN BEARING SELECTION

When installing new main (crankshaft) bearings or inspecting old bearings, refer to the Main Bearing Selection Table.



- a** - Cylinder Block Journal Size Marks
- b** - Crankshaft Journal Size Marks
- c** - Bearing Color Code

Main Bearing Selection Table					
Cylinder Block Journal mm (in.)		Crankshaft Journal mm (in.)		Color Code	Oil Clearance (Reference) mm (in.)
Size Mark	Diameter	Size Mark	Diameter		
1	55.992 - 56.000 (2.2044 - 2.2047)		51.918 - 51.928 (2.0440 - 2.0444)	Blue	0.032-0.058 (.0013 - .0023)
			51.928 - 51.938 (2.0444 - 2.0448)	Black	0.030-0.056 (.0012 - .0022)
2	55.984 - 55.992 (2.2041 - 2.2044)		51.918 - 51.928 (2.0440 - 2.0444)		0.032-0.058 (.0013 - .0023)
			51.928 - 51.938 (2.0444 - 2.0448)	Brown	0.030-0.056 (.0012 - .0022)
3	55.976 - 55.984 (2.2038 - 2.2041)		51.918 - 51.928 (2.0440 - 2.0444)		0.032-0.058 (.0013 - .0023)
			51.928 - 51.938 (2.0444 - 2.0448)	Green	0.030-0.056 (.0012 - .0022)