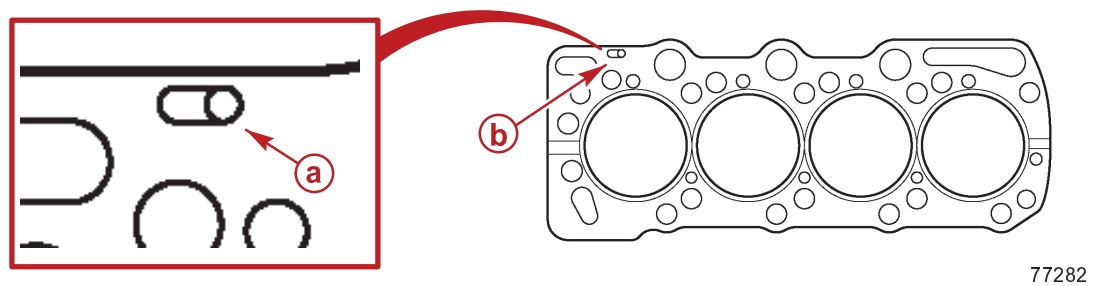


HEAD GASKET IDENTIFICATION

Select a cylinder head gasket of appropriate thickness (or grade) from chart below.



- a - Grade Mark (B is shown)
- b - Grade Mark Location

Grade	Grade Mark	Highest Piston Projection mm (in.)	Thickness mm (in.)
A		0.58 - 0.64 (0.023 - 0.025)	1.45 (0.057)
B		0.65 - 0.71 (0.026 - 0.028)	1.50 (0.059)
C		0.72 - 0.78 (0.028 - 0.031)	1.55 (0.061)

CYLINDER HEAD

IMPORTANT: Head gaskets must be installed DRY. Do not use any sealer on gasket.

1. Install head gasket on cylinder block.
2. Align the cylinder block dowels and the cylinder head dowel holes.
3. Carefully set the cylinder head onto cylinder block.

CAUTION

Avoid engine damage. Cylinder head bolts may be installed two times, and then must be replaced with new bolts. Replace the cylinder head bolts if uncertain of the number of times installed.

4. Apply engine oil to threads of cylinder head bolt and washer faces.

Description	Where Used	Method of Use	Part Number
Engine Oil	Cylinder head bolt and washer	Coat threads and surfaces	Obtain Locally