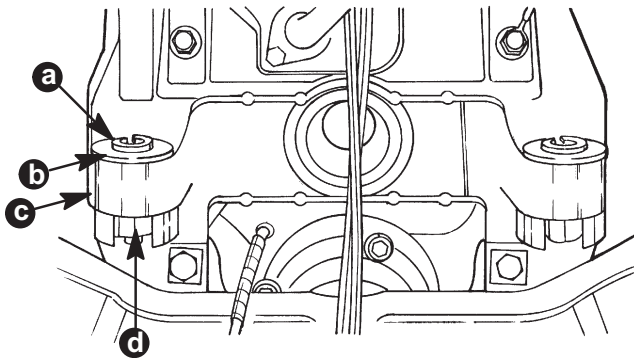


Installation

Engine Installation/Alignment

1. Follow instructions "a" - "e":
 - a. Be certain fiber washers (cemented in place) on inner transom plate are present. Inspect fiber washers. Replace if worn or damaged.
 - b. Install double wound lockwashers onto inner transom plate inside fiber washer.
 - c. Be certain rear engine mount locknuts are in position as shown.
 - d. Lubricate exhaust bellows with soap and water to ease installation.
 - e. Lubricate engine coupler splines with Quick-silver Engine Coupler Spline Grease.



72023

- a - Double Wound Lockwasher
- b - Fiber Wound Lockwasher (Cemented In Place)
- c - Inner Transom Plate Mount (Engine Support)
- d - Locknuts (Engine Mounting Bolts)

⚠ CAUTION

Center lifting eye (located on top of thermostat housing) is used for engine alignment only. DO NOT use to lift entire engine.

⚠ CAUTION

DO NOT allow lifting sling to hook or compress engine components or damage will occur.

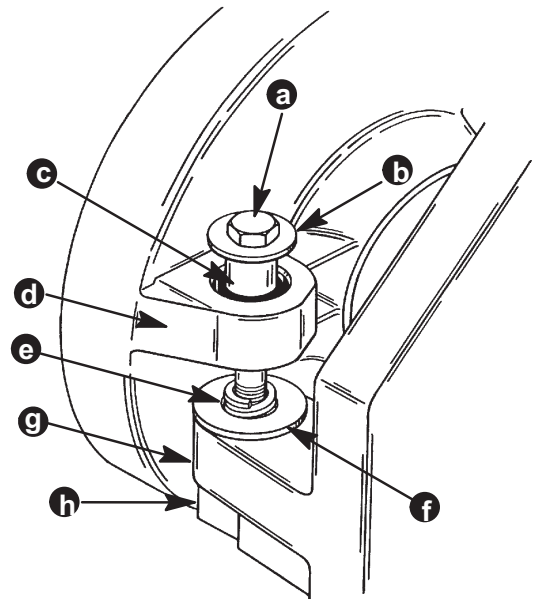
⚠ CAUTION

Fuel Injection engines **MUST** be lifted with a lifting arm or damage to engine components will occur.

2. Attach a suitable sling to lifting eyes on engine and adjust so that engine is level when suspended. (Refer to "Removal" section for location of lifting eyes.)
3. Lift engine into position (in boat), using an overhead hoist.
4. Align rear engine mounts with inner transom plate mounts while simultaneously aligning exhaust tubes with exhaust pipe hoses (bellows).

IMPORTANT: Engine attaching hardware must be installed in sequence shown.

5. Install both rear engine mounting bolts and hardware as shown. Torque to 35-40 lb. ft. (47-54 N·m).



72535

- a - Bolt, Rear Engine Mounting
- b - Washer, Large Steel
- c - Metal Spacer
- d - Rear Engine Mount
- e - Double Wound Lockwasher
- f - Fiber Washer
- g - Inner Transom Plate Mounts
- h - Locknut (Hidden In This View)