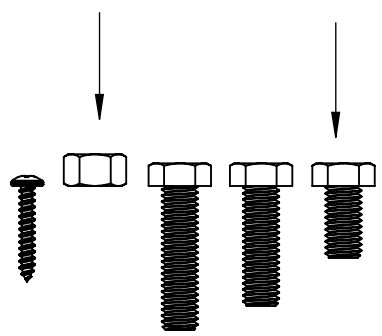


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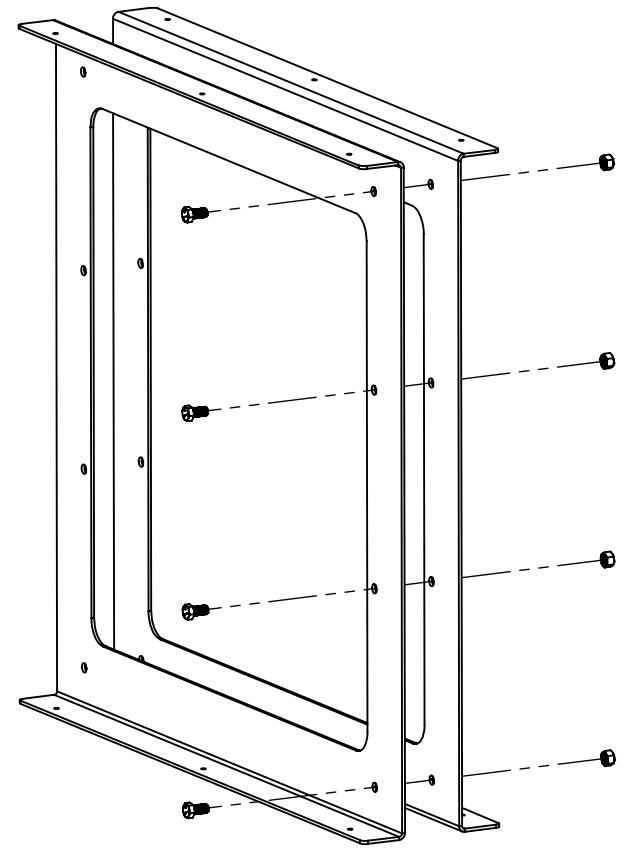
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Step 1

Use four 3/4" bolts and four nuts to connect two of the legs.

Build the table in its final position, and leave all bolts slightly loose for now!



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		THREE PLACE DECIMAL ±	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
		10 Ga. Mild Steel			
		FINISH			
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			

Instructions: Step 1

TITLE:
Forward Conference Desk

SIZE DWG. NO. REV
A Forward

SCALE: 1:4 WEIGHT: SHEET 17 OF 23

2

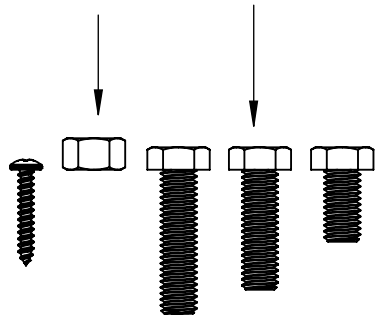
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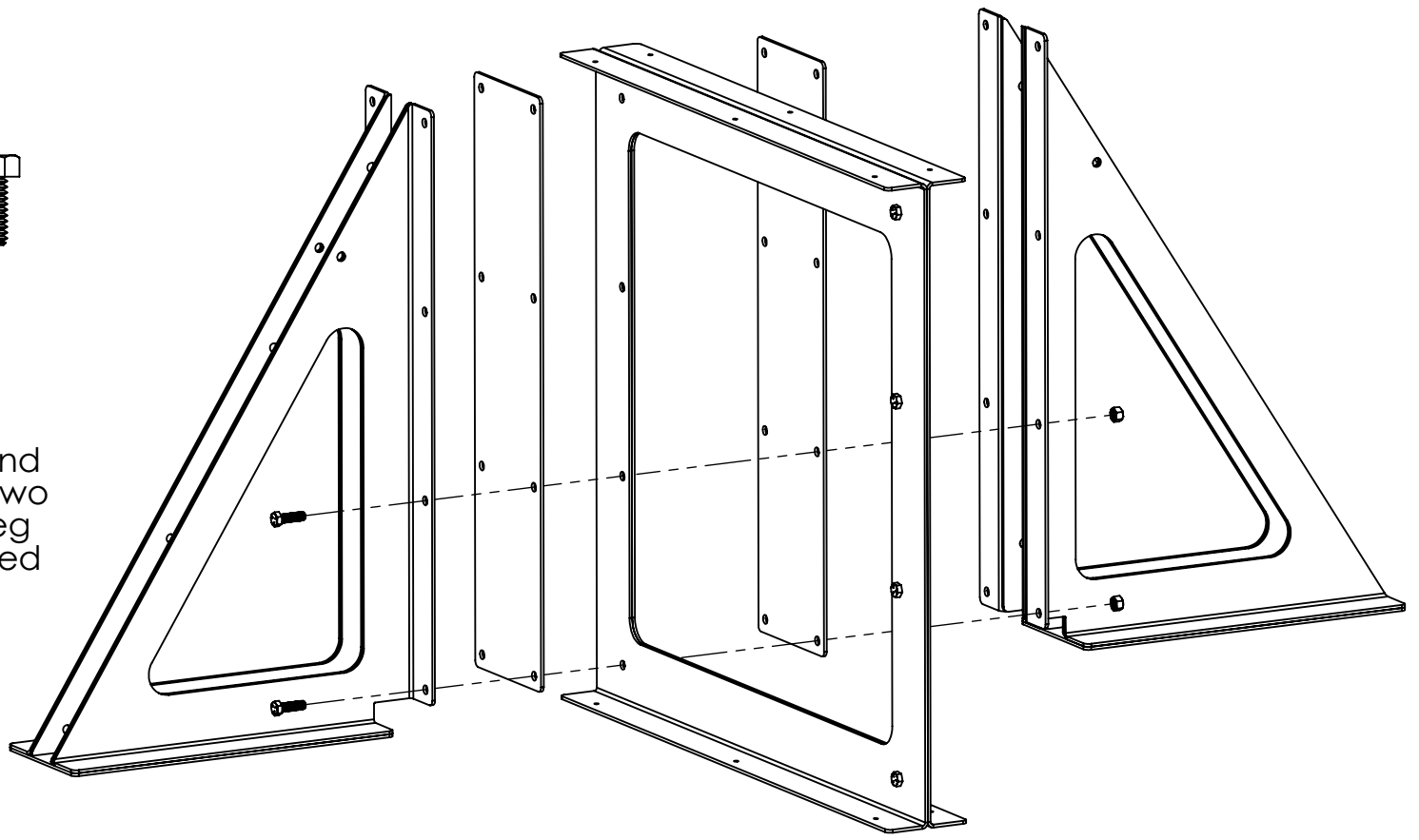
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Step 2
Use two 1-1/4" bolts and two nuts to connect two leg braces and two leg plates to the assembled legs



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Instructions: Step 2

TITLE:
Forward Conference Desk

SIZE DWG. NO. REV
A Forward

SCALE: 1:4 WEIGHT: SHEET 18 OF 23

2

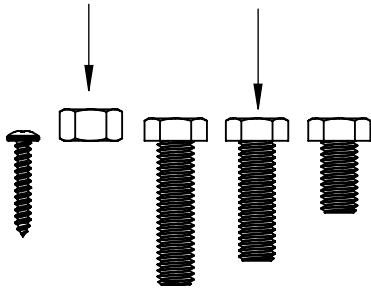
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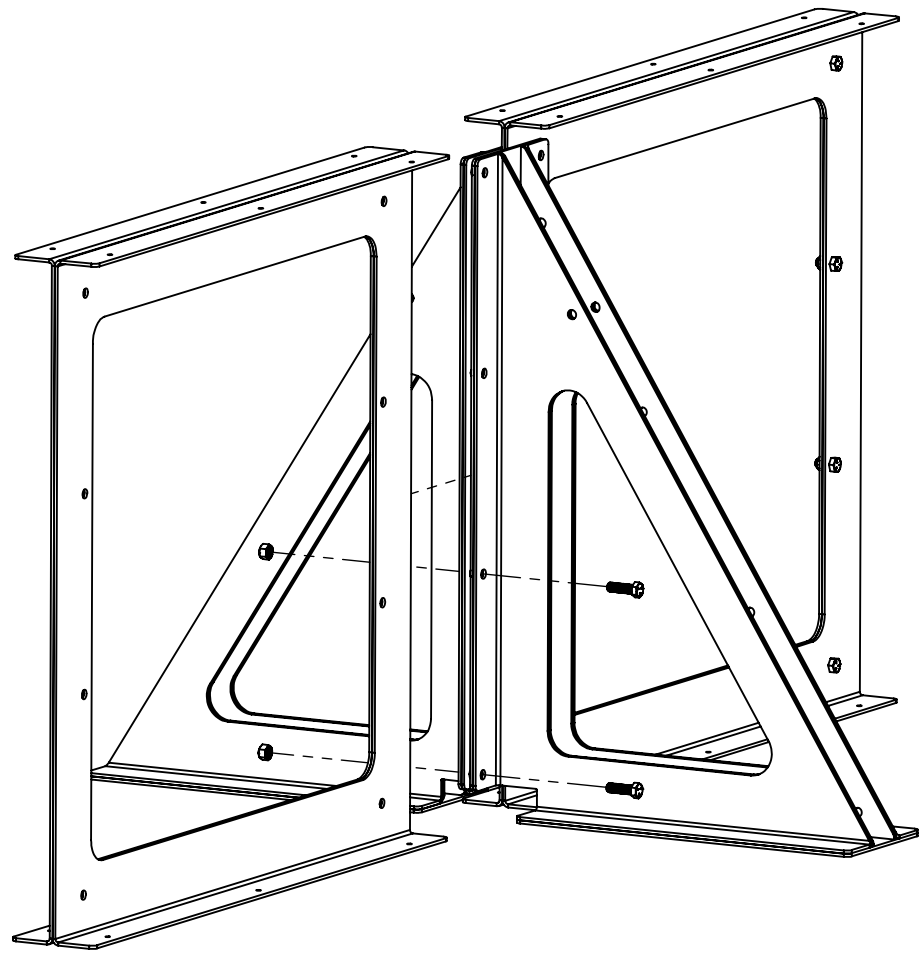
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Step 3
 Slide two more legs
 between the leg plates
 and fasten them with two
 1-1/4" bolts and two nuts



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Instructions: Step 3

TITLE:
**Forward
 Conference Desk**

SIZE DWG. NO. REV
A Forward

SCALE: 1:4 WEIGHT: SHEET 19 OF 23

2

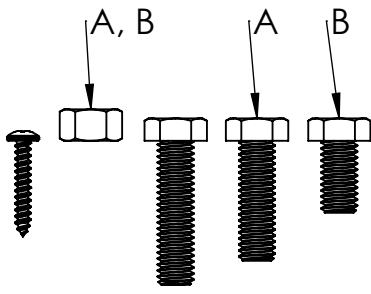
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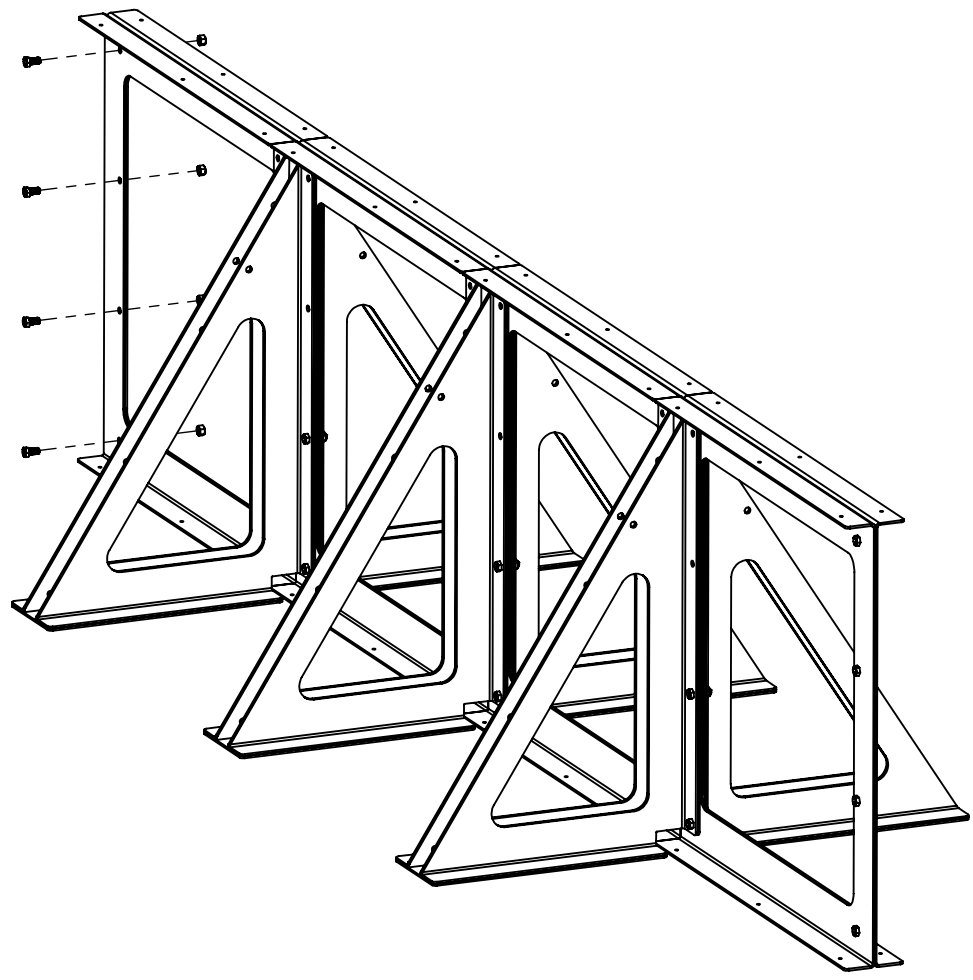
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Step 4

A. Repeat steps 2 and 3 two more times, using the 1-1/4" bolts and nuts to fasten everything together.

B. Use four 3/4" bolts and four nuts to bolt the last two leg sections together.



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Instructions: Step 4

TITLE:
Forward Conference Desk

SIZE	DWG. NO.	REV
A	Forward	

SCALE: 1:4	WEIGHT:	SHEET 20 OF 23
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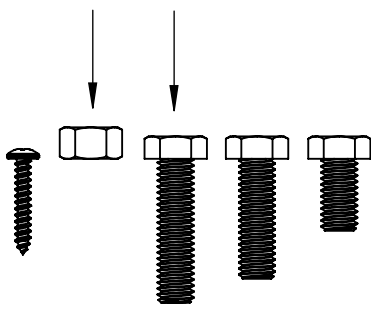
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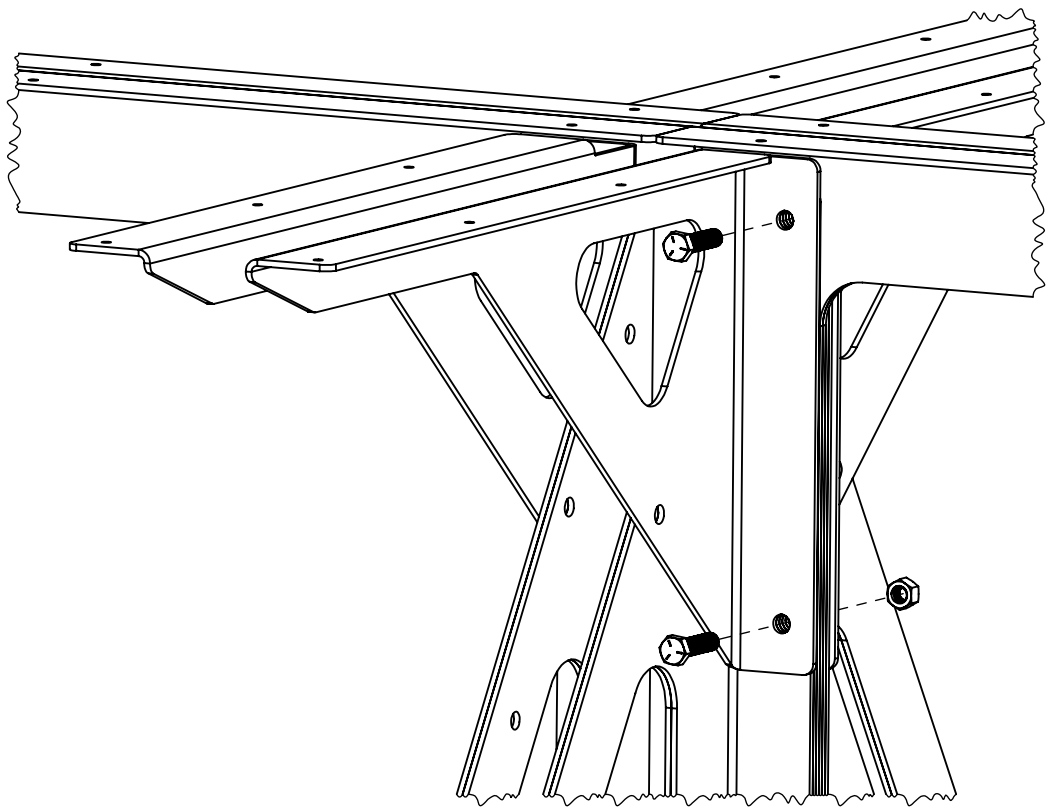
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Step 5

Use 12 of the 1-1/2" bolts and twelve nuts to fasten the top braces to the frame. Make sure the braces are facing the correct direction.



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		10 Ga. Mild Steel			
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NEXT ASSY	USED ON				
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Instructions: Step 5

TITLE:
Forward Conference Desk

SIZE DWG. NO. REV
A Forward

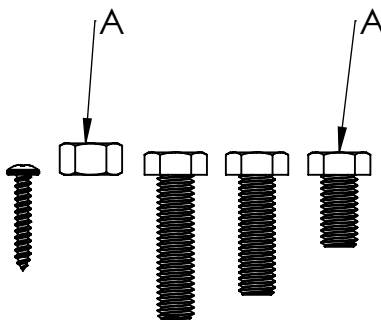
SCALE: 1:4 WEIGHT: SHEET 21 OF 23

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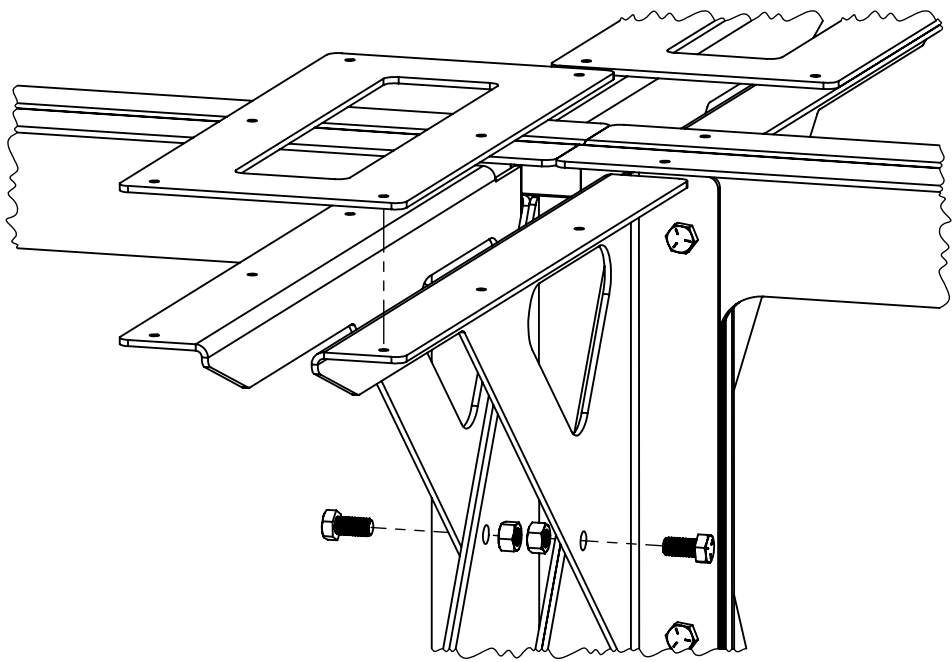


Step 6

A. Use 12 of the 3/4" bolts and nuts to secure the top braces to the bottom braces.

At this point, tighten all the bolts.

B. Line up the holes on the top braces with the holes in the top straps and use the double-sided tape to fix the plates in position.



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NEXT ASSY	USED ON				
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Instructions: Step 6

TITLE:
Forward Conference Desk

SIZE DWG. NO. REV
A Forward

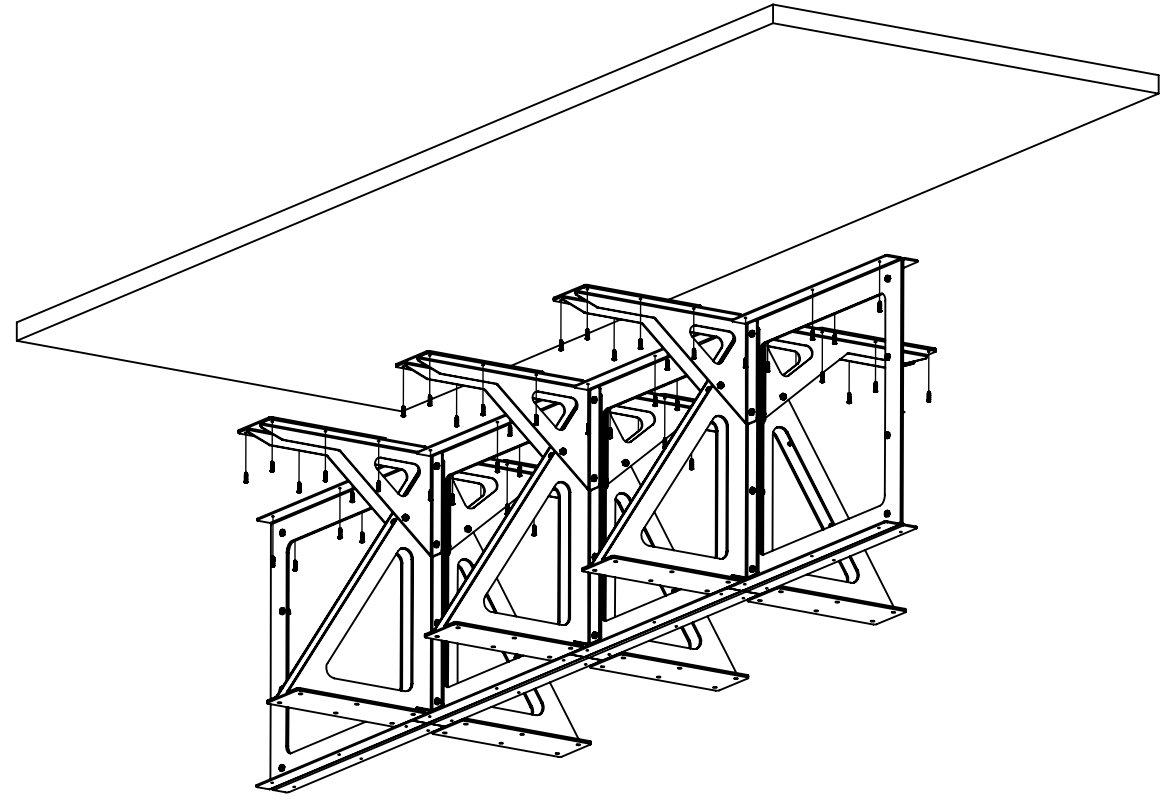
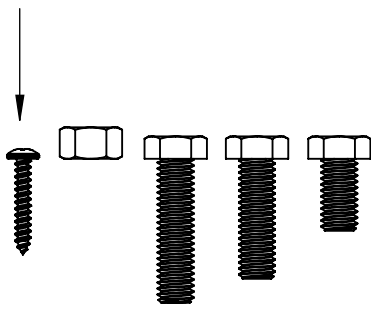
SCALE: 1:4 WEIGHT: SHEET 22 OF 23

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Step 7

Center the slab on top of the frame and attach it using the included wood screws.

You're done!

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Instructions: Step 7

TITLE:
Forward Conference Desk

SIZE DWG. NO. REV
A Forward

SCALE: 1:20 WEIGHT: SHEET 23 OF 23

2

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