



In 1769, Newport was considered one of Colonial America's most thriving port cities due in large part to the infamous Triangle Trade. Twenty-two local rum distilleries established the city as the Rum Capital of the World. By the mid-1800s however, due to the British occupation during the revolution as well as increased production costs, all the distilleries shut their doors and for 135 years the once thriving industry lay dormant. Until now...

### EXPERIENCE A GLIMPSE OF NEWPORT'S PAST WITH OUR NEWLY INTRODUCED RUM-VOLUTION TOUR.

- Enjoy a breathtaking classic motor yacht tour of Newport Harbor and relive the "thrill of the chase" of smuggler boats from the days of Prohibition. **RUM RUNNER II** was commissioned in 1929 by two New Jersey mobsters who purposely had the boat built for speed to elude the Coast Guard while running cases of rum. Today, the boat offers the luxury of a classic yacht for leisurely sails on pristine Narragansett Bay.
- Spend some free time on **BOWEN'S AND BANNISTER'S WHARVES** which are full of one-of-a-kind shops, restaurants and art studios. Brick walks, granite quays and 18th century buildings bring you back to Newport's days as a commercial seaport. The wharves are where many rum distilleries once sat.
- Step back nearly 350 years for lunch at **THE WHITE HORSE TAVERN**, the oldest continually operating tavern in the nation. Originally constructed in 1652, businessmen in the distilling industry would meet here for meals and drinks while conducting trade negotiations. Warm, elegant and charming, The White Horse Tavern is a must-see while visiting the City by the Sea.
- NEWPORT DISTILLING CO.** became the first licensed distillery in Rhode Island in 2006. Resurrecting and imitating the rum-crafting methods of the 18th century, the company introduced Thomas Tew Rum, named after an infamous Rhode Island pirate. The group will experience a guided tour of the facility and then sample three stages of single barrel rum which shows the various flavor stages of barrel-aging—the secret ingredient to what makes Thomas Tew Single Barrel Rum so special. Each participant will receive a souvenir tasting glass.

#### OPTIONAL ADD-ONS

- Group Dining Experience
- Overnight Accommodations in an Area Hotel

#### FOR MORE INFORMATION

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