

THE STANDARD in ANGLE FRAME BLEACHERS

Standard Features

SOUTHERN BLEACHER'S standard features set the Silver Edition bleacher above the rest. Our attention to detail and our exceptional craftsmanship have truly set the benchmark for frame type bleachers. Our standard bleacher features a galvanized steel framework with seal welds for superior connections. Strong aluminum cross braces are the basis for the following standard features:

SEATS - 2" x 10" anodized aluminum planks with end caps.

TREADS - Two 2" x 11" mill aluminum planks with end caps. Tread depth is 24".

RISERS - 1" x 6.5" anodized aluminum plank beginning at row one of elevated units or row two of non-elevated units, plus two 1" x 6.5" anodized aluminum planks at top row.

AISLES - Features mid-aisle handrail and contrasting color aluminum nosing.

GUARD RAILING - Anodized aluminum rail with 9-gauge galvanized chain link.

ENTRY STAIRS (ELEVATED UNITS) - 2" x 12" mill aluminum plank with aluminum riser, aluminum tread nosing of contrasting color. Handrails extend 12" beyond end of steps.



Wheel Chair Seating and Press Box



Chairs, Bench Seats with Backrests and Vertical Rail



Exit Ramp

Options

CUSTOMIZE your frame-type bleacher:

RETURN LANDING - 74" return landing extends from the front walkway, allowing ramp and stairs to run perpendicular to the bleacher.

ADA RAMPS - 1 in 12 slope, Standards: Two-line rail with toe board. Optional: Chain link fence.

WHEELCHAIR SEATING - Each seating area is 5' 8" wide to accommodate two chairs and 3' 0" wide to accommodate one chair.

PRESS BOXES - With or without an observation deck.

PAINTED RISERS - Use in place of anodized aluminum to add color.

SEAT BACKS AND CHAIRS - Add additional comfort and color. A 30" tread is required for backrest on angle frame bleachers.

SIX GAUGE VINYL COATED CHAIN LINK - Another color option. Available in limited colors.

VERTICAL RAIL - Attractive alternative to chain link.

www.southernbleacher.com



Our galvanized steel framework and aluminum cross braces.



Anodized aluminum guard railing with 9-gauge galvanized chain link.



Entry stairs on 5 row elevated unit show the contrasting color nosing and handrails.



Detail of end caps on seats and mid-aisle handrail.

SILVER EDITION and CUSTOM ANGLE FRAME BLEACHERS

MODEL, SIZE and SEAT COUNT SPECIFICATIONS

NON-ELEVATED TYPE				
MODEL	SIZE	SEAT COUNT	CONCRETE PAD SIZE	AISLES
521 NE	5 row x 21'	54	295 sq. feet	1
527 NE	5 row x 27'	74	380 sq. feet	1
533 NE	5 row x 33'	94	465 sq. feet	1
539 NE	5 row x 39'	114	550 sq. feet	1
545 NE	5 row x 45'	122	615 sq. feet	2
1021 NE	10 row x 21'	104	505 sq. feet	1
1027 NE	10 row x 27'	144	650 sq. feet	1
1033 NE	10 row x 33'	184	800 sq. feet	1
1039 NE	10 row x 39'	224	950 sq. feet	1
1045 NE	10 row x 45'	237	1,100 sq. feet	2
1521 NE	15 row x 21'	154	715 sq. feet	1
1527 NE	15 row x 27'	214	920 sq. feet	1
1533 NE	15 row x 33'	274	1,125 sq. feet	1
1539 NE	15 row x 39'	334	1,330 sq. feet	1
1545 NE	15 row x 45'	352	1,535 sq. feet	2

AISLES - Required number listed

PLEASE NOTE:

It is highly recommended that frame type bleachers be securely anchored to a flat, level concrete slab due to wind loads.



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All Elevated Front Walkways are 74" wide and 30" tall.

FIVE ROW ELEVATED TYPE				
MODEL		SEAT COUNT	CONCRETE PAD SIZE	AISLES
521 E	2 Stairs	54	425 sq. feet	1
521 E-R	1 Stair and 1 Ramp	38 + 4 WC	635 sq. feet	1
527 E	2 Stairs	74	515 sq. feet	1
527 E-R	1 Stair and 1 Ramp	58 + 4 WC	725 sq. feet	1
533 E	2 Stairs	94	605 sq. feet	1
533 E-R	1 Stair and 1 Ramp	78 + 4 WC	815 sq. feet	1
539 E	2 Stairs	114	695 sq. feet	1
539 E-R	1 Stair and 1 Ramp	98 + 4 WC	905 sq. feet	1
545 E	2 Stairs	122	785 sq. feet	2
545 E-R	1 Stair and 1 Ramp	106 + 4 WC	995 sq. feet	2

WC - Wheelchair Seat Areas AISLES - Required number listed

TEN ROW ELEVATED TYPE				
MODEL		SEAT COUNT	CONCRETE PAD SIZE	AISLES
1021 E	2 Stairs	104	635 sq. feet	1
1021 E-R	1 Stair and 1 Ramp	88 + 4 WC	955 sq. feet	1
1027 E	2 Stairs	144	785 sq. feet	1
1027 E-R	1 Stair and 1 Ramp	128 + 4 WC	1,105 sq. feet	1
1033 E	2 Stairs	184	935 sq. feet	1
1033 E-R	1 Stair and 1 Ramp	168 + 4 WC	1,255 sq. feet	1
1039 E	2 Stairs	224	1,085 sq. feet	1
1039 E-R	1 Stair and 1 Ramp	208 + 4 WC	1,405 sq. feet	1
1045 E	2 Stairs	237	1,235 sq. feet	2
1045 E-R	1 Stair and 1 Ramp	221 + 4 WC	1,555 sq. feet	2

WC - Wheelchair Seat Areas AISLES - Required number listed

FIFTEEN ROW ELEVATED TYPE				
MODEL		SEAT COUNT	CONCRETE PAD SIZE	AISLES
1521 E	2 Stairs	154	810 sq. feet	1
1521 E-R	1 Stair and 1 Ramp	138 + 4 WC	1,030 sq. feet	1
1527 E	2 Stairs	214	1,030 sq. feet	1
1527 E-R	1 Stair and 1 Ramp	198 + 4 WC	1,150 sq. feet	1
1533 E	2 Stairs	274	1,150 sq. feet	1
1533 E-R	1 Stair and 1 Ramp	258 + 4 WC	1,360 sq. feet	1
1539 E	2 Stairs	334	1,360 sq. feet	1
1539 E-R	1 Stair and 1 Ramp	308 + 6 WC	1,570 sq. feet	1
1545 E	2 Stairs	352	1,570 sq. feet	2
1545 E-R	1 Stair and 1 Ramp	328 + 6 WC	1,780 sq. feet	2

WC - Wheelchair Seat Areas AISLES - Required number listed



YOUR SPORT IS OUR WAY OF LIFE



SOUTHERN BLEACHER

SILVER EDITION

and CUSTOM

ANGLE FRAME

BLEACHERS



WWW.SOUTHERNBLEACHER.COM 800.433.0912

SOUTHERN BLEACHER'S Silver Edition frame-type bleacher is the benchmark of the bleacher industry. Using the best materials and the most innovative designs, Southern Bleacher has made the most significant changes in the bleacher industry - period. Our Silver Edition bleachers exemplify the many features sought by quality- and safety-conscious owners. These units ensure exceptional comfort for every spectator and are a solid investment for you.

SOUTHERN BLEACHER engineers its frame-type bleachers to meet the applicable code requirements. Quality controlled through an AISC approved facility and licensed welders, ensures safety for the spectator and peace of mind for every owner.

SOUTHERN BLEACHER'S standard guardrail system meets major building codes. Unlike other guardrail systems that create large gaps, our system provides superior closure on both sides and the back to protect even the smallest fans. On our non-elevated units, the guardrail begins at the first row, which adds optimum protection to spectator seating.

SILVER EDITION frame-type bleachers provide code compliant aisles to allow spectators to move throughout the unit with ease. The sturdy handrails of smooth, anodized aluminum provide added support, and the contrasting color aluminum aisle nose clearly marks the steps and enhances the bleacher appearance.

SILVER EDITION units also address wheelchair bound fans. An optional 74-inch return landing is also available. The landing extends from the front walkway and allows the ramp to run perpendicular to the bleacher unit. The ramp has a 1 in 12 slope which meets ADA guidelines.

SEVEN DECADES of innovations in our industry makes Southern Bleacher your best choice for frame-type bleachers. Utilize our experience to make your project be the best. After all, your sport is our way of life.

SILVER EDITION

Projects



CUSTOM 3 ROW NON-ELEVATED SILVER EDITION BLEACHER

Custom tennis court unit is 27' long and seats 52. Note the attention to detail. Our standard end caps finish seating and tread planks for added safety and polish.

Photos © Glen Davis Legendary Portraits



SILVER EDITION 12 ROW ELEVATED BLEACHER

57' long football side band bleacher that seats 365. Note optional color risers and facade which give even the most basic bleacher individuality.

Photos © Glen Davis Legendary Portraits.



CUSTOM 10 ROW ELIVATED SILVER EDITION BLEACHERS

Set of four baseball bleachers that are 26' 3" long. Shown from the field side on the front of the brochure, bleacher walkway and back. Note the ramp and the continuous front walkway connects the bleachers. The optional red risers add individuality, pride and team spirit. Customer covered the back of the bleacher with their own materials.

Ask us about custom facades.

Photos © Glen Davis Legendary Portraits.



8 ROW ELEVATED SILVER EDITION BLEACHER

60' long football and track side bleacher that seats 258. Note the optional 8' x 18' press box.

Photo © Michael Fuego

ANGLE FRAME



CUSTOM 8 ROW ELEVATED ANGLE FRAME BLEACHER

"Mitered" baseball bleacher that has 71 chairs and bench seating for 270. This customized angle frame bleacher features stadium chairs and bench seats. The masonry press box and facade by others adds permanence to this facility.

Photos © Glen Davis Legendary Portraits.



SOUTHERN BLEACHER'S angle frame bleacher is the most cost effective way to obtain seating for your track, field or court. Every Silver Edition unit is code compliant. Our angle frame bleachers come in several choices of row count and length. We can readily customize our angle frame bleachers to any desired size. Southern Bleacher's Silver Edition angle frame bleachers have set the benchmark for the seating industry. Our angle frame bleachers are by far the most functional, well designed and cost competitive seating systems you will find anywhere. Interested? Call us at 800-433-0912 or visit online at www.southernbleacher.com.



5 ROW ELEVATED ANGLE FRAME BLEACHER

60' long bleacher that seats 164. Our basic angle frame with the addition of an exit ramp. Note the standard contrasting nosing on steps for better visibility.

Photo © Michael Fuego



CUSTOM 6 ROW NON-ELEVATED ANGLE FRAME BLEACHERS

These unique angle frame bleachers provide cost effective seating for several venues spread across one campus. These bleachers offer custom seating methods for baseball, softball and soccer. Our custom Vertical Rail and color stadium chairs create a fan friendly product. Note the optional announcer's platform fabricated into the stadium seating in the image below. This configuration is similar to major league stadiums.

Photos © Glen Davis Legendary Portraits

