

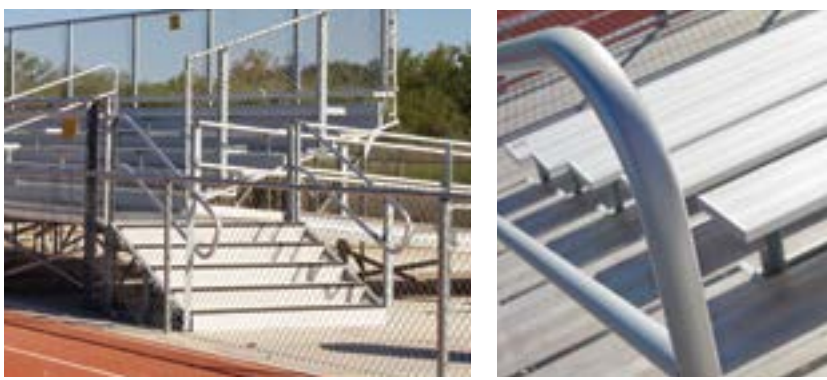
FEATURES AND OPTIONS

Angle Frame and Silver Edition standard features are based upon our galvanized steel framework with seal welds for superior connections and strong aluminum cross braces.

Standard Features



- Our galvanized steel framework and aluminum cross braces.
- Anodized aluminum guard railing with 9-gauge galvanized chain link.



- Entry stairs on 5 row elevated unit show the contrasting color nosing and handrails.
- Detail of end caps on seats and mid-aisle handrail.

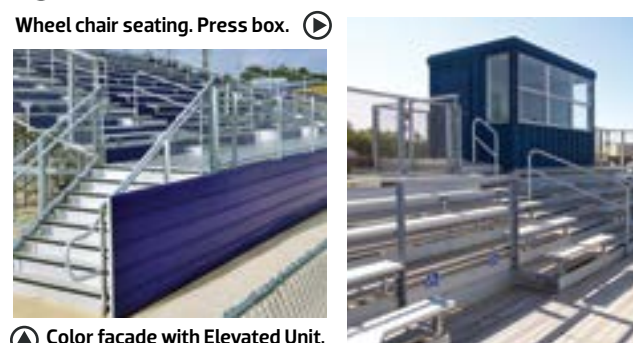
Options



- Bench seats with color backrests and color risers.
- Color chairs with numbers and Vertical Rail.



- Exit ramp and sloped front press box with observation deck.



- Wheel chair seating, Press box.
- Color facade with Elevated Unit.

Southern Bleacher's standard features and options set our bleacher's above the rest. Our attention to detail and our exceptional craftsmanship have truly set the benchmark for frame type bleachers.

STANDARD FEATURES

- SEATS** – 2" x 10" anodized aluminum planks with end caps.
- TREADS** – Two 2" x 11" mill aluminum planks with end caps. Tread depth is 24".
- RISERS** – 1" x 6.5" anodized aluminum plank beginning at row one of elevated units or row two of non-elevated units, plus two 1" x 6.5" anodized aluminum planks at top row.
- AISLES** – Features mid-aisle handrail and contrasting color aluminum nosing.
- GUARD RAILING** – Anodized aluminum rail with 9-gauge galvanized chain link.
- ENTRY STAIRS (ELEVATED UNITS)** – 2" x 12" mill aluminum plank with aluminum riser, aluminum tread nosing of contrasting color. Handrails extend 12" beyond end of steps.

OPTIONS

- RETURN LANDING** – 74" return landing extends from the front walkway, allowing ramp and stairs to run perpendicular to the bleacher.
- ADA RAMPS** – 1 in 12 slope, Standards: Two-line rail with toe board. Optional: Chain link fence.
- WHEELCHAIR SEATING** – Each seating area is 5' 8" wide to accommodate two chairs and 3' 0" wide to accommodate one chair.
- PRESSBOXES** – With or without observation decks.
- PAINTED RISERS** – Use in place of anodized aluminum to add color.
- SEAT BACKS AND CHAIRS** – Add additional comfort and color. A 30" tread is required for backrest on angle frame bleachers.
- SIX GAUGE VINYL COATED CHAIN LINK** – An additional color option. Available in limited colors.
- VERTICAL RAIL** – Alternative to chain link.



Team Benches

DETAILS Southern Bleacher's team benches are extruded aluminum with clear-anodized finish, eliminating all concerns of water staining or residue powder on team uniforms. Our team bench seats a minimum of eight players and is available in any length - seating 10, 15, 20 or more. Southern Bleacher team benches feature a 2" x 12" raised slope seat plank. Our All American Team Bench is a light-weight, durable self-supporting portable team bench suitable for any surface. Our Maverick and All American team benches can also include a 2" x 6" backrest, also in clear anodized aluminum or paint in team color. Photos © Glen Davis Legendary Portraits

SPECIFICATIONS

Silver Edition and Custom Angle Frame Bleachers

MODEL · SIZE · SEAT COUNT

NON-ELEVATED TYPE				
MODEL	SIZE	SEAT COUNT	CONCRETE PAD SIZE	AISLES
521 NE	5 row x 21'	54	295 sq. feet	1
527 NE	5 row x 27'	74	380 sq. feet	1
533 NE	5 row x 33'	94	465 sq. feet	1
539 NE	5 row x 39'	114	550 sq. feet	1
545 NE	5 row x 45'	122	615 sq. feet	2
1021 NE	10 row x 21'	104	505 sq. feet	1
1027 NE	10 row x 27'	144	650 sq. feet	1
1033 NE	10 row x 33'	184	800 sq. feet	1
1039 NE	10 row x 39'	224	950 sq. feet	1
1045 NE	10 row x 45'	237	1,100 sq. feet	2
1521 NE	15 row x 21'	154	715 sq. feet	1
1527 NE	15 row x 27'	214	920 sq. feet	1
1533 NE	15 row x 33'	274	1,125 sq. feet	1
1539 NE	15 row x 39'	334	1,330 sq. feet	1
1545 NE	15 row x 45'	352	1,535 sq. feet	2

AISLES - Required number listed

All Elevated Front Walkways are 74" wide and 30" tall.

FIVE ROW ELEVATED TYPE				
MODEL	SEAT COUNT	CONCRETE PAD SIZE	AISLES	
521 E	2 Stairs	54	425 sq. feet	1
521 E-R	1 Stair and 1 Ramp	38	635 sq. feet	1
527 E	2 Stairs	74	515 sq. feet	1
527 E-R	1 Stair and 1 Ramp	58	725 sq. feet	1
533 E	2 Stairs	94	605 sq. feet	1
533 E-R	1 Stair and 1 Ramp	78	815 sq. feet	1
539 E	2 Stairs	114	695 sq. feet	1
539 E-R	1 Stair and 1 Ramp	98	905 sq. feet	1
545 E	2 Stairs	122	785 sq. feet	2
545 E-R	1 Stair and 1 Ramp	106	995 sq. feet	2

AISLES - Required number listed

TEN ROW ELEVATED TYPE				
MODEL	SEAT COUNT	CONCRETE PAD SIZE	AISLES	
1021 E	2 Stairs	104	655 sq. feet	1
1021 E-R	1 Stair and 1 Ramp	88	955 sq. feet	1
1027 E	2 Stairs	144	785 sq. feet	1
1027 E-R	1 Stair and 1 Ramp	128	1,105 sq. feet	1
1033 E	2 Stairs	184	935 sq. feet	1
1033 E-R	1 Stair and 1 Ramp	168	1,255 sq. feet	1
1039 E	2 Stairs	224	1,085 sq. feet	1
1039 E-R	1 Stair and 1 Ramp	208	1,405 sq. feet	1
1045 E	2 Stairs	237	1,235 sq. feet	2
1045 E-R	1 Stair and 1 Ramp	221	1,555 sq. feet	2

AISLES - Required number listed

FIFTEEN ROW ELEVATED TYPE				
MODEL	SEAT COUNT	CONCRETE PAD SIZE	AISLES	
1521 E	2 Stairs	154	810 sq. feet	1
1521 E-R	1 Stair and 1 Ramp	138	1,030 sq. feet	1
1527 E	2 Stairs	214	1,030 sq. feet	1
1527 E-R	1 Stair and 1 Ramp	198	1,150 sq. feet	1
1533 E	2 Stairs	274	1,150 sq. feet	1
1533 E-R	1 Stair and 1 Ramp	258	1,360 sq. feet	1
1539 E	2 Stairs	334	1,360 sq. feet	1
1539 E-R	1 Stair and 1 Ramp	308	1,570 sq. feet	1
1545 E	2 Stairs	352	1,570 sq. feet	2
1545 E-R	1 Stair and 1 Ramp	328	1,780 sq. feet	2

AISLES - Required number listed

PLEASE NOTE:

It is highly recommended that frame type bleachers be securely anchored to a flat, level concrete slab due to wind loads.



VISIT OUR WEB SITE:
www.southernbleacher.com
or CALL TOLL FREE:
1.800.433.0912



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NORTH CENTRAL TEXAS

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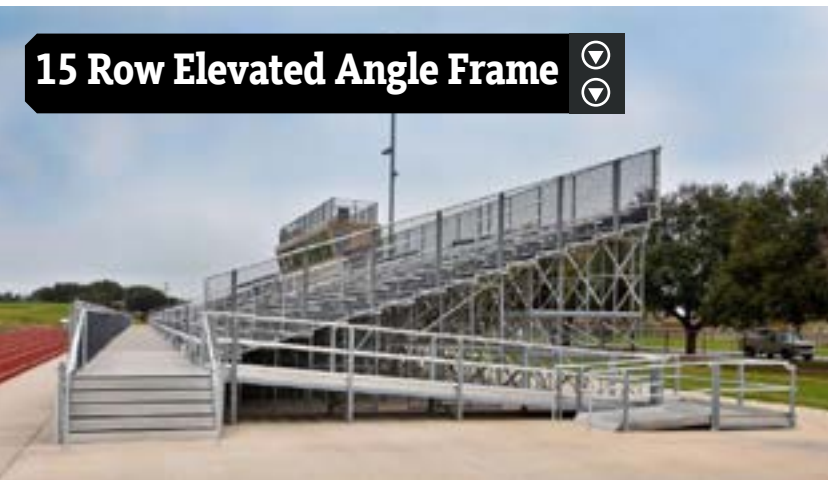


Southern Bleacher Company: Experience You Can Trust

Silver Edition and Custom Angle Frame Bleachers



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15 Row Elevated Angle Frame



10 Row Elevated Silver Edition



10 Row Elevated Silver Edition

15 ROW ELEVATED ANGLE FRAME AND COMPANION 10 ROW ELEVATED ANGLE FRAME DETAILS
 Cover project is a 195' custom Angle Frame football bleacher that seats 1,589. This Angle Frame features great options including a 8' x 60' sloped front press box with observation deck, a painted aluminum facade and risers, wheel chair seating and an ADA ramp. The Visitor's side features a 51' 10 Row Elevated Silver Edition bleacher that seats 266. You can see the impact of the optional painted facade and risers that were chosen for both the Angle Frame and Silver Edition bleachers.

Photos © Glen Davis Legendary Portraits



10 Row Elevated Silver Edition

DETAILS

The second cover project is a 33' custom Angle Frame baseball bleacher that seats 171. Note the optional 8' x 18' press box. The companion first baseline bleacher (shown above) is a 33' 10 Row Elevated Silver Edition bleacher that seats 184. Photos © Glen Davis Legendary Portraits

SILVER EDITION AND ANGLE FRAME PROJECTS



8 Row Elevated Silver Edition

DETAILS

"Mitered" custom Silver Edition baseball bleacher that seats 730. Options include wheel chair seating and an ADA ramp. Press box by others. This Silver Edition bleacher mimics our mitered stadiums. Photos © Todd Brasher



16 Row Elevated Angle Frame

DETAILS

243' Custom Angle Frame football bleacher that seats 2,066. Options include a 8' x 48' sloped front press box with observation deck, wheel chair seating for 16, ADA ramp and a reserved section with color backrests. Photo © Todd Brasher

5 Row Silver Edition



DETAILS

69' Non Elevated Silver Edition bleacher seats 200. Photos © Glen Davis Legendary Portraits

2 Row Angle Frame



DETAILS

10' 2 Row Back to Back Non Elevated Angle Frame bleacher seats 24. Perfect seating for Tennis courts. Photos © Glen Davis Legendary Portraits



10 Row Elevated Angle Frame

DETAILS

45' Custom Angle Frame baseball bleacher that seats 215. Options include backrests and risers in team colors. Photo © Wyliesports.com



5 Row Angle Frame

DETAILS

25' 5 Row Non Elevated Angle Frame Tennis bleacher seats 64. Photos © Glen Davis Legendary Portraits



10 Row Elevated Combination



DETAILS

"Mitered" Combination Silver Edition and Angle Frame Softball bleacher. The first and third base bleachers are 33' Silver Edition 10 Row Elevated. The home plate bleacher is a 33' custom 10 Row Elevated Angle Frame. with an 8' x 18' press box. Options include a continous front walkway which connects all three bleachers. Photos © Glen Davis Legendary Portraits



Photos © Glen Davis Legendary Portraits

Fan Favorite Seating

Southern Bleacher's Angle Frame and Silver Edition bleachers ensure exceptional comfort for every spectator and are a solid investment.

SOUTHERN BLEACHER engineers its frame-type bleachers to meet the applicable code requirements. Quality controlled through an AISC approved facility and licensed welders, ensures safety for the spectator and peace of mind for every owner. Southern Bleacher's standard guardrail system meets major building codes. Unlike other guardrail systems that create large gaps, our system provides superior closure on both sides and the back to protect even the smallest fans. On our non-elevated units, the guardrail begins at the first row, which adds optimum protection to spectator seating. Silver Edition frame-type bleachers provide code compliant aisles to allow spectators to move throughout the unit with ease. The sturdy handrails of smooth, anodized aluminum provide added support, and the contrasting color aluminum aisle nose clearly marks the steps and enhances the bleacher appearance. Silver Edition units also address wheelchair bound fans. An optional 74-inch return landing is also available. The landing extends from the front walkway and allows the ramp to run perpendicular to the bleacher unit. The ramp has a 1 in 12 slope which meets ADA guidelines. Seven decades of innovations in our industry makes Southern Bleacher your best choice for frame-type bleachers. Utilize our experience to make your project be the best. After all, Southern Bleacher has the experience that you can trust.



Stadium Chairs

DETAILS

Even the simplest bleacher can offer comfort and style. The 25'10" long 4 Row Non Elevated Angle Frame bleacher seats 42 with the comfort of 20" wide team color stadium chairs. Note the color risers. Roof structure by others. Photos © Glen Davis Legendary Portraits

Photos © Glen Davis Legendary Portraits



Elite Seats

DETAILS

Our 5 Row Non Elevated Angle Frame bleacher features our optional Elite Seat. This bleacher is 16'1" long and seats 42 with a comfortable 18" wide Elite Seat in team color. Note the color risers and aisle at the end of the bleacher. Roof structure by others. Photos © Glen Davis Legendary Portraits

Photos © Glen Davis Legendary Portraits

Using the best materials and the most innovative designs, Southern Bleacher has made the most significant changes in the bleacher industry. Our frame type bleachers exemplify features sought by quality and safety concious owners.

SOUTHERN BLEACHER'S angle frame bleacher is the most cost effective way to obtain seating for your track, field or court. Every Silver Edition unit is code compliant. Our angle frame bleachers come in several choices of row count and length. We can readily customize our angle frame bleachers to any desired size. Southern Bleacher's Silver Edition angle frame bleachers have set the benchmark for the seating industry. Our angle frame bleachers are by far the most functional, well designed and cost competitive seating systems you will find anywhere. Interested? Call us at 800-433-0912 or visit online at www.southernbleacher.com.

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