SCC Drivers Station - Part #: DS0220
Wire Cutting/Crimping Diagram

**Red Wires**

- Ref A
- Ref B
- Ref C

**Black Wires**

- Ref D
- Ref E

**White Wires**

- Ref F

**How Much Wire Insulation to Strip?**

- 1/4”
- 3/8”
- 3/8”
- 3/8”

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