



WIRE DRAW ENCODERS



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Ordering information

Туре	Part no.
BCG13-A1CM0521	1061032

Included in delivery: MRA-G130-105D3 (1), AFM60B-S1AC008192 (1)

Product is supplied fully assembled. See individual components for further technical data

Other models and accessories -> www.sick.com/EcoLine

CE

Detailed technical data

Performance

Measurement range	0 m 5 m
Encoder	Absolute encoders
Resolution (wire draw + encoder)	0.05 mm ^{1) 2)}
Repeatability	≤ 0.2 mm ³⁾
Linearity	$\leq \pm 2 \text{ mm}^{3)}$
Hysteresis	≤ 0.4 mm ³⁾

¹⁾ The values shown have been rounded.

²⁾ Example calculation based on the BCG08 with PROFINET: 230 mm (wire draw length per revolution - see Mechanical data): 262,144 (number of steps per revolution) = 0.001 mm (resolution of wire draw + encoder combination).

³⁾ Value applies to wire draw mechanism.

Interfaces

Communication interface	SSI
Electrical data	
Connection type	Male connector, M12, 8-pin, radial
Supply voltage	4.5 V DC 32 V DC
Power consumption	\leq 0.7 W (without load)
MTTFd: mean time to dangerous failure	250 years (EN ISO 13849-1) ¹⁾

¹⁾ This product is a standard product and does not constitute a safety component as defined in the Machinery Directive. Calculation based on nominal load of components, average ambient temperature 40°C, frequency of use 8760 h/a. All electronic failures are considered hazardous. For more information, see document no. 8015532.

Mechanical data

Weight	1.1 kg
Measuring wire material	Highly flexible stranded steel 1,4401 stainless steel V4A

 $^{(1)}$ These values were measred at an ambient temperature of 25 °C. There may be variations at other temperatures.

 $^{\mbox{2})}$ Average values, which depend on the application.

3) The service life depends on the type of load. This is influenced by environmental conditions, the installation location, the measuring range in use, the traversing speed, and acceleration.

WIRE DRAW ENCODERS

Measuring wire diameter	0.55 mm
Weight (measuring wire)	1.2 g/m
Housing material, wire draw mechanism	Plastic, Noryl
Spring return force	4.5 N 7 N ¹⁾
Length of wire pulled out per revolution	385 mm
Life of wire draw mechanism	Typ. 1,000,000 cycles ^{2) 3)}
Actual wire draw length	5.2 m
Wire acceleration	4 m/s ²
Operating speed	3 m/s
Mounted encoder	AFM60 SSI, AFM60B-S1AC008192, 1037863
Mounted mechanic	MRA-G130-105D3, 5322779

 $^{(1)}$ These values were measred at an ambient temperature of 25 °C. There may be variations at other temperatures.

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Ambient data

EMC	According to EN 61000-6-2 and EN 61000-6-3 1)
Enclosure rating	IP50, mounted mechanic IP67, Encoder (IEC 60529) ²⁾
Operating temperature range	-30 °C +70 °C

¹⁾ EMC according to the standards quoted is achieved if shielded cables are used.

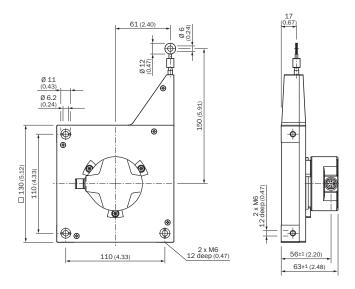
 $^{\rm 2)}$ For devices with male connector: with mounted mating connector.

Classifications

	27270500
ECLASS 5.0	27270590
ECLASS 5.1.4	27270590
ECLASS 6.0	27270590
ECLASS 6.2	27270590
ECLASS 7.0	27270590
ECLASS 8.0	27270590
ECLASS 8.1	27270590
ECLASS 9.0	27270590
ECLASS 10.0	27270613
ECLASS 11.0	27270503
ECLASS 12.0	27270503
ETIM 5.0	EC001486
ETIM 6.0	EC001486
ETIM 7.0	EC001486
ETIM 8.0	EC001486
UNSPSC 16.0901	41112113

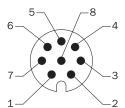
WIRE DRAW ENCODERS

Dimensional drawing (Dimensions in mm (inch))



PIN assignment

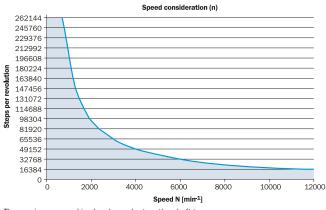
M12 male connector, 8-pin and cable, 8-wire, SSI/Gray



View of M12 male device connector on encoder

PIN	Wire colors (cable connection)	Signal	Explanation
1	Brown	Data -	Interface signals
2	White	Data +	Interface signals
3	Black	V/R	Sequence in direction of rotation
4	Pink	SET	Electronic adjustment Interface signals
5	Yellow	Clock +	Interface signals
6	Purple	Clock -	Interface signals
7	Blue	GND	Ground connection
8	Red	U _S	Operating voltage
		Screen	Screen connected to housing on en- coder side. Connected to ground on control side.

Diagrams



The maximum speed is also dependent on the shaft type.

Recommended accessories

Other models and accessories -> www.sick.com/EcoLine

	Brief description	Туре	Part no.	
Wire draw mechanism				
0.0	EcoLine wire draw mechanism for servo flange with 6 mm shaft, measuring range 0 m \dots 5 m	MRA-G130-105D3	5322779	
Flanges				
	Flange adapter for EcoLine wire draw mechanisms, adaption of face mount flange with centering hub 20 mm to 50 mm servo flange, Aluminum, including 3 countersunk screws M3 x 10	BEF-FA-020-050-007	2073774	
Plug connecto	rs and cables			
//	 Connection type head A: Flying leads Connection type head B: Flying leads Signal type: SSI, Incremental, HIPERFACE[®] Cable: 8-wire, PUR, halogen-free Description: SSI, Incremental, HIPERFACE[®], shielded 	LTG-2308-MWENC	6027529	
	 Connection type head A: Female connector, M12, 8-pin, straight Connection type head B: Flying leads Signal type: Incremental, SSI Cable: 2 m, 8-wire, PUR, halogen-free Description: Incremental, SSI, shielded, Head A: female connector, M12, 8-pin, straight Head B: cable Cable: suitable for drag chain, PVC, shielded, 4 x 2 x 0.25 mm², Ø 7.0 mm Connection systems: Flying leads 	DOL-1208-GO2MAC1	6032866	
	 Connection type head A: Female connector, M12, 8-pin, straight Connection type head B: Flying leads Signal type: Incremental, SSI Cable: 5 m, 8-wire, PUR, halogen-free Description: Incremental, SSI, shielded, Head A: female connector, M12, 8-pin, straight Head B: cable Cable: suitable for drag chain, PVC, shielded, 4 x 2 x 0.25 mm², Ø 7.0 mm Connection systems: Flying leads 	DOL-1208-G05MAC1	6032867	

WIRE DRAW ENCODERS

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Brief description		Туре	Part no.
 Connection type head B: F Signal type: Incremental, S Cable: 10 m, 8-wire, PUR, I Description: Incremental, S 	SI halogen-free SSI, shielded, Head A: female connector, M12, 8- Cable: suitable for drag chain, PVC, shielded, 4 x 2 x	DOL-1208-G10MAC1	6032868
 Connection type head B: F Signal type: Incremental, S Cable: 20 m, 8-wire, PUR, I Description: Incremental, S 	SI halogen-free SSI, shielded, Head A: female connector, M12, 8- Cable: suitable for drag chain, PVC, shielded, 4 x 2 x	DOL-1208-G20MAC1	6032869
 Connection type head B: F Signal type: Incremental, S Cable: 25 m, 8-wire, PUR, I Description: Incremental, S 	SI halogen-free SSI, shielded, Head A: female connector, M12, 8- Cable: suitable for drag chain, PVC, shielded, 4 x 2 x	DOL-1208-G25MAC1	6067859
Signal type: Incremental, S Cable: CAT5, CAT5e Description: Incremental, S	SSI, shielded, Head A: female connector, M12, 8-pin, ed, for cable diameter 4 mm 8 mm Head B: - Operating 5 °C Juick connection	DOS-1208-GA01	6045001

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