



WIRE DRAW ENCODERS



BTF13-A1NM1024 | HighLine

WIRE DRAW ENCODERS



Ordering information

Туре	Part no.
BTF13-A1NM1024	1068890

Included in delivery: AHM36A-S3PC013x12 (1), BEF-FA-020-050WDE (1), MRA-F130-110D2 (1)

Product is supplied fully assembled. See individual components for further technical data

Other models and accessories -> www.sick.com/HighLine

CE

Detailed technical data

Performance

Measurement range	0 m 10 m
Encoder	Absolute encoders
Resolution (wire draw + encoder)	0.04 mm ^{1) 2)}
Repeatability	≤ 1.5 mm ³⁾
Linearity	$\leq \pm 2 \text{ mm}^{3)}$
Hysteresis	≤ 3 mm ³⁾

¹⁾ The values shown have been rounded.

²⁾ Example calculation based on the BTF08 with PROFINET: 200 mm (wire draw length per revolution - see Mechanical data): 262,144 (number of steps per revolution) = 0.001 mm (resolution of wire draw + encoder combination).

³⁾ Value applies to wire draw mechanism.

Interfaces

Communication interface	SSI
Programmable/configurable	✓
Electrical data	
Connection type	Male connector, M12, 8-pin, universal
Supply voltage	4.5 V DC 32 V DC
Power consumption	\leq 1.5 W (without load)
MTTFd: mean time to dangerous failure	230 years (EN ISO 13849-1) ¹⁾

¹⁾ This product is a standard product and does not constitute a safety component as defined in the Machinery Directive. Calculation based on nominal load of components, average ambient temperature 40 °C, frequency of use 8760 h/a. All electronic failures are considered hazardous. For more information, see document no. 8015532.

Mechanical data

Weight	3.62 kg
Measuring wire material	Highly flexible stranded steel 1,4401 stainless steel V4A

 $^{(1)}$ These values were measred at an ambient temperature of 25 °C. There may be variations at other temperatures.

 $^{\mbox{2})}$ Average values, which depend on the application.

³⁾ The service life depends on the type of load. This is influenced by environmental conditions, the installation location, the measuring range in use, the traversing speed, and acceleration.

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Measuring wire diameter	1.35 mm
Weight (measuring wire)	7.1 g/m
Housing material, wire draw mechanism	Aluminum (anodised), plastic
Spring return force	10 N 20 N ¹⁾
Length of wire pulled out per revolution	332.4 mm
Life of wire draw mechanism	Typ. 1,000,000 cycles ^{2) 3)}
Actual wire draw length	10.2 m
Wire acceleration	40 m/s ²
Operating speed	8 m/s
Mounted encoder	AHM36 SSI, AHM36A-S3PC013X12, 1068330
Mounted mechanic	MRA-F130-110D2, 6028627

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³⁾ The service life depends on the type of load. This is influenced by environmental conditions, the installation location, the measuring range in use, the traversing speed, and acceleration.

Ambient data

EMC	According to EN 61000-6-2 and EN 61000-6-3
Enclosure rating	IP64, mounted mechanic IP66, Encoder (IEC 60529) IP67, Encoder (IEC 60529)
Operating temperature range	-30 °C +70 °C

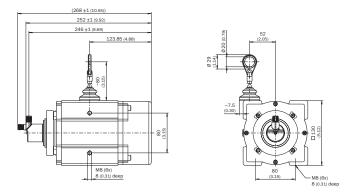
Classifications

ECLASS 5.0	27270590
ECLASS 5.1.4	27270590
ECLASS 6.0	27270590
ECLASS 6.2	27270590
ECLASS 7.0	27270590
ECLASS 8.0	27270590
ECLASS 8.1	27270590
ECLASS 9.0	27270590
ECLASS 10.0	27270613
ECLASS 11.0	27270503
ECLASS 12.0	27270503
ETIM 5.0	EC001486
ETIM 6.0	EC001486
ETIM 7.0	EC001486
ETIM 8.0	EC001486
UNSPSC 16.0901	41112113

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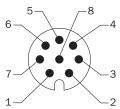
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Dimensional drawing (Dimensions in mm (inch))



PIN assignment

M12 male connector, 8-pin and cable, 8-wire, SSI/Gray



View of M12 male device connector on encoder

PIN	Wire colors (cable connection)	Signal	Explanation
1	Brown	Data -	Interface signals
2	White	Data +	Interface signals
3	Black	V/R	Sequence in direction of rotation
4	Pink	SET	Electronic adjustment Interface signals
5	Yellow	Clock +	Interface signals
6	Purple	Clock -	Interface signals
7	Blue	GND	Ground connection
8	Red	U _S	Operating voltage
		Screen	Screen connected to housing on en- coder side. Connected to ground on control side.

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Recommended accessories

Other models and accessories -> www.sick.com/HighLine

	Brief description	Туре	Part no.	
Programming and configuration tools				
	USB programming unit, for programmable SICK encoders AFS60, AFM60, DFS60, VFS60, DFV60 and wire draw encoders with programmable encoders	PGT-08-S	1036616	
	Programming unit display for programmable SICK DFS60, DFV60, AFS/AFM60, AHS/ AHM36 encoders, and wire draw encoder with DFS60, AFS/AFM60 and AHS/AHM36. Compact dimensions, low weight, and intuitive operation.	PGT-10-Pro	1072254	
Wire draw me	echanism			
	HighLine wire draw mechanism for servo flange with 6 mm shaft, measuring range 0 m \dots 10 m	MRA-F130-110D2	6028627	
Flanges				
	Flange adapter for HighLine wire draw mechanisms, adaption of face mount flange with centering hub 20 mm to 50 mm servo flange, Aluminum, including 3 countersunk screws M3 x 10 $$	BEF-FA-020-050WDE	2073776	
Other mounti	ng accessories			
\bigcirc	Joint ball for later insertion in wire end ring with 20 mm diameter. The use of this joint ball enables movement in multiple levels of freedom.	Joint protection for wire rope BTF/PRF/MRA	5318683	
	Compressed air attachment for MRA-F080 and MRA-F130 HighLine wire draw mech- anism	MRA-F-P	6073769	
Plug connecto	ors and cables			
/	 Connection type head A: Flying leads Connection type head B: Flying leads Signal type: SSI, Incremental, HIPERFACE[®] Cable: 8-wire, PUR, halogen-free Description: SSI, Incremental, HIPERFACE[®], shielded 	LTG-2308-MWENC	6027529	
1	 Connection type head A: Flying leads Connection type head B: Flying leads Signal type: SSI, TTL, HTL, Incremental Cable: 12-wire, UV and saltwater-resistant, PUR, halogen-free Description: SSI, TTL, HTL, Incremental, shielded, Head A: cable Head B: cable Cable: suitable for drag chain, PUR, halogen-free, shielded, UV and saltwater resistant, 4 x 2 x 0.25 mm² + 2 x 0.5 mm² + 2 x 0.14 mm², Ø 7.8 mm 	LTG-2612-MW	6028516	
	 Connection type head A: Female connector, M12, 8-pin, straight Connection type head B: Flying leads Signal type: Incremental, SSI Cable: 2 m, 8-wire, PUR, halogen-free Description: Incremental, SSI, shielded, Head A: female connector, M12, 8-pin, straight Head B: cable Cable: suitable for drag chain, PVC, shielded, 4 x 2 x 0.25 mm², Ø 7.0 mm Connection systems: Flying leads 	DOL-1208-G02MAC1	6032866	
	 Connection type head A: Female connector, M12, 8-pin, straight Connection type head B: Flying leads Signal type: Incremental, SSI Cable: 5 m, 8-wire, PUR, halogen-free Description: Incremental, SSI, shielded, Head A: female connector, M12, 8-pin, straight Head B: cable Cable: suitable for drag chain, PVC, shielded, 4 x 2 x 0.25 mm², Ø 7.0 mm Connection systems: Flying leads 	DOL-1208-G05MAC1	6032867	

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	Brief description	Туре	Part no.
	 Connection type head A: Female connector, M12, 8-pin, straight Connection type head B: Flying leads Signal type: Incremental, SSI Cable: 10 m, 8-wire, PUR, halogen-free Description: Incremental, SSI, shielded, Head A: female connector, M12, 8-pin, straight Head B: cable Cable: suitable for drag chain, PVC, shielded, 4 x 2 x 0.25 mm², Ø 7.0 mm Connection systems: Flying leads 	DOL-1208-G10MAC1	6032868
	 Connection type head A: Female connector, M12, 8-pin, straight Connection type head B: Flying leads Signal type: Incremental, SSI Cable: 20 m, 8-wire, PUR, halogen-free Description: Incremental, SSI, shielded, Head A: female connector, M12, 8-pin, straight Head B: cable Cable: suitable for drag chain, PVC, shielded, 4 x 2 x 0.25 mm², Ø 7.0 mm Connection systems: Flying leads 	DOL-1208-G20MAC1	6032869
	 Connection type head A: Female connector, M12, 8-pin, straight Connection type head B: Flying leads Signal type: Incremental, SSI Cable: 25 m, 8-wire, PUR, halogen-free Description: Incremental, SSI, shielded, Head A: female connector, M12, 8-pin, straight Head B: cable Cable: suitable for drag chain, PVC, shielded, 4 x 2 x 0.25 mm², Ø 7.0 mm Connection systems: Flying leads 	DOL-1208-G25MAC1	6067859
(***	 Connection type head A: Female connector, M12, 8-pin, straight Connection type head B: Male connector, D-Sub, 9-pin, straight Signal type: SSI Cable: 0.5 m, 8-wire, PUR, halogen-free Description: SSI, shielded, Programming cable for PGT-08-S and PGT-10-S programming tool Note: Suitable for use with SSI interfaces, not suitable for use with SSI + Incremental interface or SSI + Sin/Cos., programming adapter cable for programming tool PGT-08-S 	DSL-2D08-G0M5AC2	2048439
	 Connection type head A: Female connector, M12, 8-pin, straight, A-coded Signal type: Incremental, SSI Cable: CAT5, CAT5e Description: Incremental, SSI, shielded, Head A: female connector, M12, 8-pin, straight, A encoded, shielded, for cable diameter 4 mm 8 mm Head B: - Operating temperature: -40 °C +85 °C Connection systems: IDC quick connection Permitted cross-section: 0.14 mm² 0.34 mm² 	DOS-1208-GA01	6045001

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SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

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