



Product designation	Power contactor		
Product type designation	BF25		
<b>Contact characteristics</b>			
Number of poles	Nr.	3	
Rated insulation voltage $U_i$ IEC/EN	V	690	
Rated impulse withstand voltage $U_{imp}$	kV	6	
Operational frequency	min	Hz	25
	max	Hz	400
IEC Conventional free air thermal current $I_{th}$	A	32	
Operational current $I_e$	AC-1 ( $\leq 40^\circ\text{C}$ )	A	32
	AC-1 ( $\leq 55^\circ\text{C}$ )	A	26
	AC-1 ( $\leq 70^\circ\text{C}$ )	A	23
	AC-3 ( $\leq 440\text{V} \leq 55^\circ\text{C}$ )	A	25
	AC-4 (400V)	A	10
Rated operational power AC-3 ( $T \leq 55^\circ\text{C}$ )	230V	kW	7
	400V	kW	12.5
	415V	kW	13.4
	440V	kW	13.4
	500V	kW	15
	690V	kW	11
Rated operational power AC-1 ( $T \leq 40^\circ\text{C}$ )	230V	kW	12
	400V	kW	21
	500V	kW	26
	690V	kW	36
IEC max current $I_e$ in DC1 with $L/R \leq 1\text{ms}$ with 1 poles in series	$\leq 24\text{V}$	A	20
	48V	A	18
	75V	A	18
	110V	A	6
	220V	A	–
IEC max current $I_e$ in DC1 with $L/R \leq 1\text{ms}$ with 2 poles in series	$\leq 24\text{V}$	A	23
	48V	A	23
	75V	A	23
	110V	A	16
	220V	A	1
IEC max current $I_e$ in DC1 with $L/R \leq 1\text{ms}$ with 3 poles in series	$\leq 24\text{V}$	A	23
	48V	A	23
	75V	A	23
	110V	A	18

	220V	A	12
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IEC max current I <sub>e</sub> in DC1 with L/R ≤ 1ms with 4 poles in series	≤24V	A	–
	48V	A	–
	75V	A	–
	110V	A	–
	220V	A	–
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IEC max current I <sub>e</sub> in DC3-DC5 with L/R ≤ 15ms with 1 poles in series	≤24V	A	15
	48V	A	13
	75V	A	13
	110V	A	2
	220V	A	–
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IEC max current I <sub>e</sub> in DC3-DC5 with L/R ≤ 15ms with 2 poles in series	≤24V	A	18
	48V	A	18
	75V	A	16
	110V	A	10
	220V	A	2
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IEC max current I <sub>e</sub> in DC3-DC5 with L/R ≤ 15ms with 3 poles in series	≤24V	A	22
	48V	A	22
	75V	A	18
	110V	A	15
	220V	A	8
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IEC max current I <sub>e</sub> in DC3-DC5 with L/R ≤ 15ms with 4 poles in series	≤24V	A	–
	48V	A	–
	75V	A	–
	110V	A	–
	220V	A	–
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Short-time allowable current for 10s (IEC/EN60947-1)		A	200
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Protection fuse	gG (IEC)	A	50
	aM (IEC)	A	25
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Making capacity (RMS value)		A	250
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Breaking capacity at voltage	440V	A	200
	500V	A	184
	690V	A	102
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Resistance per pole (average value)		mΩ	2.5
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Power dissipation per pole (average value)	I <sub>th</sub>	W	2.6
	AC-3	W	1.6
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Tightening torque for terminals	min	Nm	1.5
	max	Nm	1.8
	min	I <sub>bin</sub>	1.1
	max	I <sub>bin</sub>	1.5
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Tightening torque for coil terminal	min	Nm	0.8
	max	Nm	1
	min	I <sub>bin</sub>	0.8

		max	I <sub>bin</sub>	0.74
Max number of wires simultaneously connectable			Nr.	2
Conductor section	AWG/Kcmil	max		10
Flexible w/o lug conductor section		min	mm <sup>2</sup>	1
		max	mm <sup>2</sup>	6
Flexible c/w lug conductor section		min	mm <sup>2</sup>	1
		max	mm <sup>2</sup>	4
Flexible with insulated spade lug conductor section		min	mm <sup>2</sup>	1
		max	mm <sup>2</sup>	4
Power terminal protection according to IEC/EN 60529				IP20 when properly wired

### Mechanical features

Operating position		normal allowable		Vertical plan ±30°
Fixing				Screw / DIN rail 35mm
Weight			g	500
Conductor section	AWG/kcmil conductor section	max		10

### Auxiliary contact characteristics

Thermal current I <sub>th</sub>		A		10
IEC/EN 60947-5-1 designation				A600 - P600
Operating current AC15		230V	A	3
		400V	A	1.9
		500V	A	1.4
Operating current DC12		110V	A	5.7
Operating current DC13		24V	A	5.7
		48V	A	2.9
		60V	A	2.3
		110V	A	1.25
		125V	A	1.1
		220V	A	0.55
		600V	A	0.2

### Operations

Mechanical life		cycles		20000000
Electrical life		cycles		1200000

### Safety related data

Performance level B10d according to EN/ISO 13489-1		rated load	cycles	1200000
		mechanical load	cycles	20000000
Mirror contacts according to IEC/EN 60947-4-1				yes
EMC compatibility				yes
DC coil operating				yes

DC rated control voltage		V	24
DC operating voltage			
	pick-up	min	%Us 70
		max	%Us 125
	drop-out	min	%Us 10
		max	%Us 40
Average coil consumption $\leq 20^{\circ}\text{C}$			
	in-rush	W	5.4
	holding	W	5.4

**Max cycles frequency**

Mechanical operation		cycles/h	3600
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**Operating times**

Average time for Us control			
	in AC		
	Closing NO	min	ms 8
		max	ms 24
	Opening NO	min	ms 10
		max	ms 20
	Closing NC	min	ms 14
		max	ms 28
	Opening NC	min	ms 7
		max	ms 18
	in DC		
	Closing NO	min	ms 54
		max	ms 66
	Opening NO	min	ms 14
		max	ms 17
	Closing NC	min	ms 24
		max	ms 30
	Opening NC	min	ms 47
		max	ms 57

**UL technical data**

Full-load current (FLA) for three-phase AC motor			
	at 480V	A	21
	at 600V	A	17

Yielded mechanical performance			
	for single-phase AC motor		
		110/120V	HP 2
		230V	HP 3
	for three-phase AC motor		
		200/208V	HP 7.5
		220/230V	HP 7.5
		460/480V	HP 15
		575/600V	HP 15

General USE

Contactor	AC current	A	32
Auxiliary contacts	AC voltage	V	600
	AC current	A	10
	DC voltage	V	250
	DC current	A	1

Short-circuit protection fuse, 600V

High fault	Short circuit current	kA	100
	Fuse rating	A	60
	Fuse class		J
Standard fault	Short circuit current	kA	5
	Fuse rating	A	100

Contact rating of auxiliary contacts according to UL

A600 - P600

Ambient conditions

Temperature

Operating temperature	min	°C	-50
	max	°C	70
Storage temperature	min	°C	-60
	max	°C	80

Max altitude

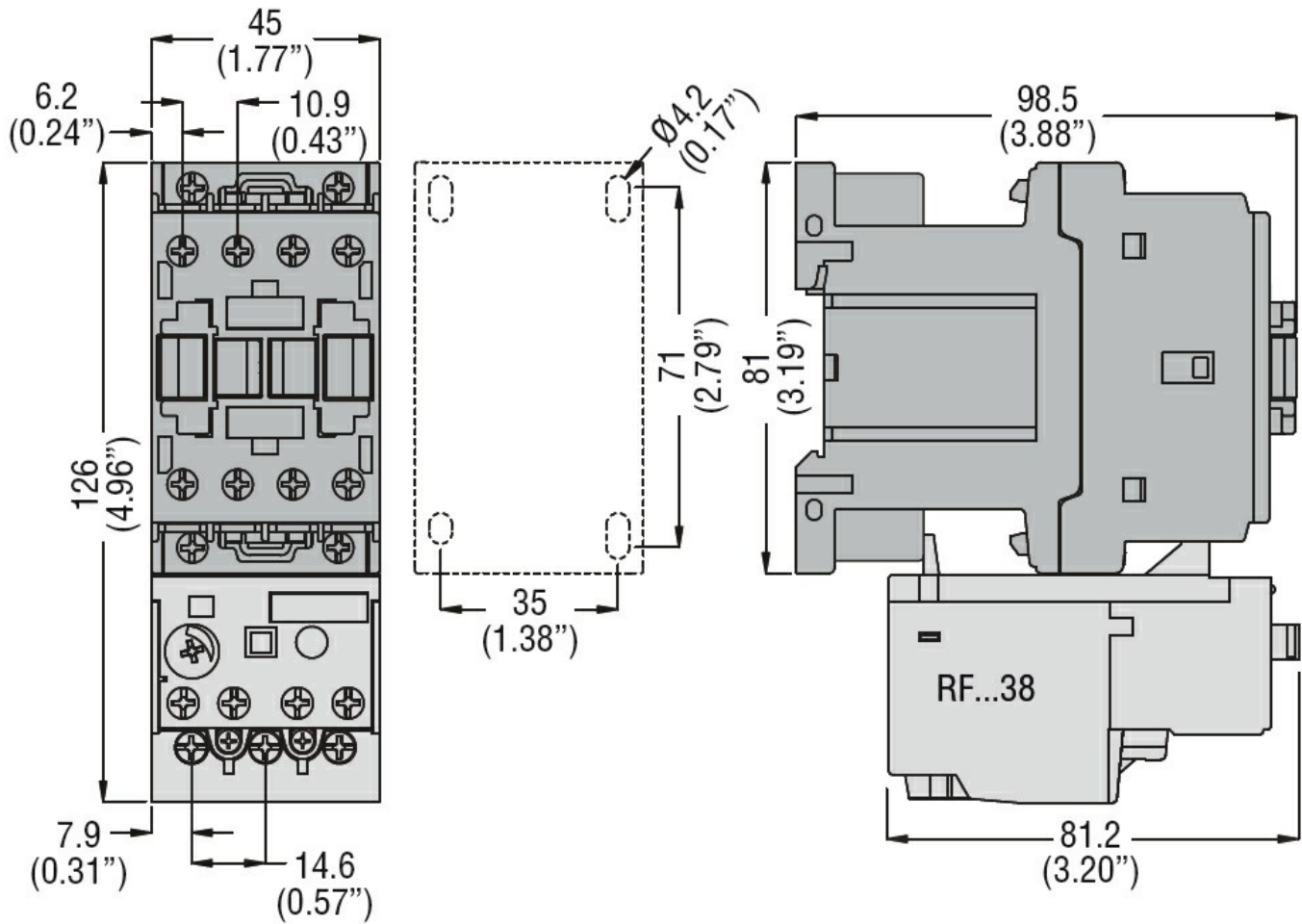
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Resistance & Protection

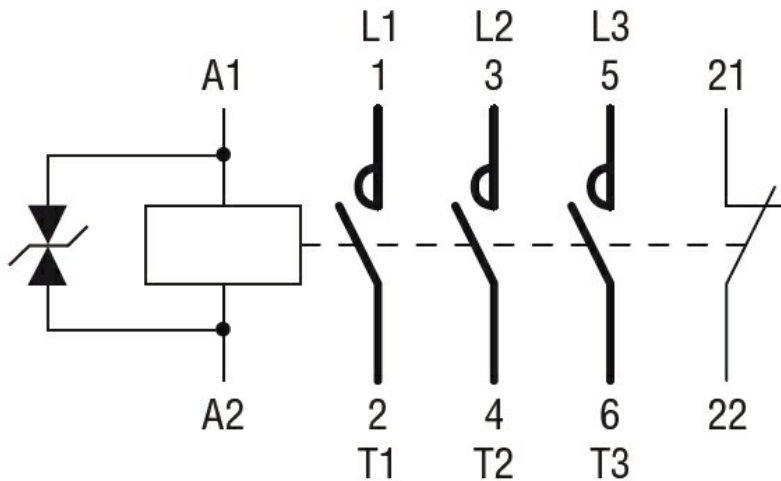
Pollution degree

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Dimensions



Wiring diagrams



Certifications and compliance

Compliance

- CSA C22.2 n° 60947-1
- CSA C22.2 n° 60947-4-1
- IEC/EN/BS 60947-1
- IEC/EN/BS 60947-4-1
- UL 60947-1
- UL 60947-4-1

Certificates

CCC

cULus

EAC

ETIM classification

ETIM 8.0

EC000066 -  
Power contactor,  
AC switching