



BTF13-A1MM0524

HighLine

WIRE DRAW ENCODERS

SICK
Sensor Intelligence.



Ordering information

Type	Part no.
BTF13-A1MM0524	1097422

Included in delivery: AHM36A-S3PM013x12 (1), BEF-FA-020-050WDE (1), MRA-F130-105D2 (1)

Product is supplied fully assembled. See individual components for further technical data

Other models and accessories → www.sick.com/HighLine



Detailed technical data

Performance

Measurement range	0 m ... 5 m
Encoder	Absolute encoders
Resolution (wire draw + encoder)	0.04 mm ^{1) 2)}
Repeatability	≤ 1 mm ³⁾
Linearity	≤ ± 2 mm ³⁾
Hysteresis	≤ 2 mm ³⁾

¹⁾ The values shown have been rounded.

²⁾ Example calculation based on the BTF08 with PROFINET: 200 mm (wire draw length per revolution - see Mechanical data): 262,144 (number of steps per revolution) = 0.001 mm (resolution of wire draw + encoder combination).

³⁾ Value applies to wire draw mechanism.

Interfaces

Communication interface	SSI
Programmable/configurable	✓

Electrical data

Connection type	Cable, 8-wire, universal, 5 m
Supply voltage	4.5 V DC ... 32 V DC
Power consumption	≤ 1.5 W (without load)
MTTFd: mean time to dangerous failure	230 years (EN ISO 13849-1) ¹⁾

¹⁾ This product is a standard product and does not constitute a safety component as defined in the Machinery Directive. Calculation based on nominal load of components, average ambient temperature 40 °C, frequency of use 8760 h/a. All electronic failures are considered hazardous. For more information, see document no. 8015532.

Mechanical data

Weight	2.92 kg
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¹⁾ These values were measured at an ambient temperature of 25 °C. There may be variations at other temperatures.

²⁾ Average values, which depend on the application.

³⁾ The service life depends on the type of load. This is influenced by environmental conditions, the installation location, the measuring range in use, the traversing speed, and acceleration.

Measuring wire material	Highly flexible stranded steel 1,4401 stainless steel V4A
Measuring wire diameter	1.35 mm
Weight (measuring wire)	7.1 g/m
Housing material, wire draw mechanism	Aluminum (anodised), plastic
Spring return force	15 N ... 20 N ¹⁾
Length of wire pulled out per revolution	334.1 mm
Life of wire draw mechanism	Typ. 1,000,000 cycles ^{2) 3)}
Actual wire draw length	5.2 m
Wire acceleration	70 m/s ²
Operating speed	8 m/s
Mounted encoder	AHM36 SSI, AHM36A-S3PM013X12, 1097369
Mounted mechanic	MRA-F130-105D2, 6028626

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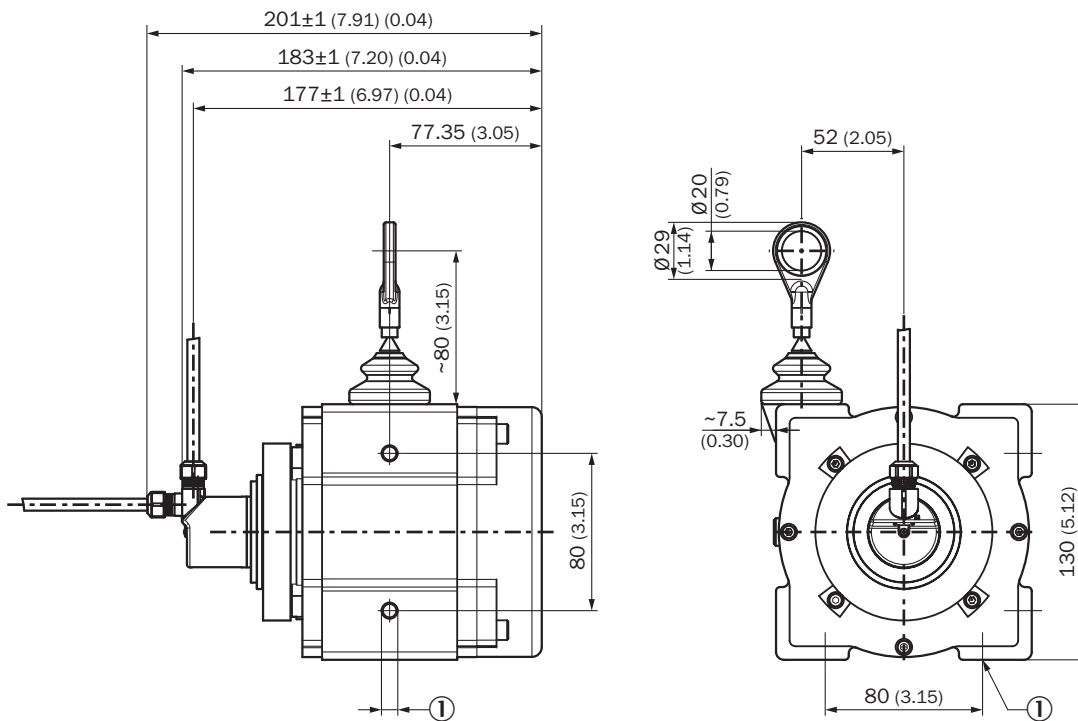
Ambient data

EMC	According to EN 61000-6-2 and EN 61000-6-3
Enclosure rating	IP64, mounted mechanic IP66, Encoder (IEC 60529) IP67, Encoder (IEC 60529)
Operating temperature range	-30 °C ... +70 °C

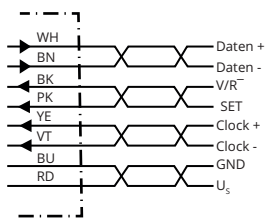
Classifications

ECLASS 5.0	27270590
ECLASS 5.1.4	27270590
ECLASS 6.0	27270590
ECLASS 6.2	27270590
ECLASS 7.0	27270590
ECLASS 8.0	27270590
ECLASS 8.1	27270590
ECLASS 9.0	27270590
ECLASS 10.0	27270613
ECLASS 11.0	27270503
ECLASS 12.0	27270503
ETIM 5.0	EC001486
ETIM 6.0	EC001486
ETIM 7.0	EC001486
ETIM 8.0	EC001486
UNSPSC 16.0901	41112113

Dimensional drawing (Dimensions in mm (inch))











PIN assignment



PIN	Wire colors (cable connection)	Signal	Explanation
1	Brown	Data -	Interface signals
2	White	Data +	Interface signals
3	Black	V/R	Sequence in direction of rotation
4	Pink	SET	Electronic adjustment Interface signals
5	Yellow	Clock +	Interface signals
6	Purple	Clock -	Interface signals
7	Blue	GND	Ground connection
8	Red	U _s	Operating voltage
		Screen	Screen connected to housing on encoder side. Connected to ground on control side.

Recommended accessories

Other models and accessories → www.sick.com/HighLine

	Brief description	Type	Part no.
Programming and configuration tools			
	USB programming unit, for programmable SICK encoders AFS60, AFM60, DFS60, VFS60, DFV60 and wire draw encoders with programmable encoders	PGT-08-S	1036616
	Programming unit display for programmable SICK DFS60, DFV60, AFS/AFM60, AHS/AHM36 encoders, and wire draw encoder with DFS60, AFS/AFM60 and AHS/AHM36. Compact dimensions, low weight, and intuitive operation.	PGT-10-Pro	1072254
Wire draw mechanism			
	HighLine wire draw mechanism for servo flange with 6 mm shaft, measuring range 0 m ... 5 m	MRA-F130-105D2	6028626
Flanges			
	Flange adapter for HighLine wire draw mechanisms, adaption of face mount flange with centering hub 20 mm to 50 mm servo flange, Aluminum, including 3 countersunk screws M3 x 10	BEF-FA-020-050WDE	2073776
Other mounting accessories			
	Joint ball for later insertion in wire end ring with 20 mm diameter. The use of this joint ball enables movement in multiple levels of freedom.	Joint protection for wire rope BTF/PRF/MRA	5318683
	Compressed air attachment for MRA-F080... and MRA-F130... HighLine wire draw mechanism	MRA-F-P	6073769
Plug connectors and cables			
	<ul style="list-style-type: none"> Connection type head A: Female connector, M12, 8-pin, straight Connection type head B: Male connector, D-Sub, 9-pin, straight Signal type: SSI Cable: 0.5 m, 8-wire, PUR, halogen-free Description: SSI, shielded, Programming cable for PGT-08-S and PGT-10-S programming tool Note: Suitable for use with SSI interfaces, not suitable for use with SSI + Incremental interface or SSI + Sin/Cos., programming adapter cable for programming tool PGT-10-Pro and PGT-08-S 	DSL-2D08-G0M5AC2	2048439
	<ul style="list-style-type: none"> Connection type head A: Male connector, M12, 8-pin, straight, A-coded Signal type: Incremental Cable: CAT5, CAT5e Description: Incremental, shielded, Head A: male connector, M12, 8-pin, straight, A coded, shielded, for cable diameter 4 mm ... 8 mm Head B: - Operating temperature: -40 °C ... +85 °C Connection systems: IDC quick connection Permitted cross-section: 0.14 mm² ... 0.34 mm² 	STE-1208-GA01	6044892

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We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is “Sensor Intelligence.”

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