TOSHIBA

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TCS-NET GENERAL PURPOSE INTERFACE

Model name:

TCS-NET General Purpose Interface

TCB-IFCG1TLE (TCB-IFCG2TLE)

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- Thank you very much for purchasing this TOSHIBA TCB-IFCG1TLE (TCB-IFCG2TLE).
- Please read this manual carefully beforehand for proper installation of the TCB-IFCG1TLE
- (TCB-IFCG2TLE).

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1 Precautions for Safety

Manual readers

This manual is intended for those who have the required knowledge/Qualifications for electric or control and are in charge of any of the following:

- Installation of the product
- Design of the control system
- Management of the site

■ Agreements for use of this product

(1) Scope of warranty

If a failure occurs in this product as a result of our fault or negligence we will provide replacement or repair of the product.

We will not be responsible if the fault occurs as a result of any of the following.

- The product was handled or used under conditions/environment that are not specified in this manual.
- The failure was caused by aspects outside of this product.
- The product was altered or repaired by persons other than Toshiba Carrier.
- The product was not used in accordance with its original purpose.
- The cause of the failure was not foreseeable with our scientific and technical levels at the time of shipping.
- The failure is due to a natural calamity, disaster, or the like.

The warranty mentioned here shall cover only this product, and any damage and losses resulting from the failure of this product shall be excluded from the scope of warranty.

(2) Restrictions of liability

In no event shall we be liable for any special, indirect, or consequential damage arising out of or in connection with the use of this product.

(3) Conditions for use of this product

- When this product is to be used in combination with other products, the dealer or qualified professional shall check the applicable standards, specifications, laws, and regulations beforehand. The dealer or qualified professional shall also verify that this product conforms to the customer's system, machines, and/or equipment in which this product is to be used. If the dealer or qualified professional fails to do so, we shall not be responsible for the conformity of this product.
- When you wish to use this product for any of the following purposes, be sure to consult our sales staff and use this product with a margin of rating and performance, as well as take appropriate safety measures for safety circuit, mechanism, etc. that will minimize danger in case of a failure.
 - * Use this product outdoors or for purposes that may cause latent chemical contamination or electrical interference or use under conditions/environment that are not specified in this manual.
 - * Use this product in nuclear power control facilities, incineration facilities, railway/airline/vehicle facilities, medical equipment, amusement machines, safety devices, and equipment/facilities that are restricted by administrative organizations and/or respective industries.
 - * Use this product in systems, machines, or equipment that may pose a danger to human life or properties.
 - * Use this product in systems or facilities that require high reliability, such as gas/water/electricity supply systems and non-stop operation systems.
 - * Use this product for other purposes that require a high level of safety.
- Thoroughly understand and strictly observe all prohibitions and precautions for use stated in this manual to prevent contingent damage or losses to you or other persons due to improper use of this product.

(4) Changes to specifications

The specification described in this manual is subject to change for improvement or other reasons without notice. Contact our sales staff to confirm the latest specifications of this product.

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- Read these "Precautions for Safety" carefully before installation.
- The precautions described below include important items regarding safety. Observe them without fail.
- After the installation work, perform a trial operation to check for any problem. Explain how to use and maintain the unit to the customer. Ask the customer to keep this Installation Manual.

- Ask an authorized dealer or qualified installation professional to install or reinstall the TCB-IFCG1TLE (TCB-IFCG2TLE).
- Improper installation may result in electric shock or fire.
- Turn off the main power supply switch or breaker before attempting any electrical work. Make sure all power switches are off. Failure to do so may cause electric shock.
- Perform installation work properly according to this Installation Manual. Improper installation may result in electric shock or fire.
- Do not modify the unit.
 Any modification may cause a malfunction, resulting in overheating or fire.

- **Perform wiring correctly in accordance with the specified the current capacity.** Failure to do so may result in short-circuit, overheating, or fire.
- Connect the specified cables for the terminals securely to prevent external forces from affecting them. Failure to do so may result in disconnection, overheating, or fire.

2 Introduction

Applications/Functions/Specifications

Applications

- The TCB-IFCG1TLE is provided with the following input/output ports through which the central controller* can
 control the output ports and read data from the input ports. The TCB-IFCG1TLE enables reading of ON/OFF
 information and sensor data of relay-connected indoor units and general devices, as well as various applied
 controls including voltage control of actuators, motors, etc.
- The TCB-IFCG1TLE also enables sensor-based control of air conditioners such as air conditioner ON/OFF control with the change in digital input values of this board.
- * Full access can be made through the Modbus (TCB-IFMB640TLE) interface. However, RO1, RO2, DI3, and DI6 can be accessed or read from the TOSHIBA BMS central controller such as the 64-way central control remote controller (TCB-SC642TLE2).
- Inputs and outputs are connected to an appropriate device in the external circuit. Digital inputs and outputs can handle binary values and analog inputs, outputs can handle linear values.



 Compatible Air Conditioners S-MMS, S-HRM, Mini-SMMS, DI, SDI EN

Specifications

Power supply	15 VDC ±5%
Power consumption	4 W
Operating temperature/humidity	0 to 40 °C, 20 to 85% RH
Storage temperature	-20 to 60 °C
Chassis material	Galvanized sheet metal 0.8t (no coating)
Dimensions	66 (H) × 170 (W) × 200 (D) mm
Mass	820 g

■ External View



	Parts name	Specifications		Parts name	Specifications
1	Case	Galvanized sheet metal	5	Grommet	C30-SG20A
2	Case lid	Galvanized sheet metal	6	Grommet	C30-SG20A
3	Grommet	C30-SG20A	7	Grommet for power supply	C30-SG20A
4	Grommet	C30-SG20A	8	DC Jack	MJ-40

3 Before Installation

Check the following package contents.

No.	ltem	Quantity	Remarks
1	TCB-IFCG1TLE (TCB-IFCG2TLE)	1	
2	Installation Manual	1	
3	Screw	4	M4 x 12mm tapping screws

Use the following wiring materials to connect the signal lines and power lines. (Procured on site)

No.	Line		Description		
		Туре	2-core shield wires		
1		Wire size	1.25 mm ² , 1000m max.		
I	100-LINK	Length	2.00 mm ² , 2000m max. (Total Length of TCC-LINK Network, includes indoor/outdoor connection.)		
		Туре	Multi-core wire		
2	Signal	Wire size	Stranded wire, single wire *1 0.08097 mm ² to 3.309 mm ²		
		Length	(AWG28 to AWG12) Max. 20 m *2		
3	Power	Specified by AC	adaptor		

*1 Use shielded wire according to the installation environment.

Normally PVC cable is recommended. The conductor diameter should be approximately 0.7 mm and its resistance should be $60\Omega/km$. For 2-core cable, the outer diameter should be approximately 5 mm.

*2 Varies with use environment and conditions.

An AC adaptor unit for this product must meet the following requirements and be procured locally.

REQUIREMENT

- Output: 15 V ±5%
- Current: 0.5 A or more
- Shall conform to applicable safety standards (including EN60950-1 or IEC 60950-1, etc), EMI standards (EN550022 and EN61000-3), and EMS standards (including EN50024, (EN61204-3), and EN61000-4).
- Shall meet environmental conditions and required lifetime.
- DC Plug 2.1mmØ (inner diameter)
 - 5.5mmØ (outer diameter) 10mm (length)



Recommended product is

Model name: UI312-1508 produced by UNIFIVE TECHNOLOGY CO., LTD

Homepage addresses of UNIFIVE TECHNOLOGY CO., LTD are

http://www.unifive-us.com/, http://www.unifive.com.tw/, http://www.unifive.co.kr/, http://www.unifive.com/ or http://www.unifive-c.com/.

4 Installation

TCB-IFCG1TLE (TCB-IFCG2TLE) Installation Method and Orientation

There are five orientations of Surface/Wall Mount that the TCB-IFCG1TLE (TCB-IFCG2TLE) can be installed, these are shown below.

NOTE

Use screws supplied for installation of device.



REQUIREMENT

Do not install the unit in any of the following places.

- Humid or wet place
- Dusty place
- Place exposed to direct sunlight
- Place where there is a TV set or radio within one meter
- Place exposed to rain (outdoors, under eaves, etc.)

Installation Space and Maintenance Space

A side space for connecting through cable inlets and an upper space for maintenance must be reserved before installation.

The other sides can be adjacent to surrounding objects.



5 Connection of Power cables/Earth wires/ Signal wires

- Power lines have polarity.
- The TCC-LINK signal lines have no polarity.

REQUIREMENT

Disconnect the AC adaptor for this appliance from the main power supply.

• The AC adaptor for this appliance must be connected to the main supply by a circuit breaker or switch with a contact separation of at least 3 mm.

■ Power cables/Earth wires/Signal wires

Connect power cables, earth wires, and signal wires to the specified terminals on the terminal block as shown below.



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To connect a wire to a wiring terminal on the signal terminal block, insert a screwdriver or the like into a wiring terminal opening hole at an angle of 45 degrees and raise the screwdriver end to open the wiring terminal as shown below. Insert a wire into the open wiring terminal in this state, and then lower the screwdriver end and remove from the terminal opening hole.



Wiring Connection

The following displays an example of the TCB-IFCG1TLE connection to the TCC-LINK Network.

The TCC-LINK communication lines are connected to the U1 and U2 terminal blocks on the TCB-IFCG1TLE board as shown below.

Communication lines are connectable for both wires between indoor units and between outdoor unit and indoor units and for central control wires.

NOTE

The TCB-IFCG1TLE device can be connected to the TCC-LINK network on the indoor side using the U1 & U2 connections, OR on the outdoor side via the U3 & U4 connections.

For connection to external devices through digital inputs/outputs and analog inputs/outputs, refer to "Connection to External Devices" in "8 Input/Output Specifications"

Shield earthing

The shield of the TCC-LINK Network wire should be connected on the air conditioner side and left open and insulated at the TCB-IFCG1TLE side.

• U1 and U2 have no polarity.



Connecting HA Compatible Air Conditioner (When connecting to an air conditioner with JEMAcompliant HA terminals)

- (1) Set SW5-2 = OFF, SW5-3 = ON and SW5-4 = OFF on this board.
- (2) Detach the panel of the indoor unit to be connected. Connect the 4 Pin plug with four wires (length must be 1.9 m or less, insulator thickness must be 1 mm or more, procured locally) to the 4 Pin HA connector on the control board of the indoor unit. Consult the manufacturer of the air conditioner about the location of the HA terminals and the installation method.
- (3) Connect 1, 2, 3, and 4 of the four wires to RO1+, RO1-, DI3+, and DI3-, respectively.



6 Setting



1. Setting Terminator Resistor for the TCC-LINK Communication Line

The TCC-LINK consists of TCB-IFCG1TLE units only. When no multiple air conditioners or custom air conditioners are connected, set SW6-1 of only one TCB-IFCG1TLE unit to ON and insert a 100-ohm terminator resistor into the TCC-LINK bus. SW6-2 is not used.



A CAUTION

Switch settings are ONLY registered at power ON and when the reset switch has been pressed. When changing DIP Switch settings, be sure to either power down, or press reset switch SW7 to enable changes to be registered.

2. Setting SW5

SW5 is used for address mode, relay output type, and link operation settings.

	SV	٧5					
ON OFF							
	1	2	3	4	5	6	•

SW5-1: Address setting selection

OFF: Address is set with SW1 and SW2 ON: Address is set by the central controller

* For details, see (1) and (2) in "3. Setting Addresses Using SW1 and SW2".

SW5-2: RO1/RO2 discrete output selection

OFF: Pulse type ON: Static type

SW5-3: RO1/RO2 discrete output pulse type selection

OFF: 2 pulse outputs selection, ON: HA selection (ON/OFF alternatively)

SW5-4: RO2 discrete output polarity selection

* For details, see the table in "1. Functions" in "Digital Inputs and Outputs".

SW5-5: OFF or ON

SW5-6: OFF or ON

* For details, see the table in "3. Functions of DI4 and DI1 (TCB-IFCG1TLE only)" in "Digital Inputs and Outputs".

3. Setting Addresses Using SW1 and SW2

	SW1	SW2
ON OFF		
	1234	1234

An address set with SW1 and SW2 corresponds to the unit number of an indoor unit. When two or more general purpose interface units are used, do not set duplicated addresses. Always set SW2-3 and SW2-4 to OFF.

(1) When setting central control addresses from the central controller

Set SW5-1 to ON.

This setting is available when setting or changing central control addresses from the central controller for a system containing VRF, DI/SDI indoor units, and the general purpose interface. Set a desired unit number with SW1 and SW2 according to the switch settings in the table below. The line address is registered as 31. At this time, the central control address of the general purpose interface is set by the central controller.

Example) When central control address is set to 1 with SW1 and SW2, the unit number of the general purpose interface is 31-1.

(2) When setting central control addresses using SW1 and SW2

Set SW5-1 to OFF.

An address set with SW1 and SW2 is the central control address of the general purpose interface. Set central control addresses according to the requirement of the customer. The line address is registered as 31.

Example) When central control address is set to 5 with SW1 and SW2, the unit number of the general purpose interface is 31-5 and the central control address is 5.

When SW5-1 is set to OFF, the central controller cannot set any central control addresses. Set central control addresses different from those of indoor units.

Address		SV	V1		S١	N2	Addroop		S١	V1		S١	SW2			S١	V1		S٧	V2	Address		S١	W1		SV	N2
Address	1	2	3	4	1	2	Address	1	2	3	4	1	2	Address	1	2	3	4	1	2	Address	1	2	3	4	1	2
1							17					•		33						٠	49					•	•
2	•						18	•				•		34	٠					٠	50	٠				•	٠
3		٠					19		٠			•		35		•				٠	51		•			•	٠
4	•	•					20	٠	٠			•		36	٠	٠				٠	52	٠	٠			•	٠
5			•				21			•		•		37			•			٠	53			•		•	٠
6	•		•				22	٠		•		•		38	•		٠			٠	54	٠		•		•	•
7		•	•				23		٠	•		•		39		٠	•			٠	55		•	•		•	•
8	•	•	•				24	•	٠	•		•		40	•	•	•			٠	56	٠	•	•		•	٠
9				٠			25				٠	٠		41				•		۲	57				•	•	•
10	•			٠			26	•			٠	•		42	•			•		٠	58	٠			•	•	•
11		٠		٠			27		٠		٠	•		43		•		٠		٠	59		•		•	•	٠
12	•	•		٠			28	٠	٠		٠	•		44	•	٠		•		٠	60	٠	•		•	•	•
13			•	٠			29			•	٠	•		45			•	•		٠	61			•	•	•	•
14	•		•	٠			30	•		•	٠	•		46	•		•	٠		٠	62	٠		•	•	•	٠
15		•	•	٠			31		٠	•	٠	•		47		٠	٠	•		٠	63		٠	٠	٠	•	•
16	•	•	•	•			32	•	٠	•	•	•		48	•	٠	•	•		٠	64	•	•	•	•	•	•

▼ Setting central control addresses

* • shows that the corresponding switch of SW1 and SW2 is set to ON.

7 Trial Operation Check

■ Before starting trial operation

Check before starting trial operation

Set all Indoor unit and TCB-IFCG1TLE central control addresses (DN03).

NOTE

These central control address MUST be different for ALL indoor units in a central control network.

• Connect one central controller or one Modbus System (TCB-IFMB640TLE+one Master) to TCC-LINK BUS.

■ Trial operation

Operate the central controller and check the communication status between TCB-IFCG1TLE and central controller. Check that LED23 lights up when Relay 1 is turned on and goes out when Relay 1 is turned off. When controlling from Modbus System, check that the DI, RO, AI and AO values of TCB-IFCG1TLE are correct. For details, refer to the specifications of TCB-IFMB640TLE.

8 Input/Output Specifications

■ Digital Inputs and Outputs

1. Functions

The following signals can be set and their states can read through the Modbus (TCB-IFMB640TLE) interface. However, RO1, RO2 (*1), DI3, and DI6 can be accessed from a central controller such as the 64-way central control remote controller (TCB-SC642TLE2).

DI6, DI5, DI4, DI1, DI2 and DI3 are photocoupler input signals. Transmit these input signals through contacts, a switch, or a sink device.

For details of these signals, see the "Connection to External Devices".

Signal cla	ssification	Port name	Data item	TCB-IFCG1TLE	TCB-IFCG2TLE
Digital output	Relay contact output	DO1 DO2	Output type	"a" or "b" contact selectable	"a" or "b" contact selectable
		DO3	Output point	4	2
		004	Maximum contact current	1 A	1 A
			Maximum contact voltage	250 VAC 30 VDC	250 VAC 30 VDC
Digital input	Type 1	DI1	Input type	Photocoupler insulation	Photocoupler insulation
		DI2 DI3	Number of input points	6	1
		DI4	Input resistance	100 Ω	100 Ω
		Port name DO1 DO2 DO3 DO4 Maxi Maxi Maxi D11 D12 D13 D14 D14 D15 D14 D15 D16 Curre Maxi ON c	Minimum input ON current	2 mA	2 mA
			Maximum allowable input ON current	30 mA	30 mA
			Maximum input OFF current	0.05 mA	0.05 mA

Connector	Signal name	SW5 -2	SW5 -3	SW5 -4	Operation	In/ Out
RO1+	Relay 1 ch output for				Relay contact output	
RO1-	interface	face OFF OFF * Normally open. Closed for 250 ms when Relay request is turned ON. (*1)				
		OFF	ON	*	Normally open. Closed for 250 ms each time Relay 1 setup request is turned ON or OFF. HA output type (*1)	Out
		ON	*	*	Normally open. Continuously closed when Relay 1 setup request is ON, and opened when Relay 1 setup request is OFF. (*2)	
R02;+	Relay 2 ch output for				Relay contact output	
R02-	general purpose interface	OFF	OFF	OFF ON Normally closed. Opened for 250 ms when Relay request is turned OFF. (*1)		
		OFF	OFF	OFF Normally open. Closed for 250 ms when Relay 1 setup request is turned OFF. (*1)		
		OFF	ON	*	Normally open. Closed when Relay 2 setup request is ON, and opened when Relay 2 setup request is OFF.	
		ON	*	*	Normally open. Closed when Relay 2 setup request is ON, and opened when Relay 2 setup request is OFF.	
RO3+ RO3- (TCB-IFCG1TLE only)	Relay 3 ch output for general purpose interface	*	*	*	Relay contact output. Normally open. Closed when Relay 3 setup request is ON, and opened when Relay 3 setup request is OFF.	Out
RO4+ RO4- (TCB-IFCG1TLE only)	Relay 4 ch output for general purpose interface	*	*	*	Relay contact output. Normally open. Closed when Relay 4 setup request is ON, and opened when Relay 4 setup request is OFF.	Out

Connector	Signal name	SW5 -2	SW5 -3	SW5 -4	Operation	In/ Out		
DI5 (TCB-IFCG1TLE only)	On/off input for gener	al purpo	ose interf	ace	Used for Relay 1 ON/OFF input setting at hand. This signal switches on and off of Relay 1 when DI5 is opened for more than 100 ms and then closed for 100 ms. The output mode depends on SW5-1, -2 and -3. However, when the on-hand setting is disabled through TCC-LINK, this port setting is not available.	IN		
DI6 (TCB-IFCG1TLE only)	Alarm input for genera	al purpo	se interf	ace	Alarm input Closed signal indicates an alarm			
DI4 (TCB-IFCG1TLE only)	Din2 input for general	l purpos	e interfa	се	Din2 input	IN		
DI1 (TCB-IFCG1TLE only)	Din3 input for general	l purpos	e interfa	се	Din3 input	IN		
DI2 (TCB-IFCG1TLE only)	Din4 input for General Purpose I/F				Din4 input	IN		
DI3	Din1 input for general input	l purpos	e interfa	ce HA	HA monitor input. Closed signal shows operation and open signal shows operation stop.	IN		

(*1) Can be controlled by the central control remote controller, BMS central controller (such as the 64-way central control remote controller, or Modbus (TCB-IFMB640TLE). When DI3 contact input is ON, no transfer pulse is output even if ON instruction is issued. When DI3 contact input is OFF, no transfer pulse is output even if OFF instruction is issued. At this time, Relay 2 control through Modbus (TCB-IFMB640TLE) is disabled.

(*2) Status request response indicates the contact state, but does not indicate the DI3 state.

2. Connecting Relay-Controlled Devices

With respect to relay contacts of TCB-IFCG1TLE, there are four output types of the ON set signal and OFF reset signal sent to a device to be controlled, as described in "1. Functions." Choose the most suitable type. For details, see the examples of relay circuit and the description of functions.

The figure below shows the states of relay contacts of RO1, RO2, RO3, and RO4.



3. Functions of DI4 and DI1 (TCB-IFCG1TLE only)

The input states of the DI4 and DI1 ports can be acquired through the Modbus (TCB-IFMB640TLE) interface. Indoor units can be controlled (for operation stop, etc.) according to the DI4 and DI1 input states by the setting for Case 2 in the following table.

Caso	SW5-		Functions of DI4 and DI6	Local linkage	
Case	-5	-6		Local Illikage	
1	OFF	OFF	DI4 and DI1 input states can be acquired through the Modbus (TCB-IFMB640TLE) interface.	Not provided	
2	ON	OFF	DI4 and DI1 input states can be acquired through the Modbus (TCB- IFMB640TLE) interface. When the DI4 input state has changed from "current ON" to "current OFF" it is notified simultaneously through the TCC-LINK line to turn off all indoor units. When the DI1 input state has changed from "current ON" to "current OFF", all indoor units of group address 1 are turned off through the TCC-LINK line.	Provided	
3	OFF	ON	SWART entry setup mode	Provided	
4	ON	ON	Reserved		

Analog Inputs and Outputs

1. Functions

The following table lists available analog inputs and outputs. Input states of 4-channel analog input signals can be acquired, and 2-channel analog output signals can be output through the Modbus (TCB-IFMB640TLE) interface.

Signal cla	assification	Port name	Data item	TCB-IFCG1TLE	TCB-IFCG2TLE
Analog input	Type 1 Temperature measurement (thermistor input)	AI3 AI4	Input type	A/D converter input	
			Number of input points	2	0
			Thermistor	5 KΩ, YSI's product Each series of 44000, 45000, 46000, 48000, 55000 and 44900.	
			Measurement error	±0.4°C (excluding thermistor measurement error)	
			Measurement range	-10 to 90°C	
	Type 2 0-10V range	A15 A16	Input type	Resistor-divided A/D converter input	Resistor-divided A/D converter input
			Number of input points	2	2
			Resolution	10 bits	10 bits
			Allowable input voltage range	0.0 V to 10.0 V	0.0 V to 10.0 V
			Input resistance	3 ΚΩ	3 ΚΩ
			Input connectable output resistance	50 Ω or less	50 Ω or less
			Conversion time	160 mS	160 mS
			Conversion error	± (Input voltage x 0.008 + 0.05) V	± (Input voltage x 0.008 + 0.05) V
Analog output	0-10V range	AO2 AO3	Output type	Class-C push-pull	
			Number of output points	2	0
			Resolution	8 bits	
			Output voltage range	0.0 V to 10.0 V	
			Maximum output source current	10 mA	
			Output connectable load resistance	1 K Ω or more	
			Conversion time	10 µS	
			Conversion error	± (Input voltage x 0.008 + 0.12) V	

Terminal name	Input/out	put name	Use and devices to be connected	Remarks	
AI3+	CH1 thermistor input (TCB- IFCG1TLE only)	Analog Input CH1	Thermistor: Use the YSI's product (5 Kohms) or equivalent	Values converted to Celsius temperature can be read to one decimal place through the Modbus (TCB-IFMB640TLE) interface.	
Al3-	AI3 GND				
AI4+	CH2 thermistor input (TCB- IFCG1TLE only)	Analog Input CH2	Thermistor: Use the YSI's product (5 Kohms) or equivalent	Values converted to Celsius temperature can be read to one decimal place through the Modbus (TCB-IFMB640TLE) interface.	
Al4-	AI4 GND				
AI5+	0-10 V DC input	Analog Input CH3	0 to 10 V. For general sensors The buffer output is connected.	Allocation of the Modbus (TCB-IFMB640TLE) input register (R) Values up to the third decimal place can be transmitted.	
AI5-	AI5 GND				
AI6+	0-10 V DC input	Analog Input CH4	0 to 10 V. For general sensors The buffer output is connected.	Allocation of the Modbus (TCB-IFMB640TLE) input register (R) Values up to the third decimal place can be transmitted.	
Al6-	AI6 GND				
AO2+	0-10 V DC output (TCB- IFCG1TLE only)	Analog Output CH1	0 to 10 V. For general actuators and input buffers Connected to the buffer input, resistance load, etc.	Allocation of the Modbus (TCB-IFMB640TLE) holding register (R/W) Values up to the third decimal place can be transmitted.	
AO2-	AO2 GND				
AO3+	0-10 V DC output (TCB- IFCG1TLE only)	Analog Output CH2	0 to 10 V. For general actuators and input buffers Connected to the buffer input, resistance load, etc.	Allocation of the Modbus (TCB-IFMB640TLE) holding register (R/W) Values up to the third decimal place can be transmitted.	
AO3-	AO3 GND				

Connection to External Devices

This product supports versatile applications including air conditioning through connections to various external devices such as sensors, key switches, drive circuit control input/output signals, and home automation equipment. Observe the following precautions when connecting this product to external devices.

General safety precautions to be observed in the circuit design process

- Be sure to install a safety circuit in the external control circuit so that the system will operate safely in the event of a malfunction or abnormality occurring in this product or a abnormality as a result of external factors.
- Output signals of this product may be kept ON or OFF due to fusing or burnout of the output relay or damage of the output transistor. To protect against this problem, be sure to provide a safety circuit in the external control circuit so that the entire system operates safely.
- Take fail-safe measures at the user side in case of a signal line disconnection or an abnormal signal due to power interruption.
- The life of output relays depends greatly on the contact open/close conditions. When using them, be sure to verify the performance with actual relays under actual use conditions and then use them within the number of open/close times that will not affect the relay performance. Continuous use of a deteriorated relay may result in an insufficient insulation between circuits or a burnout of the relay.

General precautions on system start-up

- For systems that have a load that could be dangerous to humans and/or has equipment connected to the output circuit, be sure to disconnect the output wiring temporarily and then perform the operation test.
- Before turning on the power supply, make sure that electrical specifications and wiring are all correct.

REQUIREMENT

- The electrical circuit to be connected to this product must be provided on the power supply secondary side and
 operate at a voltage of 42 V or less.
- To protect the signals from noise interference use the correct shielded cable for wiring.
- · Connection to external relay

To control the power supply primary side of an external circuit by the relay outputs RO1, RO2, RO3, and RO4 of this product, connect the control coil of the IEC-approved relay to RO1 to RO4 to achieve reinforced insulation from the power supply primary side including the external circuit and control the power supply primary side by the IEC-approved relay contacts.



Reinforced insulation between X1 control coil side circuit and primary side circuit of the power supply including X1 contact.

Relay connection

▼ Noise reduction for relay output

When opening/closing a circuit of inductive load, connect a surge killer, diode or varistor in parallel with the load as shown below.

	Circuit examples	Application		Characteristics	
	Circuit examples	AC	DC	Characteristics	
Capacitor-resistor system	Inductive load	Y	Y	When the load is a relay or solenoid, its operate time is delayed.	
Diode system	Inductive load	Ν	Y	The operate time is more delayed than the capacitor-resistor system.	
Varistor system	C Inductive load	Y	Y	Some operate time is needed.	

▼ RO1, RO2, RO3, and RO4 contacts

Contacts are directly output.



EN

Examples of relay contact connection

Refer to "2. Connecting Relay-Controlled Devices"



* Xn shows the control coil of an auxiliary relay, and $Xn \bigcirc$ shows the contact of auxiliary relay Xn.

d

▼ Examples of digital input connection



360Ω

 $\tau t \tau$





REQUIREMENT

Connect external connecting point groups AI5-/AI6-/AI7-/AI8- and AO2-/AO3-/AO4-/AO5- to the same earth point in each power supply system.

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▼ Examples of analog output





■ Advanced conjunction function

Set SW5-5 to OFF and SW5-6 to ON.

Connect the SWART connector CN5 on this board to the RS232C connector of the PC, and download several setting files to this product from the dedicated PC tool software. Then collaborative operation among various input ports, air conditioners, and relay contacts RO1 to RO4 can be set in detail.

For how to download the setting files and their contents, see the manual specified separately.

For the detail data, contact your dealer.

■ Indication of LEDs

The following LEDs light as follows:

LED No.	LED color	Lighting condition
D10	Red	Lights while power is supplied to this board.
D11	Yellow	Lights for 0.5 seconds during TCC-LINK transmission.
D12	Red	Lights while TCC-LINK transmission is halted.

MEMO

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