



Product designation
Product type designation

Power contactor
BF12

Contact characteristics

Number of poles	Nr.	4
Rated insulation voltage U_i IEC/EN	V	690
Rated impulse withstand voltage U_{imp}	kV	6
Operational frequency	min	Hz 25
	max	Hz 400
IEC Conventional free air thermal current I_{th}	A	28
Operational current I_e	AC-1 ($\leq 40^\circ\text{C}$)	A 28
	AC-1 ($\leq 55^\circ\text{C}$)	A 23
	AC-1 ($\leq 70^\circ\text{C}$)	A 20
	AC-3 ($\leq 440\text{V} \leq 55^\circ\text{C}$)	A 12
	AC-4 (400V)	A 7.9
Rated operational power AC-1 ($T \leq 40^\circ\text{C}$)	230V	kW 10
	400V	kW 18
	500V	kW 23
	690V	kW 32
IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 1 poles in series	$\leq 24\text{V}$	A 17
	48V	A 15
	75V	A 13
	110V	A 6
	220V	A –
IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 2 poles in series	$\leq 24\text{V}$	A 20
	48V	A 20
	75V	A 18
	110V	A 13
	220V	A 1
IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 3 poles in series	$\leq 24\text{V}$	A 22
	48V	A 22
	75V	A 20
	110V	A 16
	220V	A 11
IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 4 poles in series	$\leq 24\text{V}$	A 20
	48V	A 20
	75V	A 20
	110V	A 16
	220V	A 12

IEC max current I_e in DC3-DC5 with L/R ≤ 15ms with 1 poles in series

≤24V	A	12
48V	A	11
75V	A	10
110V	A	2
220V	A	–

IEC max current I_e in DC3-DC5 with L/R ≤ 15ms with 2 poles in series

≤24V	A	15
48V	A	13
75V	A	12
110V	A	8
220V	A	2

IEC max current I_e in DC3-DC5 with L/R ≤ 15ms with 3 poles in series

≤24V	A	18
48V	A	18
75V	A	15
110V	A	12
220V	A	6

IEC max current I_e in DC3-DC5 with L/R ≤ 15ms with 4 poles in series

≤24V	A	15
48V	A	15
75V	A	15
110V	A	16
220V	A	7

Short-time allowable current for 10s (IEC/EN60947-1)

A	150
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Protection fuse

gG (IEC)	A	32
aM (IEC)	A	12

Making capacity (RMS value)

A	120
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Breaking capacity at voltage

440V	A	96
500V	A	96
690V	A	94

Resistance per pole (average value)

mΩ	2.5
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Power dissipation per pole (average value)

I _{th}	W	2
AC-3	W	0.4

Tightening torque for terminals

min	Nm	1.5
max	Nm	1.8
min	I _{bin}	1.1
max	I _{bin}	1.5

Tightening torque for coil terminal

min	Nm	0.8
max	Nm	1
min	I _{bin}	0.8
max	I _{bin}	0.74

Max number of wires simultaneously connectable

Nr.	2
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Conductor section

AWG/Kcmil

max	10
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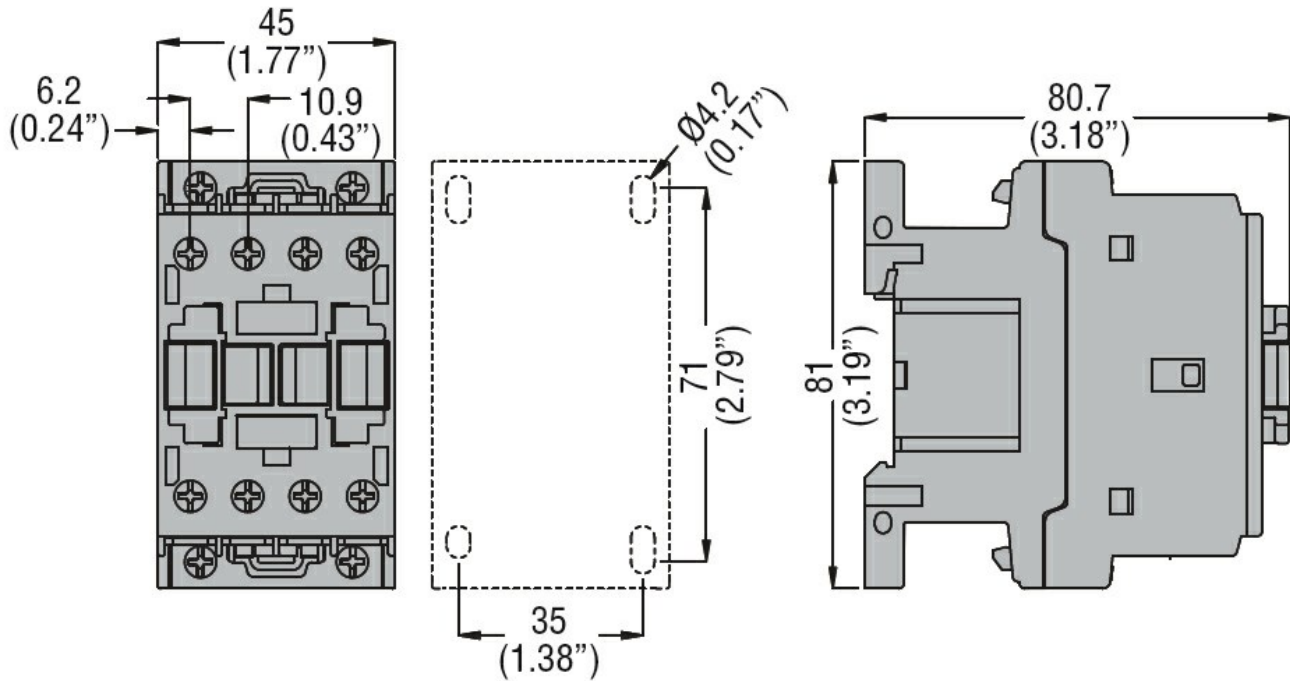
Flexible w/o lug conductor section

min	mm ²	1
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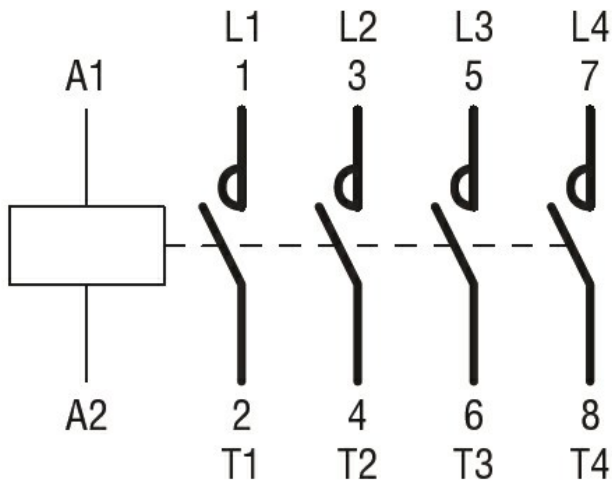
		max	mm ²	6
Flexible c/w lug conductor section		min	mm ²	1
		max	mm ²	4
Flexible with insulated spade lug conductor section		min	mm ²	1
		max	mm ²	4
Power terminal protection according to IEC/EN 60529				IP20 when properly wired
Mechanical features				
Operating position		normal allowable		Vertical plan ±30°
Fixing				Screw / DIN rail 35mm
Weight			g	360
Conductor section	AWG/kcmil conductor section			
		max		10
Operations				
Mechanical life			cycles	20000000
Electrical life			cycles	2000000
Safety related data				
Performance level B10d according to EN/ISO 13489-1		rated load mechanical load	cycles	2000000
			cycles	20000000
Mirror contacts according to IEC/EN 60947-4-1				yes
EMC compatibility				yes
AC coil operating				
Rated AC voltage at 50/60Hz			V	24
AC operating voltage	of 50/60Hz coil powered at 50Hz			
	pick-up	min	%Us	80
		max	%Us	110
	drop-out	min	%Us	20
		max	%Us	55
	of 50/60Hz coil powered at 60Hz			
	pick-up	min	%Us	85
		max	%Us	110
	drop-out	min	%Us	20
		max	%Us	55
AC average coil consumption at 20°C	of 50/60Hz coil powered at 50Hz			
		in-rush	VA	75
		holding	VA	9
	of 50/60Hz coil powered at 60Hz			
		in-rush	VA	70
		holding	VA	6.5
	of 60Hz coil powered at 60Hz			
		in-rush	VA	75

	holding	VA	9
Dissipation at holding $\leq 20^{\circ}\text{C}$ 50Hz		W	2.5
Max cycles frequency			
Mechanical operation		cycles/h	3600
Operating times			
Average time for U_s control in AC			
	Closing NO		
		min	ms 8
		max	ms 24
	Opening NO		
		min	ms 10
		max	ms 20
	Closing NC		
		min	ms 14
		max	ms 28
	Opening NC		
		min	ms 7
		max	ms 18
UL technical data			
Full-load current (FLA) for three-phase AC motor			
	at 480V	A	11
	at 600V	A	11
Yielded mechanical performance			
for single-phase AC motor			
	110/120V	HP	1
	230V	HP	2
for three-phase AC motor			
	200/208V	HP	5
	220/230V	HP	5
	460/480V	HP	7.5
	575/600V	HP	10
General USE			
Contactor			
	AC current	A	28
Short-circuit protection fuse, 600V			
High fault			
	Short circuit current	kA	100
	Fuse rating	A	30
	Fuse class		J
Standard fault			
	Short circuit current	kA	5
	Fuse rating	A	70
Ambient conditions			
Temperature			
Operating temperature			
	min	$^{\circ}\text{C}$	-50
	max	$^{\circ}\text{C}$	70
Storage temperature			
	min	$^{\circ}\text{C}$	-60
	max	$^{\circ}\text{C}$	80
Max altitude		m	3000
Resistance & Protection			
Pollution degree			3

Dimensions



Wiring diagrams



Certifications and compliance

Compliance

CSA C22.2 n° 60947-1
CSA C22.2 n° 60947-4-1
IEC/EN/BS 60947-1
IEC/EN/BS 60947-4-1
UL 60947-1
UL 60947-4-1

Certificates

CCC
cULus
EAC

ETIM classification

ETIM 8.0

EC000066 -
Power contactor,
AC switching