



WIRE DRAW ENCODERS



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#### **Ordering information**

| Туре           | Part no. |
|----------------|----------|
| PFG13-P1CM05PP | 1061019  |

Included in delivery: DFS60A-S1PC65536 (1), MRA-G130-105D3 (1)

Product is supplied fully assembled. See individual components for further technical data

Other models and accessories -> www.sick.com/EcoLine

# CE

### Detailed technical data

#### Performance

| Measurement range                | 0 m 5 m                      |
|----------------------------------|------------------------------|
| Encoder                          | Incremental encoders         |
| Resolution (wire draw + encoder) | 0.0058 mm <sup>1) 2)</sup>   |
| Repeatability                    | $\leq 0.2 \text{ mm}^{-3)}$  |
| Linearity                        | $\leq \pm 2 \text{ mm}^{3)}$ |
| Hysteresis                       | ≤ 0.4 mm <sup>3)</sup>       |

<sup>1)</sup> The values shown have been rounded.

<sup>2)</sup> Example calculation based on the PFG08 with HTL Push Pull: 230 mm (wire draw length per revolution - see Mechanical data): 16,384 (pulses per revolution) = 0.014 mm (resolution of wire draw + encoder combination).

<sup>3)</sup> Value applies to wire draw mechanism.

#### Interfaces

| Communication interface               | Incremental / TTL / HTL                  |
|---------------------------------------|--|
| Programmable/configurable             | ✓  |
| Factory setting                       | Factory setting: output level TTL        |
| Electrical data                       |  |
| Connection type                       | Male connector, M12, 8-pin, radial       |
| Supply voltage                        | 4.5 V 32 V                               |
| Power consumption                     | ≤ 0.7 W (without load)                   |
| MTTFd: mean time to dangerous failure | 300 years (EN ISO 13849-1) <sup>1)</sup> |

<sup>1)</sup> This product is a standard product and does not constitute a safety component as defined in the Machinery Directive. Calculation based on nominal load of components, average ambient temperature 40 °C, frequency of use 8760 h/a. All electronic failures are considered hazardous. For more information, see document no. 8015532.

#### Mechanical data

| Weight                                   | 1.1 kg  |
|--|---|
| Measuring wire material                  | Highly flexible stranded steel 1,4401 stainless steel V4A |
| Measuring wire diameter                  | 0.55 mm   |
| Weight (measuring wire)                  | 1.2 g/m   |
| Housing material, wire draw mechanism    | Plastic, Noryl  |
| Spring return force                      | 4.5 N 7 N <sup>1)</sup>                                   |
| Length of wire pulled out per revolution | 385 mm  |
| Life of wire draw mechanism              | Typ. 1,000,000 cycles <sup>2) 3)</sup>                    |
| Actual wire draw length                  | 5.2 m   |
| Wire acceleration                        | 4 m/s <sup>2</sup>  |
| Operating speed                          | 3 m/s   |
| Mounted encoder                          | DFS60, DFS60A-S1PC65536, 1036761                          |
| Mounted mechanic                         | MRA-G130-105D3, 5322779                                   |

 $^{(1)}$  These values were measred at an ambient temperature of 25  $\,^{\circ}\text{C}.$  There may be variations at other temperatures.

<sup>2)</sup> Average values, which depend on the application.

<sup>3)</sup> The service life depends on the type of load. This is influenced by environmental conditions, the installation location, the measuring range in use, the traversing speed, and acceleration.

#### Ambient data

| EMC                         | According to EN 61000-6-2 and EN 61000-6-3                        |
|-----------------------------|---|
| Enclosure rating            | IP50, mounted mechanic<br>IP67, Encoder (IEC 60529) <sup>1)</sup> |
| Operating temperature range | -30 °C +70 °C   |

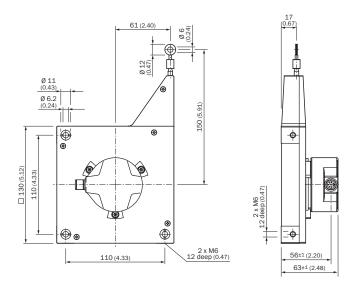
<sup>1)</sup> With mating connector fitted.

### Classifications

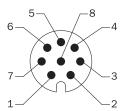
| ECLASS 5.0     | 27270590 |
|----------------|----------|
| ECLASS 5.1.4   | 27270590 |
| ECLASS 6.0     | 27270590 |
| ECLASS 6.2     | 27270590 |
| ECLASS 7.0     | 27270590 |
| ECLASS 8.0     | 27270590 |
| ECLASS 8.1     | 27270590 |
| ECLASS 9.0     | 27270590 |
| ECLASS 10.0    | 27270613 |
| ECLASS 11.0    | 27270503 |
| ECLASS 12.0    | 27270503 |
| ETIM 5.0       | EC001486 |
| ETIM 6.0       | EC001486 |
| ETIM 7.0       | EC001486 |
| ETIM 8.0       | EC001486 |
| UNSPSC 16.0901 | 41112113 |

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#### Dimensional drawing (Dimensions in mm (inch))



#### **PIN** assignment



#### View of M12 male device connector on encoder

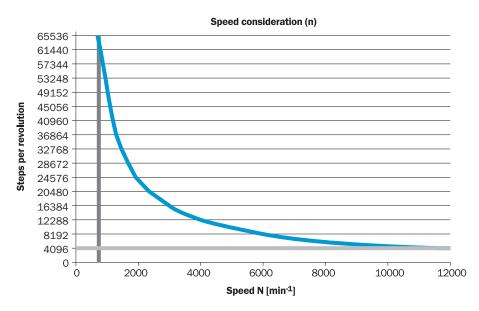
| PIN<br>Male connector M12, 8-pin | PIN<br>Male connec-<br>tor M23, 12-pin | Wire colors (ca-<br>ble connection) | TTL/HTL signal      | Sin/Cos 1.0 V <sub>PP</sub> | Explanation   |
|----------------------------------|--|-------------------------------------|---------------------|-----------------------------|---|
| 1                                | 6                                      | Brown                               | <sup>–</sup> A      | COS-                        | Signal wire   |
| 2                                | 5                                      | White                               | A                   | COS+                        | Signal wire   |
| 3                                | 1                                      | Black                               | Б                   | SIN-                        | Signal wire   |
| 4                                | 8                                      | Pink                                | В                   | SIN+                        | Signal wire   |
| 5                                | 4                                      | Yellow                              | <sup>-</sup> z      | <sup>-</sup> z              | Signal wire   |
| 6                                | 3                                      | Purple                              | Z                   | Z                           | Signal wire   |
| 7                                | 10                                     | Blue                                | GND                 | GND                         | Ground connection   |
| 8                                | 12                                     | Red                                 | +U <sub>S</sub>     | +U <sub>S</sub>             | Supply voltage  |
| -                                | 9                                      | -                                   | N.c.                | N.c.                        | Not assigned  |
| -                                | 2                                      | -                                   | N.c.                | N.c.                        | Not assigned  |
| -                                | 11                                     | -                                   | N.c.                | N.c.                        | Not assigned  |
| -                                | 7 <sup>1)</sup>                        | Orange                              | 0-SET <sup>1)</sup> | N.c.                        | Set zero pulse  |
| Screen                           | Screen                                 | Screen                              | Screen              | Screen                      | Screen connected to<br>housing on encoder<br>side. Connected to<br>ground on control<br>side. |

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| PIN<br>Male connector M12, 8-pin  | PIN<br>Male connec-<br>tor M23, 12-pin | Wire colors (ca-<br>ble connection) | TTL/HTL signal | Sin/Cos 1.0 V <sub>PP</sub> | Explanation |
|---|--|-------------------------------------|----------------|-----------------------------|-------------|
| 1)<br>For electrical interfaces only: M, U, V, W with 0-SET function on PIN 7 on M23 plug. The 0-SET input is used to set the<br>zero pulse to the current shaft position. If the 0-SET input is applied to US for longer than 250 ms after it has previ-<br>ously been open or applied to GND for at least 1,000 ms, the current shaft position is assigned zero pulse signal "Z". |  |                                     |                |                             |             |

### Diagrams

Maximum revolution range



#### **Recommended accessories**

Other models and accessories -> www.sick.com/EcoLine

|              | Brief description  | Туре           | Part no. |  |  |  |
|--------------|--|----------------|----------|--|--|--|
| Programming  | Programming and configuration tools  |                |          |  |  |  |
|              | USB programming unit, for programmable SICK encoders AFS60, AFM60, DFS60, VFS60, DFV60 and wire draw encoders with programmable encoders   | PGT-08-S       | 1036616  |  |  |  |
|              | Programming unit display for programmable SICK DFS60, DFV60, AFS/AFM60, AHS/<br>AHM36 encoders, and wire draw encoder with DFS60, AFS/AFM60 and AHS/AHM36.<br>Compact dimensions, low weight, and intuitive operation. | PGT-10-Pro     | 1072254  |  |  |  |
| Wire draw me | Wire draw mechanism  |                |          |  |  |  |
| 100          | EcoLine wire draw mechanism for servo flange with 6 mm shaft, measuring range 0 m 5 m  | MRA-G130-105D3 | 5322779  |  |  |  |

WIRE DRAW ENCODERS

|   | Brief description   | Туре             | Part no. |
|---|---|------------------|----------|
| Plug connecto   | ors and cables  |                  |          |
|   | <ul> <li>Connection type head A: Female connector, M12, 8-pin, straight</li> <li>Connection type head B: Flying leads</li> <li>Signal type: Incremental, SSI</li> <li>Cable: 2 m, 8-wire, PUR, halogen-free</li> <li>Description: Incremental, SSI, shielded, Head A: female connector, M12, 8-pin, straight Head B: cable Cable: suitable for drag chain, PVC, shielded, 4 x 2 x 0.25 mm<sup>2</sup>, Ø 7.0 mm</li> <li>Connection systems: Flying leads</li> </ul>                          | DOL-1208-G02MAC1 | 6032866  |
|   | <ul> <li>Connection type head A: Female connector, M12, 8-pin, straight</li> <li>Connection type head B: Flying leads</li> <li>Signal type: Incremental, SSI</li> <li>Cable: 5 m, 8-wire, PUR, halogen-free</li> <li>Description: Incremental, SSI, shielded, Head A: female connector, M12, 8-pin, straight Head B: cable Cable: suitable for drag chain, PVC, shielded, 4 x 2 x 0.25 mm<sup>2</sup>, Ø 7.0 mm</li> <li>Connection systems: Flying leads</li> </ul>                          | DOL-1208-G05MAC1 | 6032867  |
|   | <ul> <li>Connection type head A: Female connector, M12, 8-pin, straight</li> <li>Connection type head B: Flying leads</li> <li>Signal type: Incremental, SSI</li> <li>Cable: 10 m, 8-wire, PUR, halogen-free</li> <li>Description: Incremental, SSI, shielded, Head A: female connector, M12, 8-pin, straight Head B: cable Cable: suitable for drag chain, PVC, shielded, 4 x 2 x 0.25 mm<sup>2</sup>, Ø 7.0 mm</li> <li>Connection systems: Flying leads</li> </ul>                         | DOL-1208-G10MAC1 | 6032868  |
|   | <ul> <li>Connection type head A: Female connector, M12, 8-pin, straight</li> <li>Connection type head B: Flying leads</li> <li>Signal type: Incremental, SSI</li> <li>Cable: 20 m, 8-wire, PUR, halogen-free</li> <li>Description: Incremental, SSI, shielded, Head A: female connector, M12, 8-pin, straight Head B: cable Cable: suitable for drag chain, PVC, shielded, 4 x 2 x 0.25 mm<sup>2</sup>, Ø 7.0 mm</li> <li>Connection systems: Flying leads</li> </ul>                         | DOI-1208-G20MAC1 | 6032869  |
| ()<br>()<br>()<br>()<br>()<br>()<br>()<br>()<br>()<br>()<br>()<br>()<br>()<br>( | <ul> <li>Connection type head A: Female connector, M12, 8-pin, straight</li> <li>Connection type head B: Male connector, D-Sub, 9-pin, straight</li> <li>Signal type: Incremental</li> <li>Cable: 0.5 m, 8-wire</li> <li>Description: Incremental, shielded, Programming cable for PGT-08-S and PGT-10-S programming tool</li> <li>Note: Programming adapter cable for programming tool PGT-10-Pro and PGT-08-S</li> </ul>  | DSL-2D08-G0M5AC3 | 2046579  |
|   | <ul> <li>Connection type head A: Female connector, M12, 8-pin, straight, A-coded</li> <li>Signal type: Incremental, SSI</li> <li>Cable: CAT5, CAT5e</li> <li>Description: Incremental, SSI, shielded, Head A: female connector, M12, 8-pin, straight, A encoded, shielded, for cable diameter 4 mm 8 mm Head B: - Operating temperature: -40 °C +85 °C</li> <li>Connection systems: IDC quick connection</li> <li>Permitted cross-section: 0.14 mm<sup>2</sup> 0.34 mm<sup>2</sup></li> </ul> | DOS-1208-GA01    | 6045001  |

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