



WIRE DRAW ENCODERS



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#### **Ordering information**

Туре	Part no.
PFG13-P1CM05PP	1061019

Included in delivery: DFS60A-S1PC65536 (1), MRA-G130-105D3 (1)

Product is supplied fully assembled. See individual components for further technical data

Other models and accessories -> www.sick.com/EcoLine

# CE

### Detailed technical data

#### Performance

Measurement range	0 m 5 m
Encoder	Incremental encoders
Resolution (wire draw + encoder)	0.0058 mm <sup>1) 2)</sup>
Repeatability	$\leq 0.2 \text{ mm}^{-3)}$
Linearity	$\leq \pm 2 \text{ mm}^{3)}$
Hysteresis	≤ 0.4 mm <sup>3)</sup>

<sup>1)</sup> The values shown have been rounded.

<sup>2)</sup> Example calculation based on the PFG08 with HTL Push Pull: 230 mm (wire draw length per revolution - see Mechanical data): 16,384 (pulses per revolution) = 0.014 mm (resolution of wire draw + encoder combination).

<sup>3)</sup> Value applies to wire draw mechanism.

#### Interfaces

Communication interface	Incremental / TTL / HTL
Programmable/configurable	✓
Factory setting	Factory setting: output level TTL
Electrical data	
Connection type	Male connector, M12, 8-pin, radial
Supply voltage	4.5 V 32 V
Power consumption	≤ 0.7 W (without load)
MTTFd: mean time to dangerous failure	300 years (EN ISO 13849-1) <sup>1)</sup>

<sup>1)</sup> This product is a standard product and does not constitute a safety component as defined in the Machinery Directive. Calculation based on nominal load of components, average ambient temperature 40 °C, frequency of use 8760 h/a. All electronic failures are considered hazardous. For more information, see document no. 8015532.

#### Mechanical data

Weight	1.1 kg
Measuring wire material	Highly flexible stranded steel 1,4401 stainless steel V4A
Measuring wire diameter	0.55 mm
Weight (measuring wire)	1.2 g/m
Housing material, wire draw mechanism	Plastic, Noryl
Spring return force	4.5 N 7 N <sup>1)</sup>
Length of wire pulled out per revolution	385 mm
Life of wire draw mechanism	Typ. 1,000,000 cycles <sup>2) 3)</sup>
Actual wire draw length	5.2 m
Wire acceleration	4 m/s <sup>2</sup>
Operating speed	3 m/s
Mounted encoder	DFS60, DFS60A-S1PC65536, 1036761
Mounted mechanic	MRA-G130-105D3, 5322779

 $^{(1)}$  These values were measred at an ambient temperature of 25  $\,^{\circ}\text{C}.$  There may be variations at other temperatures.

<sup>2)</sup> Average values, which depend on the application.

<sup>3)</sup> The service life depends on the type of load. This is influenced by environmental conditions, the installation location, the measuring range in use, the traversing speed, and acceleration.

#### Ambient data

EMC	According to EN 61000-6-2 and EN 61000-6-3
Enclosure rating	IP50, mounted mechanic IP67, Encoder (IEC 60529) <sup>1)</sup>
Operating temperature range	-30 °C +70 °C

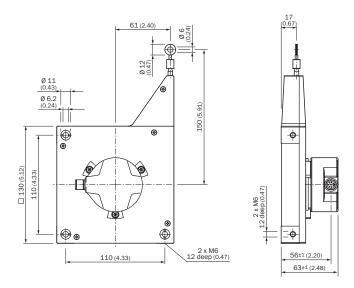
<sup>1)</sup> With mating connector fitted.

### Classifications

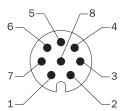
ECLASS 5.0	27270590
ECLASS 5.1.4	27270590
ECLASS 6.0	27270590
ECLASS 6.2	27270590
ECLASS 7.0	27270590
ECLASS 8.0	27270590
ECLASS 8.1	27270590
ECLASS 9.0	27270590
ECLASS 10.0	27270613
ECLASS 11.0	27270503
ECLASS 12.0	27270503
ETIM 5.0	EC001486
ETIM 6.0	EC001486
ETIM 7.0	EC001486
ETIM 8.0	EC001486
UNSPSC 16.0901	41112113

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#### Dimensional drawing (Dimensions in mm (inch))



#### **PIN** assignment



#### View of M12 male device connector on encoder

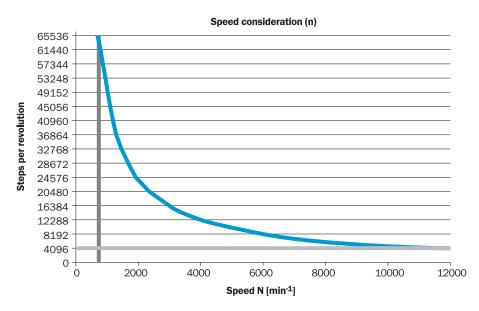
PIN Male connector M12, 8-pin	PIN Male connec- tor M23, 12-pin	Wire colors (ca- ble connection)	TTL/HTL signal	Sin/Cos 1.0 V <sub>PP</sub>	Explanation
1	6	Brown	<sup>–</sup> A	COS-	Signal wire
2	5	White	A	COS+	Signal wire
3	1	Black	Б	SIN-	Signal wire
4	8	Pink	В	SIN+	Signal wire
5	4	Yellow	<sup>-</sup> z	<sup>-</sup> z	Signal wire
6	3	Purple	Z	Z	Signal wire
7	10	Blue	GND	GND	Ground connection
8	12	Red	+U <sub>S</sub>	+U <sub>S</sub>	Supply voltage
-	9	-	N.c.	N.c.	Not assigned
-	2	-	N.c.	N.c.	Not assigned
-	11	-	N.c.	N.c.	Not assigned
-	7 <sup>1)</sup>	Orange	0-SET <sup>1)</sup>	N.c.	Set zero pulse
Screen	Screen	Screen	Screen	Screen	Screen connected to housing on encoder side. Connected to ground on control side.

WIRE DRAW ENCODERS

PIN Male connector M12, 8-pin	PIN Male connec- tor M23, 12-pin	Wire colors (ca- ble connection)	TTL/HTL signal	Sin/Cos 1.0 V <sub>PP</sub>	Explanation
1) For electrical interfaces only: M, U, V, W with 0-SET function on PIN 7 on M23 plug. The 0-SET input is used to set the zero pulse to the current shaft position. If the 0-SET input is applied to US for longer than 250 ms after it has previ- ously been open or applied to GND for at least 1,000 ms, the current shaft position is assigned zero pulse signal "Z".					

### Diagrams

Maximum revolution range



#### **Recommended accessories**

Other models and accessories -> www.sick.com/EcoLine

	Brief description	Туре	Part no.			
Programming	Programming and configuration tools					
	USB programming unit, for programmable SICK encoders AFS60, AFM60, DFS60, VFS60, DFV60 and wire draw encoders with programmable encoders	PGT-08-S	1036616			
	Programming unit display for programmable SICK DFS60, DFV60, AFS/AFM60, AHS/ AHM36 encoders, and wire draw encoder with DFS60, AFS/AFM60 and AHS/AHM36. Compact dimensions, low weight, and intuitive operation.	PGT-10-Pro	1072254			
Wire draw me	Wire draw mechanism					
100	EcoLine wire draw mechanism for servo flange with 6 mm shaft, measuring range 0 m 5 m	MRA-G130-105D3	5322779			

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	Brief description	Туре	Part no.
Plug connecto	ors and cables		
	<ul> <li>Connection type head A: Female connector, M12, 8-pin, straight</li> <li>Connection type head B: Flying leads</li> <li>Signal type: Incremental, SSI</li> <li>Cable: 2 m, 8-wire, PUR, halogen-free</li> <li>Description: Incremental, SSI, shielded, Head A: female connector, M12, 8-pin, straight Head B: cable Cable: suitable for drag chain, PVC, shielded, 4 x 2 x 0.25 mm<sup>2</sup>, Ø 7.0 mm</li> <li>Connection systems: Flying leads</li> </ul>	DOL-1208-G02MAC1	6032866
	<ul> <li>Connection type head A: Female connector, M12, 8-pin, straight</li> <li>Connection type head B: Flying leads</li> <li>Signal type: Incremental, SSI</li> <li>Cable: 5 m, 8-wire, PUR, halogen-free</li> <li>Description: Incremental, SSI, shielded, Head A: female connector, M12, 8-pin, straight Head B: cable Cable: suitable for drag chain, PVC, shielded, 4 x 2 x 0.25 mm<sup>2</sup>, Ø 7.0 mm</li> <li>Connection systems: Flying leads</li> </ul>	DOL-1208-G05MAC1	6032867
	<ul> <li>Connection type head A: Female connector, M12, 8-pin, straight</li> <li>Connection type head B: Flying leads</li> <li>Signal type: Incremental, SSI</li> <li>Cable: 10 m, 8-wire, PUR, halogen-free</li> <li>Description: Incremental, SSI, shielded, Head A: female connector, M12, 8-pin, straight Head B: cable Cable: suitable for drag chain, PVC, shielded, 4 x 2 x 0.25 mm<sup>2</sup>, Ø 7.0 mm</li> <li>Connection systems: Flying leads</li> </ul>	DOL-1208-G10MAC1	6032868
	<ul> <li>Connection type head A: Female connector, M12, 8-pin, straight</li> <li>Connection type head B: Flying leads</li> <li>Signal type: Incremental, SSI</li> <li>Cable: 20 m, 8-wire, PUR, halogen-free</li> <li>Description: Incremental, SSI, shielded, Head A: female connector, M12, 8-pin, straight Head B: cable Cable: suitable for drag chain, PVC, shielded, 4 x 2 x 0.25 mm<sup>2</sup>, Ø 7.0 mm</li> <li>Connection systems: Flying leads</li> </ul>	DOI-1208-G20MAC1	6032869
() () () () () () () () () () () () () (	<ul> <li>Connection type head A: Female connector, M12, 8-pin, straight</li> <li>Connection type head B: Male connector, D-Sub, 9-pin, straight</li> <li>Signal type: Incremental</li> <li>Cable: 0.5 m, 8-wire</li> <li>Description: Incremental, shielded, Programming cable for PGT-08-S and PGT-10-S programming tool</li> <li>Note: Programming adapter cable for programming tool PGT-10-Pro and PGT-08-S</li> </ul>	DSL-2D08-G0M5AC3	2046579
	<ul> <li>Connection type head A: Female connector, M12, 8-pin, straight, A-coded</li> <li>Signal type: Incremental, SSI</li> <li>Cable: CAT5, CAT5e</li> <li>Description: Incremental, SSI, shielded, Head A: female connector, M12, 8-pin, straight, A encoded, shielded, for cable diameter 4 mm 8 mm Head B: - Operating temperature: -40 °C +85 °C</li> <li>Connection systems: IDC quick connection</li> <li>Permitted cross-section: 0.14 mm<sup>2</sup> 0.34 mm<sup>2</sup></li> </ul>	DOS-1208-GA01	6045001

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