

Stuffing Box Replacement

V2x2, V321 DN 125-150

This instruction is valid for the below part numbers with version number (last digit) as shown or higher.

1-001-0820-0 Stuffing Box V2x2 85-100 Spare

1-001-0821-0 Stuffing Box V2x2 125-150 Spare

1-001-0823-0 Stuffing Box V321 125-150 Spare

PTFE V-ring (pos. 1) consisting of:

- 1 backing ring
- 4 sealing rings
- 1 cover ring

Owing to the installed compression spring, this stem packing is self-adjusting. If the stem starts leaking, the ring pack is worn out and must be replaced.

⚠ WARNING

HOT MEDIA HAZARD

- Before removing circuit board from actuator ensure the valve is in emergency position.
- Work should be carried out by a competent engineer.

Failure to follow these instructions may cause injury, death or equipment damage.

1. Remove actuator (refer to the operating instructions for the actuator).
2. When replacing PTFE V-ring (pos. 1), make sure the parts are installed in correct order and in their correct positions. If using a verification/tracking sheet to record the work, check them off as they are installed.
3. Observe valve stem for deposits and damage. If possible, remove with fine polishing linen.
4. Gasket (pos. 3) and bushing (pos. 2) must be replaced.
5. Torque of the screw joint: 80...100 Nm.

