18900 Panduit Drive Tinley Park, IL 60487

Customer Service: 800-777-3300

TDS: Effective Date: Revision: PST-FO 20JULY12

Panduit PST-FO Tag

This specification is intended to outline the physical and chemical properties of *PANDUIT*'s PST-FO tags and include the following part numbers and printable material identifiers:

Part Number Prefixes			
PST-FO			
GPST-FO			
PST-FO-BLNK			

Printable Material Suffixes			

PRODUCT SPECIFICATIONS:

Service Temperature Range:

TROBECT STECHTOTIS.				
Description:	Material is RoHS compliant (European Union directive 2002/95/EC). Material is a self-laminating tag. The self-laminating portion is clear polyester while the printable portion is vinyl. This is back laminated with clear polyester.			
Standard Colors:	White, yellow, red and green			
Thickness:	20.0 +/- 2.0 mils			

Storage Conditions: Store at 70°F (21°C) and 50% Relative Humidity.

PROPERTIES: PERFORMANCE:

Pull Strength: Instron 1000 lb. load cell (transducer) values 25 +/- 2.5 lbs.

Elongation: MD 80% (PSTC-131)

UV Resistance: *3000 hours no change observed (ASTM G154)

Cold Weather Resistance: Minus 50F for 168 hours resulted in no change in materials. No delamination

edge durling or loss of color/legibility was observed.

Minus 50°F to 200°F (Minus 45.6°C to 93.3°C)

Heat Resistance: 200F for 168 hours resulted in acceptable condition of materials. No

delamination or loss of legibility was observed. Slight curling of the edges and

slight browning of the colored vinyl was observed.

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^{*3000} hours equates to 5 years of assimilated outdoor UV exposure.

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CHEMICAL/SOLVENT RESISTANCE:

All tests were conducted as per ASTM D-896-90. Test was conducted at room temperature. The samples were immersed in the specified chemical reagents for 5 immersions using the following cycle: a 10 minute immersion time followed by a 30 minute recovery time. Performance of the samples were determined visually by subjective observation of any change.

	Visual Observation		
Chemical Reagent	Substrate / Adhesive	Printed Legend	
Ammonia(28%)	No change	No change	
Caustic Soda(10%)	No change	No change	
Caustic Soda(50%)	No change	No change	
Detergent (Tide 50%)	No change	No change	
Bleach (Chlorox)	No change	No change	
ASTM #3 oil	No change	No change	
Unleaded Gasoline	No change	No change	
Spindle Oil(Sunex 139)	No change	No change	
WD 40 Oil	No change	No change	
Hydraulic Fluid	No change	No change	
SAE 30 Motor oil	No change	No change	
Creosote	No change	No change	
Hydrochloric acid(37%)	No change	No change	
Phosphoric acid(86%)	No change	No change	
Sulfuric acid(10%)	No change	No change	
Nitric acid (5%)	Delamination of the material	No change	
Distilled water	No change	No change	
Salt water	No change	No change	
Methanol	No change	No change	
Xylene	No change	No change	
Mineral Spirits	No change	No change	
Hexane	No change	No change	
Methyl Ethyl Ketone	Slight delamination	No change	
1,1,1 Trichloroethane	No change	No change	
Freon TF	No change	No change	

REFERENCES

PSTC: Pressure Sensitive Tape Council (U.S.A)

ASTM: American Society for Testing and Materials (U.S.A.)

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